

IMPORTANT SAFETY NOTICE

The information in this training manual is intended for use by persons possessing an adequate background in electrical equipment, electronic devices, and mechanical systems. In any attempt to repair a major appliance, personal injury and property damage can result. The manufacturer or seller maintains no liability for the interpretation of this information, nor can it assume any liability in conjunction with its use. When servicing this product, under no circumstances should the original design be modified or altered without permission from LG Electronics. Unauthorized modifications will not only void the warranty, but may lead to property damage or user injury. If wires, screws, clips, straps, nuts, or washers used to complete a ground path are removed for service, they must be returned to their original positions and properly fastened.

CAUTION

To avoid personal injury, disconnect the power before servicing this product. If electrical power is required for diagnosis or test purposes, disconnect the power immediately after performing the necessary checks. Also be aware that many household appliances present a weight hazard. At least two people should be involved in the installation or servicing of such devices. Failure to consider the weight of an appliance could result in physical injury.

ESD NOTICE

Some of the electronic components in appliances are electrostatic discharge (ESD) sensitive. ESD can weaken or damage the electronics in these appliances in a manner that renders them inoperative or reduces the time until their next failure. Connect an ESD wrist strap to a ground connection point or unpainted metal in the appliance. Alternatively, you can touch your finger repeatedly to a ground connection point or unpainted metal in the appliance. Before removing a replacement part from its package, touch the anti-static bag to a ground connection point or unpainted metal in the appliance. Handle the electronic control assembly by its edges only. When repackaging a failed electronic control assembly in an anti-static bag, observe these same precautions.

REGULATORY INFORMATION

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a residential installation. This equipment generates, uses, and can radiate radio frequency energy, and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, the user is encouraged to try to correct the interference by one or more of the following measures: Reorient or relocate the receiving antenna; Increase the separation between the equipment and the receiver; Connect the equipment to an outlet on a different circuit than that to which the receiver is connected; or consult the dealer or an experienced radio/TV technician for help.

DISCLAIMER

The information in this training manual was accurate at the time of publication. Every effort has been made to ensure accuracy. Updates, changes, etc. are available via GCSC and LGCSacademy. The information in this manual is intended for persons with adequate backgrounds in electronics, mechanical, and electronic servicing. The manufacturer and seller are not to be held responsible for any liability incurred from its use.

COMPLIANCE

The responsible party for this device's compliance is LG Electronics Alabama, Inc.; P O Box 240007, Huntsville, AL, 35813.

WM2801H*A

SAFETY NOTICES (The Small Print Page)	1
Contents	2
Introduction	4
Specifications	4
Warranty	5
Features	6
Controls	7
Fuzzy Logic	8
Door Lock	8
Child Lock	9
Steam	9
Drum Light	9
Load Sensing	10
Water Circulation and Steam Spray	11
Parts Identification	12
Installation	13
Clearances	
Stacking Kit	14
Makeup Air	15
Accessories	16
Shipping Bolts	17
Connections	18
Water	18
Drain	19
Electrical	19
Pedestal Kit	20
Control Panel	22
Before Performing Service (General Warnings and Recommendations)	24
Display	24
Program Chart	25
Cycle and Option Chart	26
Cycle and Option Information	27
Water Temperature Control	33
Detergent Dispenser	35
The Rule of TWOs (Detergent and Laundry Product Usage)	37
Direct Drive DC Motor	38
Disassembly and Repair	39
Block Wiring Diagram	40
Control Board (with connectors labeled)	41
Disassembly and Repair	42
Control Panel	42
Main Control Board	43
Dispenser	44

Disassembly and Repair, continued	
Noise Filter	45
Front Cover	45
Door and Hinge	47
Pumps and Filter Housing	48
Wash Heater	49
Foreign Object Removal	49
Water Level (Pressure) Switch	50
Motor	51
Tub and Drum	52
Dampers (Suspension)	53
Test Mode	54
Error Display	55
Error Codes	55
Troubleshooting Summary Sheet	56
Troubleshooting (with error codes)	57
Drain Error	57
Heating Error	58
Locked Motor Error	59
Door Open Error	60
Unbalance Error	61
Overflow Error	61
Pressure Sensor Error (Water Level Switch)	62
No Power	63
Buttons (Controls) Do Not Work	64
Vibration and Noise in Spin	65
Vibration Sensor Check	66
Detergent Does Not Dispense	67
Softener / Bleach Do Not Dispense	68
Component Test Procedures	69
Noise Filter	69
Door Lock	70
Stator	72
Hall Sensor	73
Pump Motors	78
Inlet Valve Assembly	81
Heater Driver Circuit	82
Steam Generator	84
Thermistors	90
Drum Lamp	92
Vibration Sensor	93
Balance Ring	94
Tips and Tricks	95
Wiring Diagram	96

Exploded Views	97
Parts List	100
Special Tools	104
Serial Number Identification	105
Supplementary Information	106
Notes	110

INTRODUCTION

The WM2801 is a front-loader washer with the optional cycles of SteamFresh[®], Allergeine[®], and Sanitary. The new features include the larger, square door, the balancing ring, and the drum antivibration system.

SPECIFICATIONS

ITEM		WM2801H*A
COLOR		W-BLUE WHITE, R-WILD CHERRY, L-PACIFIC BLUE
POWER SUPPLY		AC 120 V, 60 Hz
PRODUCT WEIGHT		220.5 lbs (100kg)
ELECTRIC POWER CONSUMPTION	WASHING	280 W
	DRAIN MOTOR	80 W
	WASH HEATER	1000 W
REVOLUTION SPEED	WASH	46 rpm
	SPIN	0-1,320 rpm
CYCLES		9
WASH/RINSE TEMPERATURES		5
SPIN SPEEDS		5
OPTIONS		Prewash, Rinse+Spin, Extra Rinse, Water Plus, Stain Cycle
WATER CIRCULATION		Incorporated
OPERATIONAL WATER PRESSURE		14.5-116 psi (100-800 kPa)
CONTROL TYPE		Electronic
WASH CAPACITY [cu.ft.]		3.47 (4.0 IEC)
DIMENSIONS		27"(W) X 29 ³ / ₄ "(D) X 38 ¹¹ / ₁₆ "(H), 50 ¹³ / ₁₆ " (D, door open)
DELAY WASH		up to 19 hours
DOOR SWITCH TYPE		PTC + Solenoid
WATER LEVEL		10 steps (by sensor)
LAUNDRY LOAD SENSING		Incorporated
ERROR DIAGNOSIS		Incorporated
AUTO POWER OFF		Incorporated
CHILD LOCK		Incorporated
STEAM		Incorporated

WARRANTY

Warranty statements vary by product. Be sure to check the warranty that was included with the product because that is the valid warranty. This warranty statement is generic and is intended for instructional purposes only.

**LG ELECTRONICS, INC.
LG WASHING MACHINE LIMITED WARRANTY - USA**



Your LG Washing Machine will be repaired or replaced, at LG's option, if it proves to be defective in material or workmanship under normal use, during the warranty period ("Warranty Period") set forth below, effective from the date ("Date of Purchase") of original consumer purchase of the product. This warranty is good only to the original purchaser of the product and effective only when used in the United States, including Alaska, Hawaii, and U.S. Territories.

<p>WARRANTY PERIOD:</p> <p>LABOR: One Year from the Date of Purchase.</p> <p>PARTS (except as listed below) One Year from the Date of Purchase.</p> <p style="padding-left: 20px;">Electronic Control Board Two Years from the Date of Purchase.</p> <p style="padding-left: 20px;">Drum Motor (Stator, Rotor, Hall Sensor) Ten Years from the Date of Purchase.</p> <p style="padding-left: 20px;">Stainless Steel Drum: Lifetime</p> <p>Replacement Units and Repair Parts may be new or remanufactured.</p> <p>Replacement Units and Repair Parts are warranted for the remaining portion of the original unit's warranty period.</p>	<p>HOW SERVICE IS HANDLED:</p> <p>In-Home Service:</p> <p>Please retain dealer's dated bill of sale or delivery ticket as evidence of the Date of Purchase for proof of warranty, and submit a copy of the bill of sale to the service person at the time warranty service is provided.</p> <p>Please call 1-800-243-0000 and choose the appropriate option to locate your nearest LG Authorized Service Center.</p> <p>Or visit our Web site at: http://www.lgservice.com.</p>
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THIS WARRANTY IS IN LIEU OF ANY OTHER WARRANTY, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION, ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. TO THE EXTENT ANY IMPLIED WARRANTY IS REQUIRED BY LAW, IT IS LIMITED IN DURATION TO THE EXPRESS WARRANTY PERIOD ABOVE. NEITHER THE MANUFACTURER NOR ITS U.S. DISTRIBUTOR SHALL BE LIABLE FOR ANY INCIDENTAL, CONSEQUENTIAL, INDIRECT, SPECIAL, OR PUNITIVE DAMAGES OF ANY NATURE, INCLUDING WITHOUT LIMITATION, LOST REVENUES OR PROFITS, OR ANY OTHER DAMAGE WHETHER BASED IN CONTRACT, TORT, OR OTHERWISE. Some states do not allow the exclusion or limitation of incidental or consequential damages or limitations on how long an implied warranty lasts, so the above exclusion or limitation may not apply to you. This warranty gives you specific legal rights and you may also have other rights that vary from state to state.

THIS LIMITED WARRANTY DOES NOT APPLY TO:

- Service trips to your home to deliver, pick up, and/or install the product, instruct, or replace house fuses or correct wiring, or correction of unauthorized repairs.
- Damages or operating problems that result from misuse, abuse, operation outside environmental specifications or contrary to the requirements of precautions in the Operating Guide, accident, vermin, fire, flood, improper installation, acts of God, unauthorized modification or alteration, incorrect electrical current or voltage, or commercial use, or use for other than intended purpose.

The cost of repair or replacement under these excluded circumstances shall be borne by the consumer.

CUSTOMER INTERACTIVE CENTER NUMBERS

<p>To obtain Customer Assistance, Product Information, or Dealer or Authorized Service Center location:</p>	<p>Call 1-800-243-0000 (24 hours a day, 365 days a year), and select the appropriate option from the menu.</p> <p>Or visit our Web site at: http://www.lgservice.com.</p>
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TO CONTACT LG ELECTRONICS BY MAIL:

LG Customer Interactive Center
P. O. Box 240007
201 James Record Road
Huntsville, Alabama 35813
ATTN: CIC

FEATURES

ULTRA CAPACITY



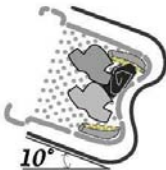
The larger drum (4.0 cu. ft. IEC) allows higher head drop, greater centrifugal force, and washing of larger and heavier loads and oversized items (comforters, curtains, blankets, etc.) There is less wrinkling and tangling of the laundry. (See BULKY / LARGE, page 28.)

DIRECT DRIVE



The brushless DC motor drives the drum directly without belts, pulleys, or transmissions. The maximum spin speed of 1,320 RPM extracts more water from the laundry, reducing drying times.

TILTED DRUM / LARGE DOOR



The tilted drum (10°) and large door opening allow easier loading and unloading.

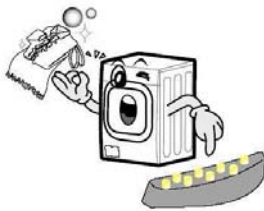
STEAM WASHING / STEAMFRESH®



The steam feature works with the recirculating pump to increase washing performance while maintaining low energy and water usage.

STEAMFRESH® is not a wash cycle, but uses steam to remove wrinkles from previously laundered dry clothes.

ROLLER JETS and BALLS



The baffles pick up water as the drum turns and allow it to pour through the clothing as it tumbles. The rollers enhance the washing performance while maintaining fabric care.

AUTOMATIC LOAD DETECTION



The microprocessor reads the current required to rotate and stop the drum in order to determine the weight of the load. (See additional information on page 10.)

FEATURES, continued



BUILT-IN HEATER

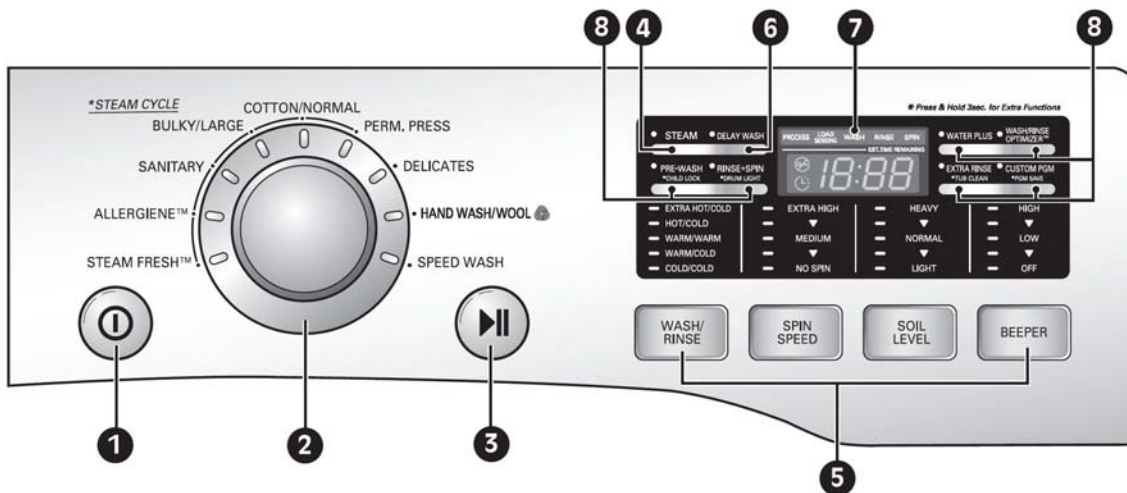
The internal heater helps maintain the water at its optimal temperature for selected cycles. The **SANITARY** cycle kills most common germs and bacteria. The **ALLERGIENE** cycle is not quite as hot but kills most dust mites and other allergens in laundry. (See additional information on page 28 and on pages 33 and 34.)



CHILD LOCK

This allows the user to lock the controls. Children then cannot play with the buttons and disturb the wash cycle. (See additional information on pages 9 and 23.)

CONTROLS

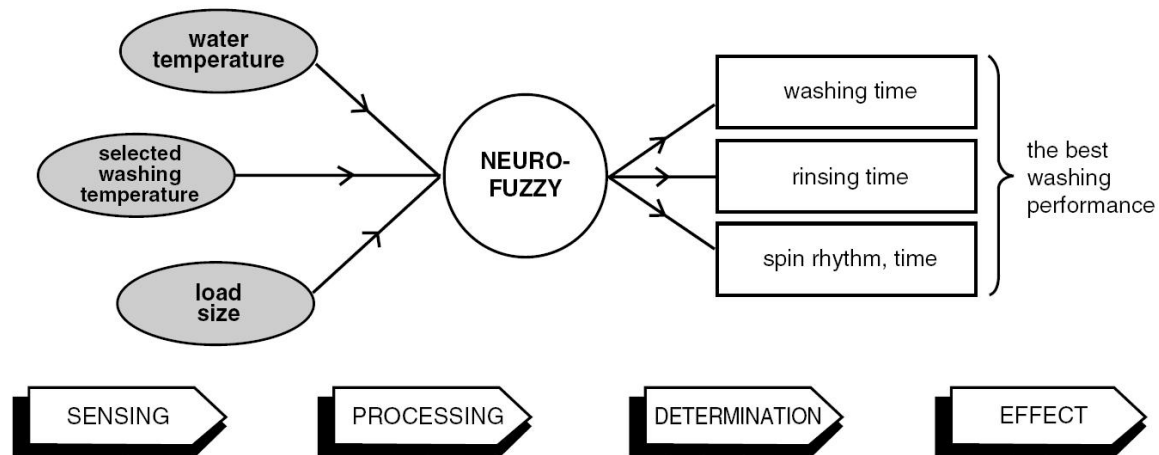


- | | |
|--|---|
| <ul style="list-style-type: none"> 1. Power Button 2. Cycle Selector 3. Start / Pause 4. Steam Button 5. Setting Override Buttons 6. Delay Button 7. LED Display 8. Special Function Buttons | <ul style="list-style-type: none"> Turns the machine on or off. Selects the desired wash cycle. Starts or pauses a cycle. Adds steam to available cycles. Allows overriding certain automatic settings Delays the start of the wash cycle. Shows the estimated remaining time on the cycle. Allows selection of optional functions. |
|--|---|

See additional information on pages 27 ~ 32 in this training manual.

FUZZY LOGIC

To get the best washing performance, the user selects one of the standard cycles. Sensors in the WASHER make an infinitely variable number of adjustments as the cycle progresses. Adjustments are automatically made for load size, incoming water temperature, soil level, rinses required, and other variables.



DOOR LOCK

The door has an automatic, electrically operated lock system. When the machine is off or paused, the door can be opened by pulling it. When the machine is operating, the electric latch keeps the door closed. In the event of a power failure, the door lock system will release after 5 minutes.

The door cannot be opened:

- When the WASHER is operating
- When the power failed or the washer is unplugged (until the capacitor discharges and releases the lock)
- When the DOOR LOCK light is on
- When the drum is still turning

DOOR LOCK INDICATOR

The DOOR LOCK INDICATOR lights:

- When the WASHER is operating
- When the water level sensor frequency is lower than 22.9 kHz
- When the temperature inside the tub is over 45° C (113°F)

CHILD LOCK

The CHILD LOCK feature prevents unwanted use of the washer. Press and hold the **PRE-WASH** button for three seconds to lock or unlock the control panel. When the CHILD LOCK is set, all controls except the **CHILD LOCK** button are disabled.

STEAM

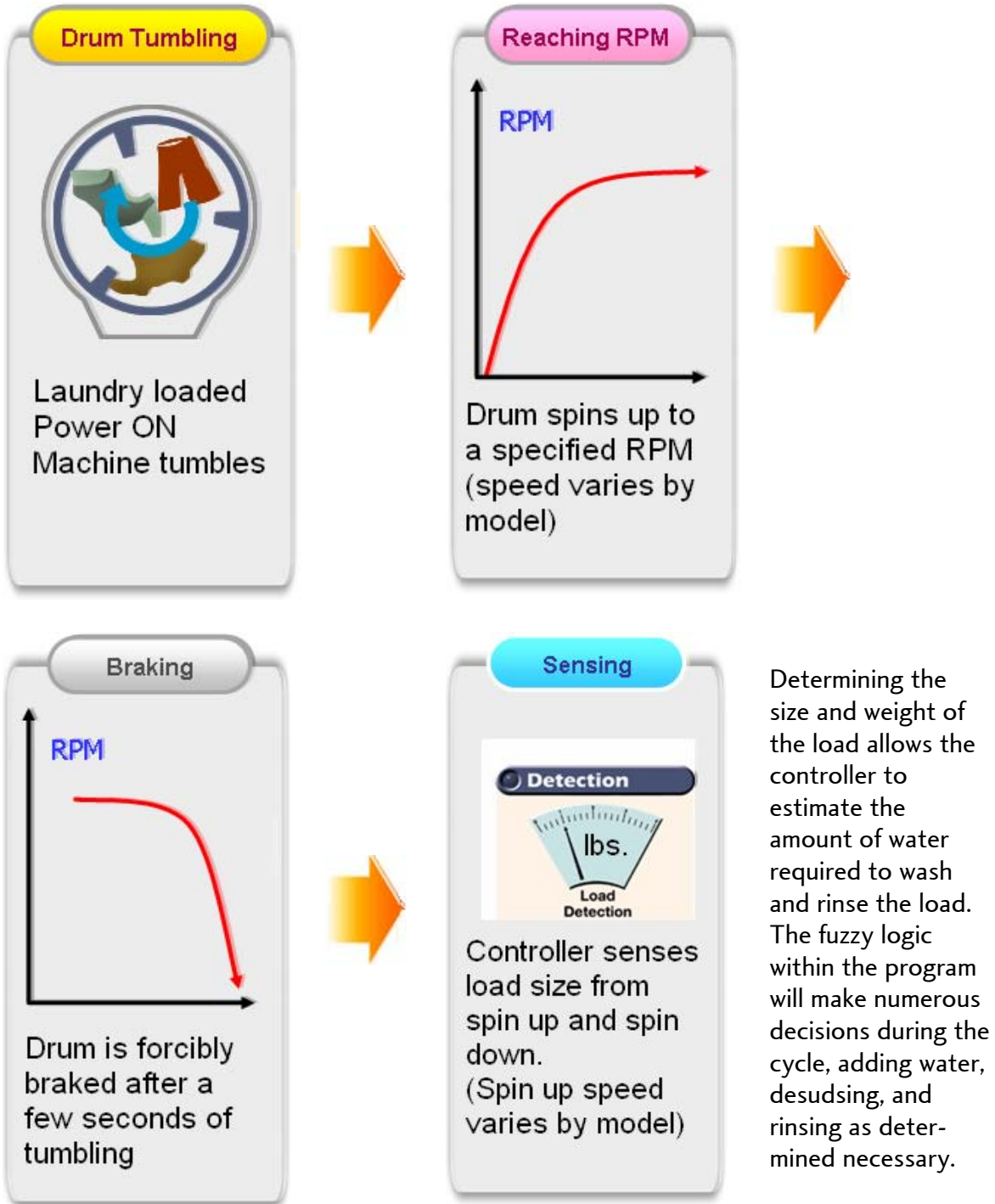
The STEAM feature offers enhanced washing performance with lower water and energy consumption. It is especially useful for highly soiled or stained clothing, baby clothes, and sick room linens.

DRUM LIGHT

The LED drum light turns on when the **POWER** button is pressed. It remains off when the door is locked, but can be turned on at any time during the cycle by pressing and holding the **RINSE+SPIN** button. It will turn off automatically four minutes later.

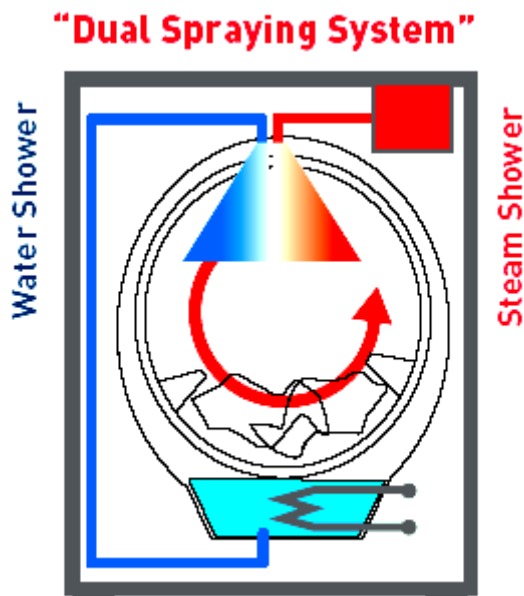
LOAD SENSING FUNCTION

In order to determine the size and weight of the load, the machine begins each cycle by tumbling the load a few revolutions. It spins up to approximately 120 rpm for approximately 6 seconds. (Speed and time may vary by model.)



WATER CIRCULATION and STEAM

The recirculation pump circulates the water during most of the cycle. During the WASH cycle, it runs continuously for the first 3 minutes and then intermittently throughout the cycle. During the RINSE cycle, it runs continuously as soon as the appropriate amount of rinse water has been added. This recirculated water enters the drum at the top of the door at a small shower head. This spray not only keeps the window and gasket clean, it allows the clothes to be soaked with detergent or rinse water more quickly and can be used to control an oversudsing event.



The recirculation pump is separate from the drain pump, but they are attached to opposite sides of the filter housing.

The steam is not pumped; it comes into the washer drum under its own pressure. When steam or the sanitary cycle is used, the door will remain locked until the laundry has cooled to a safe temperature.

The pumps and filter are located at the bottom left front corner. The filter can be unscrewed, cleaned, and replaced.



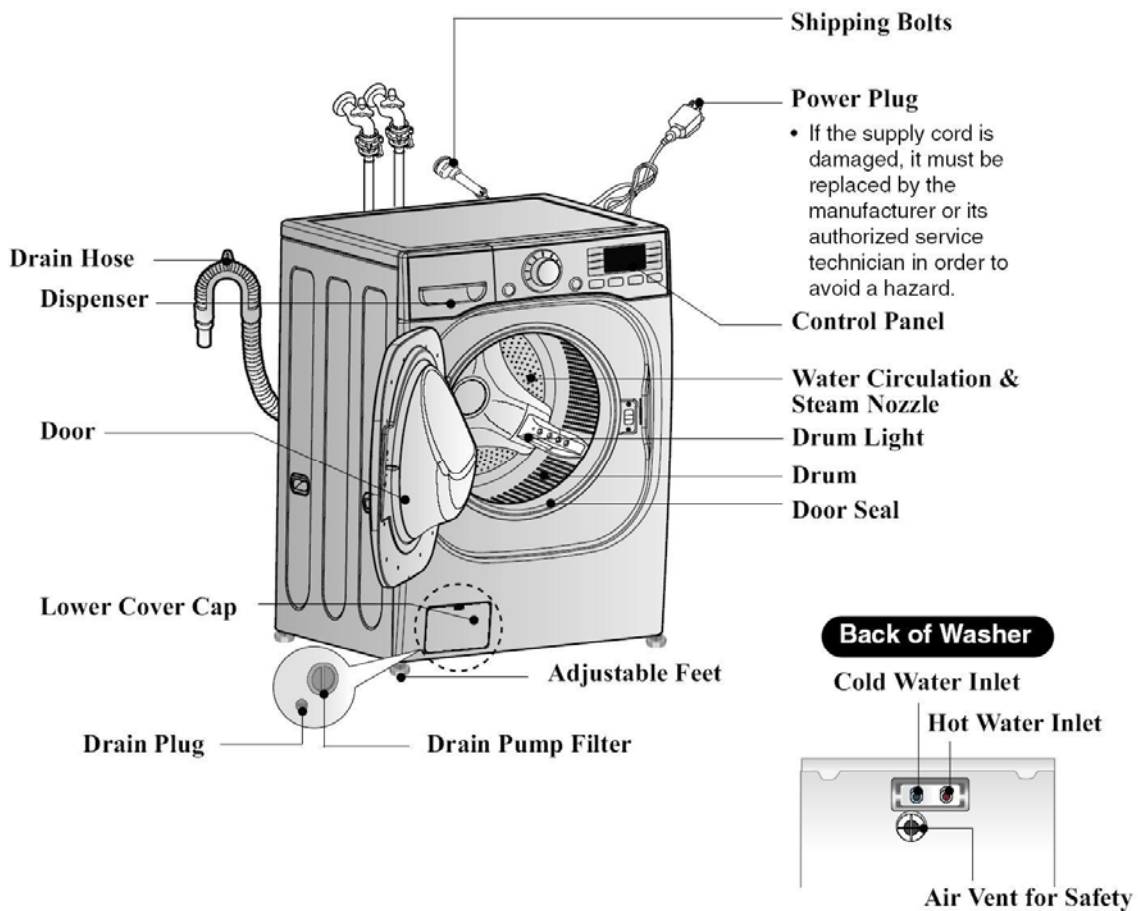
Use the small drain hose to evacuate the water remaining in the bottom of the tub before removing the filter.

The drain pump is on the left and exhausts the water via the gray corrugated hose.

The recirculating pump is on the right and recirculates water from the sump to the shower spray at the top of the door gasket via the smaller black hose.

The filter is not a lint filter in the usual sense of the term. Its function is to keep debris out of the pump impellers.

PARTS IDENTIFICATION



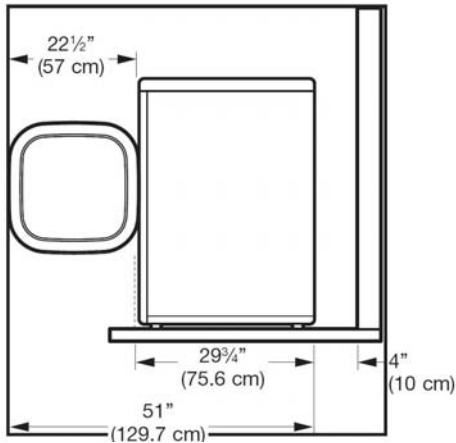
The air vent on the back of the machine must be left open and clear at all times.

If the washer and dryer are installed in a closet or closed laundry alcove, there must be sufficient clearance and ventilation. The closet should have a full louvered door with at least 650 square inches (0.5 m²) of open area for ventilation.

The washer requires a space of at least 1 inch (2.5 cm) between the wall and the machine on each side and at least 4 inches (10 cm) between the back of the washer and the wall. Additional space may be needed for servicing.

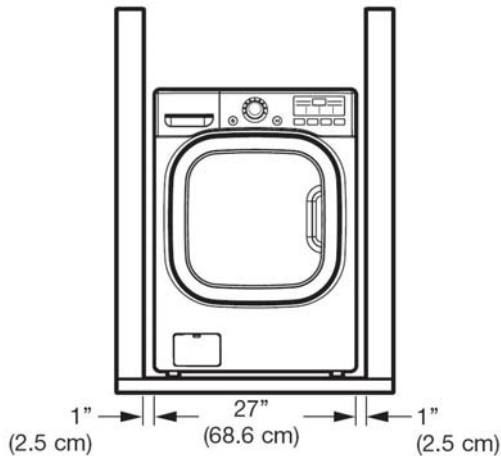
The following dimensional drawings show the space needed for various installations.

INSTALLATION CLEARANCES



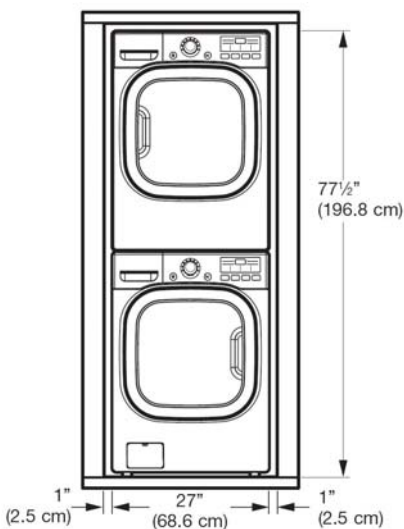
Dimensions with door open (side view.)

This would be the same if the dryer were stacked on top of the washer.



Space in laundry alcove (front view.)

This would be the same if the dryer were stacked on top of the washer.

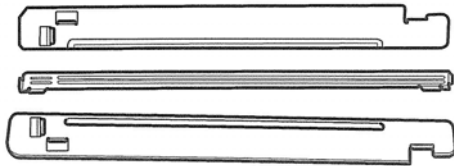


Dimensions with laundry pair stacked.

The laundry pair can be stacked, but, if installed on a pedestal, the dryer controls would be 6½ feet above the floor. It would be very difficult to see the display or operate the controls. (See following page for information about stacking kits.)

INSTALLATION (Stacking Kit)

WARNING! Do not attempt this alone! At least two people are required to lift the dryer and place it properly on top of the washer. Failure to observe this warning could result in serious physical injury and damage to the appliances.

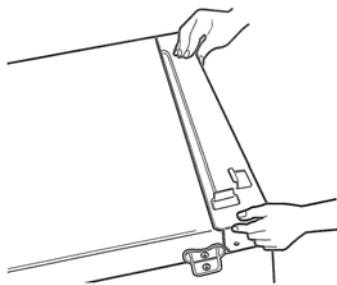


STACKING KIT

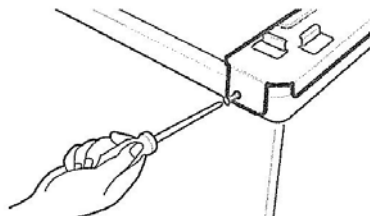
Place the washer on a solid, even floor. If you plan to use a pedestal, install it now before going any further.



Peel the protective paper from the adhesive tape on the side bracket.

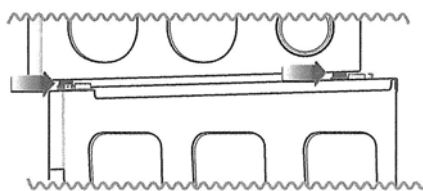


Fit the side bracket firmly to the top plate using the adhesive tape, as shown in the drawing.



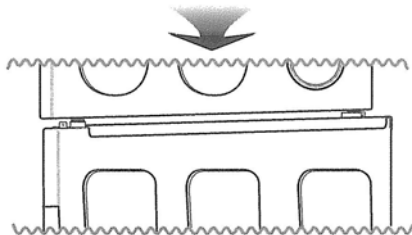
Secure the bracket to the top plate using a screw, as shown.

Repeat these steps for the other side.



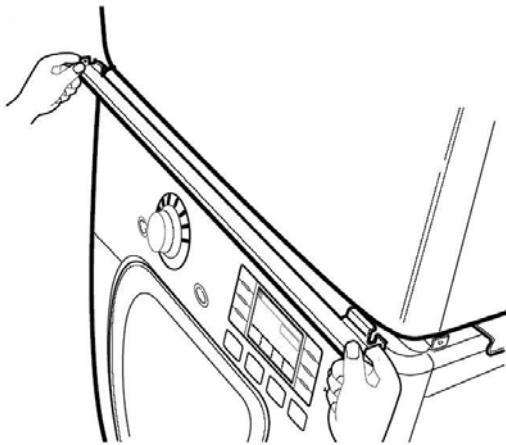
Level the dryer on a firm solid floor and lock down the adjusters before placing it on top of the washer.

Lift the dryer on top of the washer it toward the front of the washer, as shown.

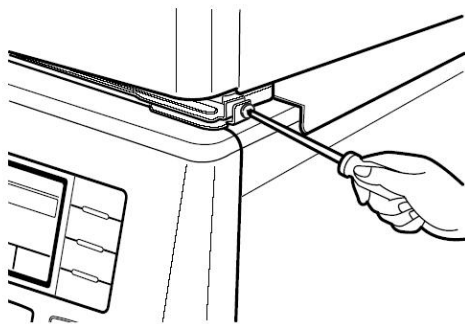


Slide the dryer all the way back to the stop on the rail.

INSTALLATION (Stacking Kit) continued



Install the front rail of the stacking kit. Push the front rail back against the stops on the side brackets.



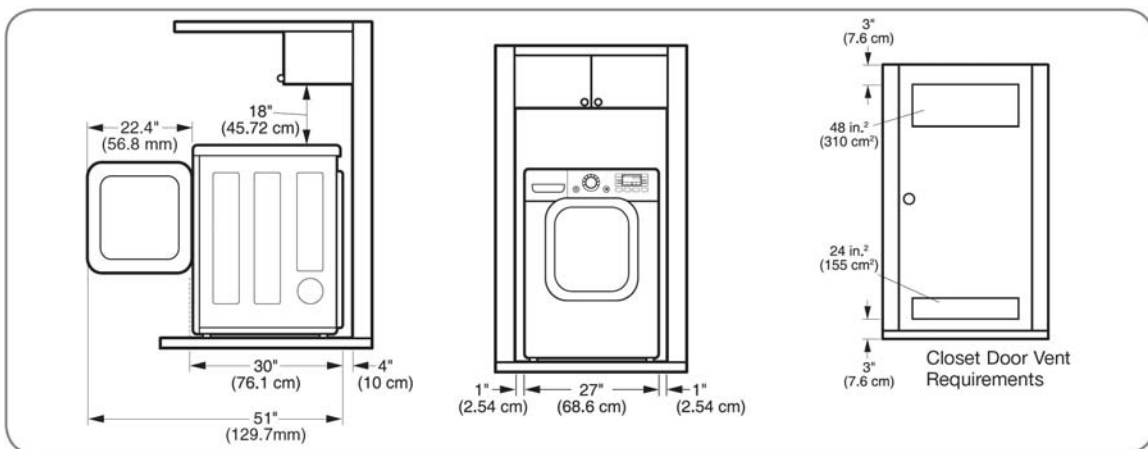
Insert a screw to attach the front rail to the side bracket.

Insert the other screw for the other side.

Tighten the leg down about half a turn to put a little tension between the dryer and the bracket to prevent rattling and vibration.

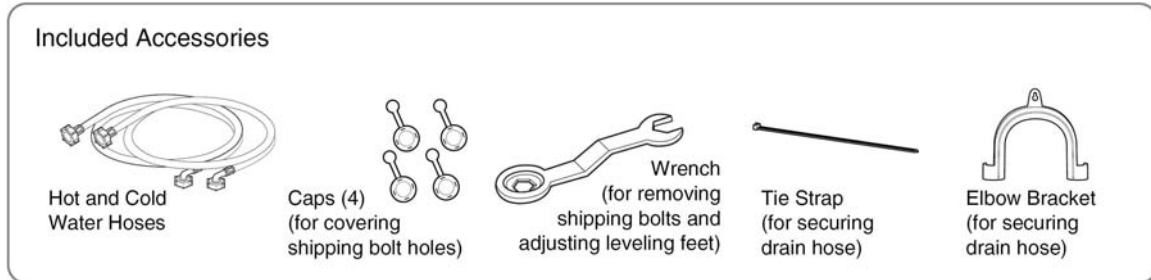
INSTALLATION (Makeup Air)

Minimum clearances must be observed, particularly if the dryer is installed in a closet or a laundry alcove. The dryer is essentially an air pump moving 150 cfm (cubic feet per minute) and that air must come from somewhere for the dryer to operate properly. Additional air must be supplied to support proper combustion for gas models.



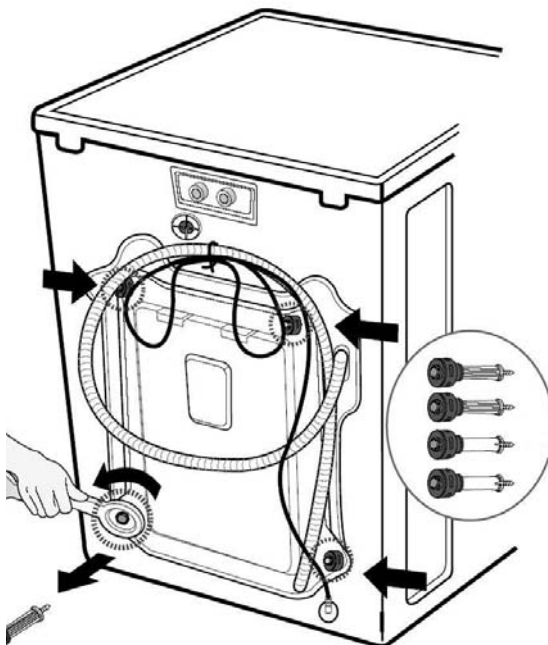
ACCESSORIES

The washer comes with the two input hoses. The **blue** stripe is for cold water and the **red** stripe is for hot water. The hoses are **not** mechanically identical. It is critical to the performance of the washer to have the hot and cold hoses connected correctly. The hot hose is made of a thicker material suitable for higher temperatures and pressure.



The wrench is used to remove (and replace) the shipping bolts and to adjust the leveling feet. Be sure to leave it and encourage the customer to retain the wrench, the four shipping bolts, and the manual in a safe place in the event the washer requires service or the customer moves. Your wrench may vary from the drawing; some wrenches may have an extra hole in them for features in another market.

The shipping bolts **MUST BE REMOVED** before operating the washer. (See page 17.)



The wrench, shipping bolt hole covers, drain hose tie-down strap, and a sample packet of detergent are included in a packet shipped inside the washer.

See page 35 concerning detergent usage.

Pay attention to the “**RULE of TWOs**” on page 37.



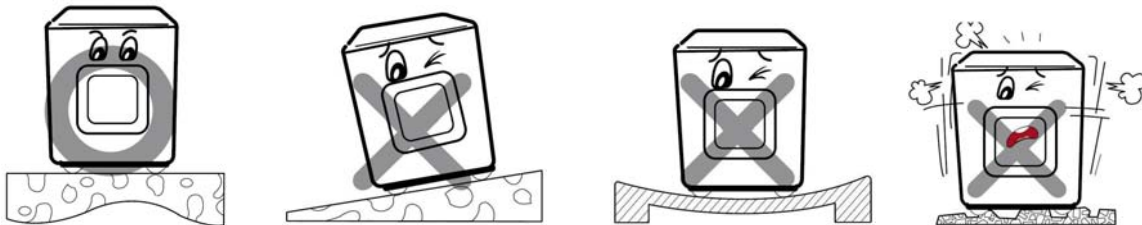
INSTALLATION

REMOVE THE SHIPPING BOLTS. LEAVE THEM WITH THE CUSTOMER.

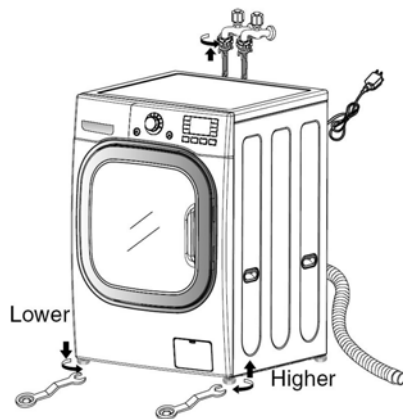
The lower right bolt is equipped with a clip that secures the cord so it is impossible to plug in the machine without removing the bolt. The cord is further secured by an adhesive sticker which must be broken to free the cord to plug in the machine.



INSTALL THE WASHER ON A FIRM, FLAT SURFACE.

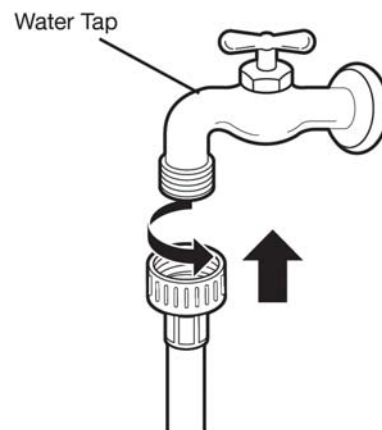
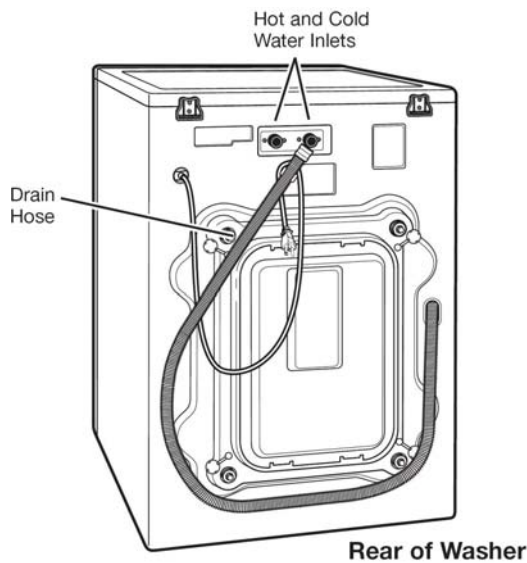


ADJUST THE FEET TO BE LEVEL. LOCK THE ADJUSTERS IN PLACE.

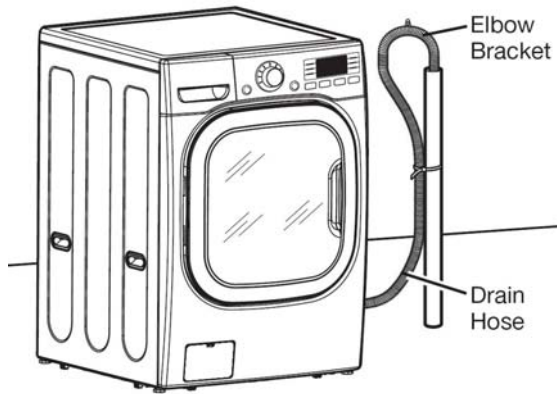


CONNECTIONS

WATER



Be sure the rubber washer is inside the hose end. Attach the hoses to the washer (**red is HOT, blue is COLD**). Tighten them firmly but don't strip the plastic threads on the washer connections. The hoses are clearly marked by temperature. The **HOT** hose is thicker and has a higher temperature rating and burst strength. (See page 16.)

DRAIN

The drain pipe should be firmly attached to the standpipe or the laundry tub or sink where it drains. The pump has sufficient power to cause the pipe to move around when the water is expelled. The pump can lift the drain water a maximum of 96 inches (2.4 m), but there is no minimum height requirement. The vacuum breaker in the drain line will prevent drainage by gravity or siphoning.



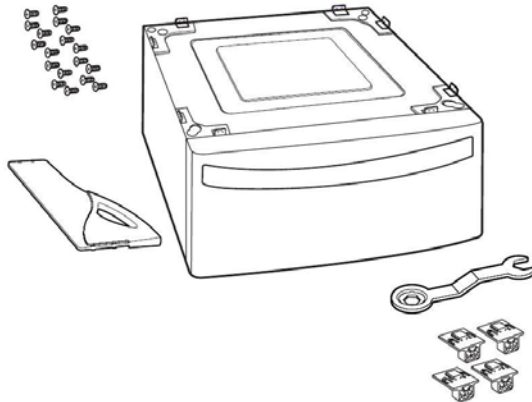
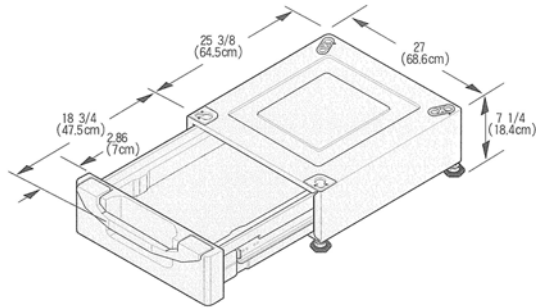
Some models may have a valve on the vacuum break and the tub in place of the hose that vents to the tub. The function is unaffected. The hose can lay flat into a floor drain as long as the end of it is not submerged.

ELECTRICAL

The steam washer requires a 120 VAC, 60 Hz., dedicated, 20-amp circuit.

INSTALLATION (PEDESTAL KIT)

This procedure covers installing and leveling the 7½” and 13” pedestals for 27” washers, dryers, and combos. If the products are stacked, the washer must be below the dryer, and only one pedestal is required. This will place the dryer controls approximately 6½ feet above the floor, making it difficult to see the display or operate the controls.



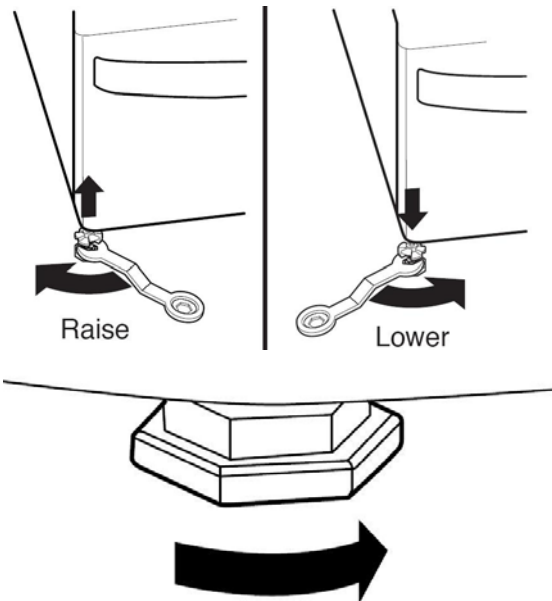
For 27” Pedestals (Washer, Dryer, and Combo)

Remove the pedestal, installation hardware, and instructions from the shipping container.

(The style may vary among models.)

The pedestal kit includes:

- 1 drawer divider
- 1 wrench
- 4 retainers (dryer only)
- 18 screws (8 for dryer)

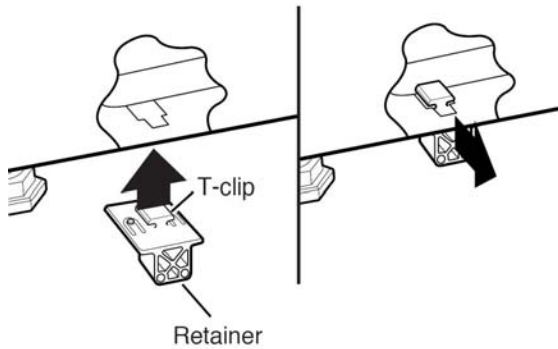


Level the pedestal on a solid, flat, level floor. Lock down the rear adjusters, but leave the front ones free for now.

Prepare the dryer for mounting. Retract all four feet and lock down all four adjusters on the dryer.

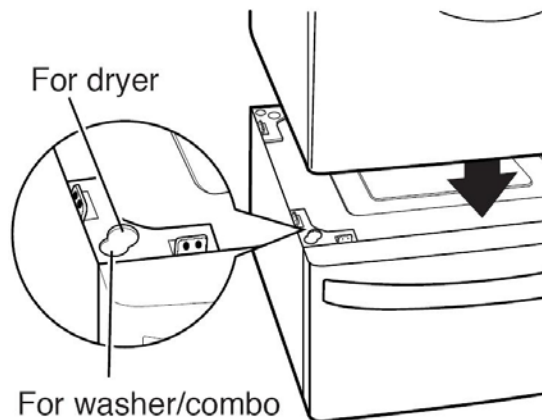
Note which holes are for the washer and which are for the dryer. If you are stacking the appliances, the washer should be on the bottom.

INSTALLATION (Pedestal, new style, continued)



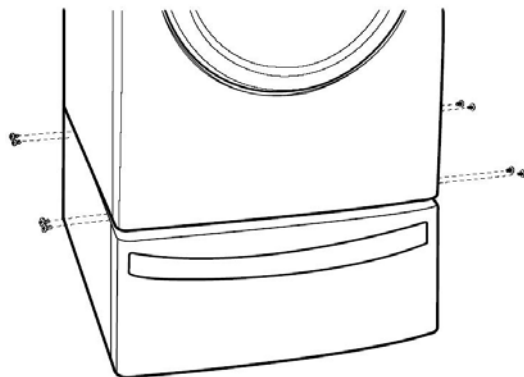
Insert the T-clip of the four retainers into the washer base, as shown.

Press up on the back of the clip and pull outward to lock it into place.



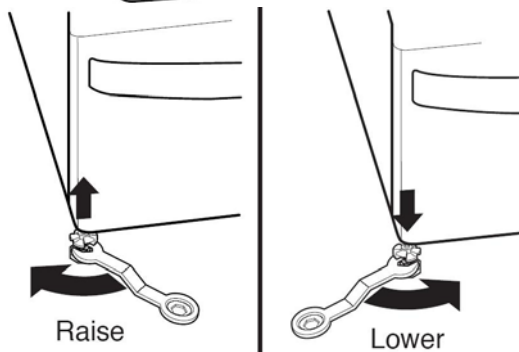
Set the washer on the pedestal.

(The washer feet fit into the outermost holes in the mounting brackets.)



Make sure the screws on the pedestal align with the holes in the retainers.

Attach two screws in each retainer to attach the washer to the pedestal. Tighten them without stripping them; the brackets are plastic. If the screws are not tightened correctly, noise and vibration will result.



Turn each leg on the washer 1/2 turn down to put a little tension between the washer and pedestal to eliminate vibration.

Push the washer and pedestal into their place. Then level the washer by adjusting the front leg(s). When it is level, lock down the adjuster lock nuts.

CONTROL PANEL

The control panel is located on the front of the washer. All options are available from the control panel.



STEAM is available on all cycles that include the colored band at the control knob. The preset levels for a particular cycle. Some settings are locked out because they are incompatible with that cycle; viz. EXTRA HOT wash is not available on the DELICATE or WOOL cycles.

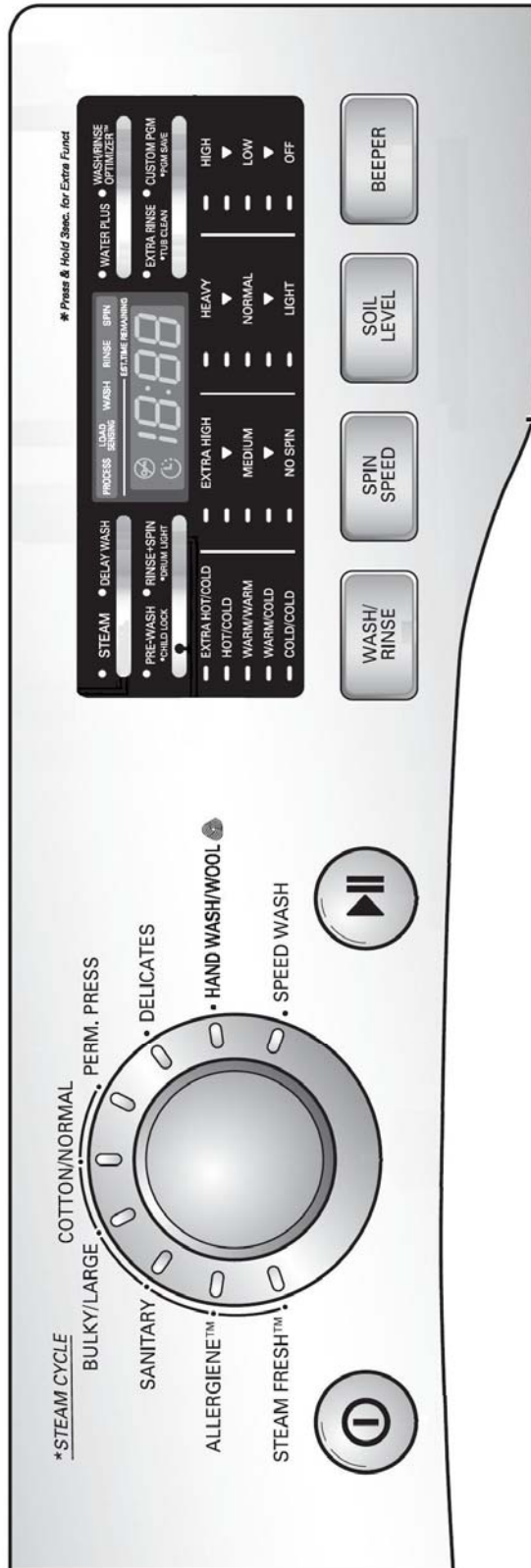
WASH / RINSE can be used to cycle through the available combinations of washing and rinsing temperatures. Some combinations are locked out to prevent damage to clothing.

SPIN SPEED can be used to cycle through the available spin speeds.

SOIL LEVEL can be used to cycle through the available levels from light to heavy. As the soil level increases, the cycle time increases because washing and rinsing times are lengthened.

BEEPER adjusts the volume of the beep from OFF to HIGH.

The LEDs indicate the selections in all cases.



The **ESTIMATED TIME** remaining is shown in the window. This may fluctuate during the cycle because the washer will make numerous adjustments based on fuzzy logic and the data supplied by various sensors in the machine.

CHILD LOCK will render every button except the CHILD LOCK button nonfunctional. **CL** blinks in the display when the CHILD LOCK is engaged. To turn off the machine if it is running with CHILD LOCK engaged, you must first disengage CHILD LOCK and then press POWER to turn it off.

The **START / PAUSE** button is to the right of the cycle knob. Twist the knob to select a cycle; then push START / PAUSE to push it to START or PAUSE the cycle.

The **CUSTOM PROGRAM** button allows the user to set all the desired options on a cycle commonly used so that cycle is then available at the touch of a single button.

The **DOOR LOCKED** indicator shows that the door lock is engaged.

BEFORE PERFORMING SERVICE

- Always unplug the washer to work on it.
- Be careful to avoid electric shock when disconnecting parts for troubleshooting.
- Some terminals in the steam washer have 120 Volts AC or DC on them, sometimes even when the washer is off. The motor operates on 310 Volts DC.
- The main board powers down a few minutes after any cycle is completed. The red LED will go out when the board powers down.
- The steam generator operates at a high temperature. Be careful when servicing it. It can be drained in place by removing the drain cap, but have a hose or a big towel ready to soak up the spillage. It is simplest to cool before servicing and then drain it after removing it from the washer.

DISPLAY

The display shows the cycle selected, the progress of that cycle, the time remaining, and the options selected.



The buttons below the display allow the customer to override certain preset selections.

PROGRAM CHART

CYCLE STAGE COURSE	Wash										Rinse										Spin			AUT OFF END	**APPROX. Working Time (Minutes)							
	Pre		Main				Normal				Extra or Stain			Extra & Stain			Drain	Spin	DIT													
	W I S	60	W I S	Heat	Wash	Cool-down	Drain	1	2	3	Drain	W I S	W I S	Drain	1	2				3	Drain	W I S	W I S			Drain						
Sanitary	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	20	105
Cotton /Normal	8						67	13																							58	
Bulky /Large	8						20																								57	
Perm Press	8						25																								55	
Delicates	8						18																								34	
Baby Wear							14																								120	
Hand Wash /Wool							70																								34	
Speed Wash							14																								30	
Drain+Spin							8																								14	
Wash + Rinse	8						19																								45	
Rinse + Spin																															19	

This chart shows the components and their times of operation in the various wash cycles. The time estimates shown here are for the basic cycles before the fuzzy logic adjustments are made. See the cycle and option chart on the following page.

CYCLE and OPTION CHART

Cycle	Fabric Type	Wash/Rinse Temp.	Spin Speed	Soil Level	Pre-Wash	Rinse + Spin	Extra Rinse	Stain Cycle	Steam
Steam Fresh™	Dress shirts, blouses								●
Sanitary	Heavily soiled underwear, work clothes, diapers, etc.	Extra Hot/Cold	High	Normal					
			Extra High No Spin Low Medium	Heavy Light	●	●	●	●	●
Bulky/ Large	Large items such as blankets and comforters	Warm/Cold	Gentle	Normal					
		Warm/Warm Hot/Cold Tap Cold/Cold Cold/Cold	Low Medium No Spin	Heavy Light	●	●	●	●	●
Perm Press	Dress shirts/pants, wrinkle-free clothing, poly/cotton blend clothing, tablecloths	Warm/Cold	Medium	Normal					
		Warm/Warm Hot/Cold Tap Cold/Cold Cold/Cold	High No Spin Gentle Low	Heavy Light	●	●	●	●	●
Cotton/ Normal	Cotton, linen, towels, shirts, sheets, jeans, mixed loads	Warm/Cold	High	Normal					
		Warm/Warm Hot/Cold Tap Cold/Cold Cold/Cold	Extra High No Spin Low Medium	Heavy Light	●	●	●	●	●
Allergiene	Cotton, underwear, pillow covers, bed sheets, baby wear		High						
			No Spin Low Medium						●
Delicates	Dress shirts/blouses, nylons, sheer or lacy garments	Cold/Cold	Low	Normal					
		Warm/Cold Warm/Warm Tap Cold/Cold	Medium No Spin Gentle	Heavy Light	●	●	●		
Hand Wash/ Wool	Items labeled "hand-washable"	Warm/Cold	Low	Normal					
		Warm/Warm Tap Cold/Cold Cold/Cold	No Spin Gentle	Light		●	●		
Speed Wash	Lightly soiled clothing and small loads	Hot/Cold	Extra High	Light					
		Tap Cold/Cold Cold/Cold Warm/Cold Warm/Warm	No Spin Gentle Low Medium High	Normal Heavy		●	●		

See also the section covering **PROCESS TECHNICAL INFORMATION** on pages 113 and 114 of this training manual.

CYCLE and OPTION INFORMATION



CYCLES and OPTIONS (in general)

Every option is not available on every cycle. For example, steam and extra high spin cannot be selected with the HAND WASH/WOOL or DELICATES cycle. Similarly, certain hotter wash temperatures cannot be selected if that would be inappropriate for the materials or cycle selected. If the operator attempts to select an invalid choice, the machine will beep and refuse to accept the setting.

All temperatures and water levels listed are as accurate as possible, but there can be some slight variation due to incoming water temperature and voltage, laundry load type and size, and others.

STEAM

Steam can be added to every cycle except DELICATES, HAND WASH, WOOL, and SPEED WASH. It is locked out of these cycles to prevent damage to delicate clothing. While the laundry is washing, the steam generator boils water to spray steam through the laundry as it tumbles.

STEAMFRESH™

STEAMFRESH™ is not an actual wash cycle. Instead, it is a cycle that tumbles up to five laundry items in a spray of steam to refresh the fabric and release the wrinkles. Water is not dispensed during the STEAMFRESH™ cycle. It is designed to refresh clothes that have been packed away, as in a suitcase or drawer, and make them look freshly laundered and ironed. It is NOT a substitute for dry cleaning and should not be used for any garment that is not designed to be washed in water. To run a STEAMFRESH™ cycle, press POWER and turn the cycle selector knob to STEAMFRESH™. The default setting is for 3 items, but it can be adjusted to freshen from 1 to 5 garments.

ALLERGIENETM

The **ALLERGIENE™** cycle is designed to use hotter wash water (140° F or 60° C) than the regular **HOT** wash (112° F or 50° C) but not as hot as the **SANITARY** cycle (158° F or 70° C). Its purpose is to remove all allergens, such as dust mites and their eggs and droppings, as well as lint and dead skin cells. This machine is certified allergy and asthma friendly by the Allergy and Asthma Foundation of America as removing 95% of harmful allergens. When the Allergiene™ cycle is operating, the display shows **1:50** at the beginning, the water level defaults to approximately **242** and spin defaults to **HIGH**. The steam generator operates as does the wash water heater in the bottom of the tub.

SANITARY

The **SANITARY** cycle is used to reduce 99.9% bacteria and germs, as in baby clothes and sick room linens. The wash water temperature defaults to 158° F (70° C) and cannot be adjusted.

BULKY / LARGE

The **BULKY / LARGE** cycle is designed to launder large items like tablecloths and bed covers. **It is NOT intended as an opportunity to overload the machine.** Just because an item can be forced into the tub is not evidence it can be successfully laundered there. In every case, the laundry must be able to tumble to be cleaned effectively. If you push a king-sized comforter into the tub, but it is so compressed it cannot tumble, it cannot be washed or rinsed effectively. Further, it will be unable to distribute itself within the drum for the spin cycle, and will cause the machine to have difficulty in the spin cycle because it cannot redistribute the load. Such large items should be taken to a commercial self-service laundry where oversized machines are available.

In the **BULKY / LARGE** cycle, the cycle time is preset. The default selections can be overridden for wash temperature, spin speed, and soil level. If a selection is not permissible with the cycle, the machine will beep and refuse to accept the setting.

COTTON / NORMAL

The **COTTON / NORMAL** cycle is the most often used cycle. It defaults to a **0:53** minute cycle time, but this may vary as the fuzzy logic makes numerous adjustments throughout the cycle. It is the only cycle that genuinely senses the load before displaying the approximate wash time. The water level defaults to approximately **239**. The default selections can be overridden for wash temperature, spin speed, and soil level.

PERM. PRESS

The **PERMANENT PRESS** cycle defaults to a **0:57** cycle time. The default selections can be overridden for wash temperature, spin speed, and soil level. Water level defaults to approximately **234**, which is more water than a normal cycle.

DELICATES

The **DELICATE** cycle defaults to a **0:42** minute cycle. The water level defaults to approximately **230**. The default selections can be overridden for wash temperature, spin speed, and soil level, but certain options cannot be selected, such as steam, very hot water, and high speed spin. If a selection is not permissible with the cycle, the machine will beep and refuse to accept the setting.

HAND WASH / WOOL

This cycle is designed for woolen articles and other garments that are suitable to be washed in water but must be treated very delicately. The **HAND WASH / WOOL** cycle defaults to a **0:55** minute cycle. Water level defaults to **230**. The drum tumbles very gently, making slightly less than one complete revolution per tumble, which is just enough to turn the load over in the water.

SPEED WASH

SPEED WASH is the quickest cycle that provides a complete wash and rinse. It defaults to a **0:35** minute cycle. The default selections can be overridden for wash temperature, spin speed, and soil level, very hot water, and high speed spin, but certain options cannot be selected. If a selection is not permissible with the cycle, the machine will beep and refuse to accept the setting. **SPEED WASH** defaults to a **HOT** wash, but most people find that overriding it to select **WARM** gives a better wash and less wrinkling.

OPTIONS

When a cycle is selected, options like water temperature, spin speed, are preset for that cycle, but they can be overridden by selecting one of the option buttons on the control panel. For example, selecting a **COTTON/NORMAL** cycle will automatically default to a **WARM** wash, **COLD** rinse, **HIGH** spin speed, and **NORMAL** soil level. Any of these settings may be overridden by changing the options at the control panel before the wash cycle is started.

Not every option is available for every cycle. As mentioned above, the **DELICATE** cycle will lock out selections **HOT WASH** water, **HIGH** spin speed, and **STEAM** in the cycle.

OPTIONS

** Press & Hold 3 sec. for Extra Functions*



STEAM

Press this to add steam to any cycle that is marked by the STEAM indicator on the cycle knob. Note that not all cycles permit the addition of steam.

WASH / RINSE OPTIMIZER®

Press this to make the machine set the optimum water level, wash time, rinse time, and detergent level. The machine will adjust the washing and rinsing times according to the amount of detergent used and the hardness of the water. Do not be confused into thinking this button will dispense the correct amount of detergent; instead, it adjusts the amount of detergent in solution by adding or draining water during the wash cycle. Excessive detergent will cause extra rinsing time, while insufficient detergent will require longer washing. If detergent is detected at the end of the rinse cycle, additional rinsing will be added.

CUSTOM PGM

This button activates a custom program created by choosing a cycle and overriding some of the settings using the option buttons. When the program is determined, press and hold **CUSTOM PGM** for three seconds until it beeps twice. Thereafter, this button will run that custom program. You can overwrite any custom program by simply inserting another custom program.

DELAY WASH

After the cycle is set, press the **DELAY WASH** button from 1 to 19 times and it will delay the start of the cycle between 1 and 19 hours.



TUB CLEAN

A buildup of detergent and softener residue can occur over time and lead to a musty smell. Run the **TUB CLEAN** cycle to remove that buildup. Add liquid bleach to the dispenser before starting the cycle. At the end of the cycle, open the door and allow the interior of the machine to dry.

Do NOT run this cycle with clothes in the drum.

Do NOT add detergent or fabric softener to this cycle.

RINSE+SPIN

Turn the washer on and press **RINSE+SPIN** to rinse and spin a load without having to run a complete cycle. This can be used to prevent fresh stains from setting.

CHILD LOCK

Press and hold the **PRE WASH** button for three seconds to turn the **CHILD LOCK** ON or OFF. This feature keeps people from accidentally touching the buttons and changing the set program.

DRUM LIGHT

Press and hold the **TUB CLEAN** button for three seconds to turn the drum light ON. It will turn itself OFF after 4 minutes have passed.

** Press & Hold 3 sec. for Extra Functions*



Only woolen items designated as machine washable should be washed in the washing machine, and then on the HAND WASH / WOOL cycle only.

Wash only small loads (less than 8 pounds) for optimum fabric care. Use only a neutral, wool-safe detergent.

Only a small amount of detergent is necessary due to the small load size and low water volume.

The HAND WASH / WOOL cycle uses a gentle tumble action and low speed spin.



NSF International certifies that the SANITARY cycle reduces 99.9% of the bacteria on laundry, and that none of the bacteria will carry over to the subsequent laundry load.

WATER TEMPERATURE CONTROL

PREWASH CYCLE

Cold water is supplied via the dispenser when the prewash valve opens. If **COLD WASH / COLD RINSE** is selected, the heater is not activated. If another WASH / RINSE temperature is selected, the heater still is not activated during the PREWASH unless the water temperature is lower than 85° F (29° C).

MAIN WASH and RINSE CYCLE

At the beginning of the prewash cycle, COLD water is supplied via the dispenser when the prewash valve opens. Then HOT or COLD water is applied as required to create a wash of the programmed temperature, as shown in the table below.

	EXTRA HOT	ALLERGEINE	HOT	WARM	COLD
SET POINT	158° F (70° C)	140° F (60° C)	122° F (50° C)	104° F (40° C)	86° F (30° C)
RANGE (WASH)	158~167° F	152~140° F	122~131° F	104~113° F	50~86° F
RANGE (RINSE)	68~77° F	68~77° F	68~77° F	68~77° F	Tap

As used in the chart, the set point is the specified temperature setting (hot, warm, and cold) as recommend by clothing manufacturers. In times past, **HOT** was whatever came out of the hot water faucet, **COLD** was whatever came out of the cold water faucet, and **WARM** was what happened with both valves opened. The washing machine uses a thermistor and computer to regulate the water input, adding hot or cold water as needed to adjust the temperature. If the washer cannot achieve the desired temperature with the addition of hot water to the tub, the heater will be activated and continue to operate until the desired temperature is achieved. When the desired setting is reached, the heater is turned off, and it will not come on again unless the temperature of the water in the tub decreases by 36° F (20° C.)

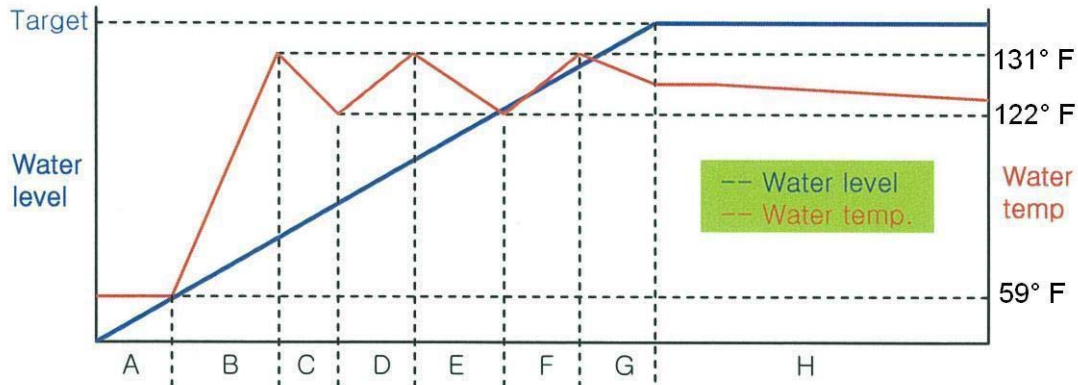
For example, in the case of a **HOT** wash, the water is heated to 122° F (50° C.)

In example 1, on the next page, **HOT / COLD** temperatures are chosen for a **NORMAL** cycle. The prewash valve is opened and cold water is supplied briefly, then the hot valve is opened and water fills the tub until it reaches 131° F. As 131° F is hotter than the set point for **HOT** washing (122° F), the cold valve is opened to regulate the temperature to 122° F and the heater is never energized because the water temperature meets the target.

continued on next page

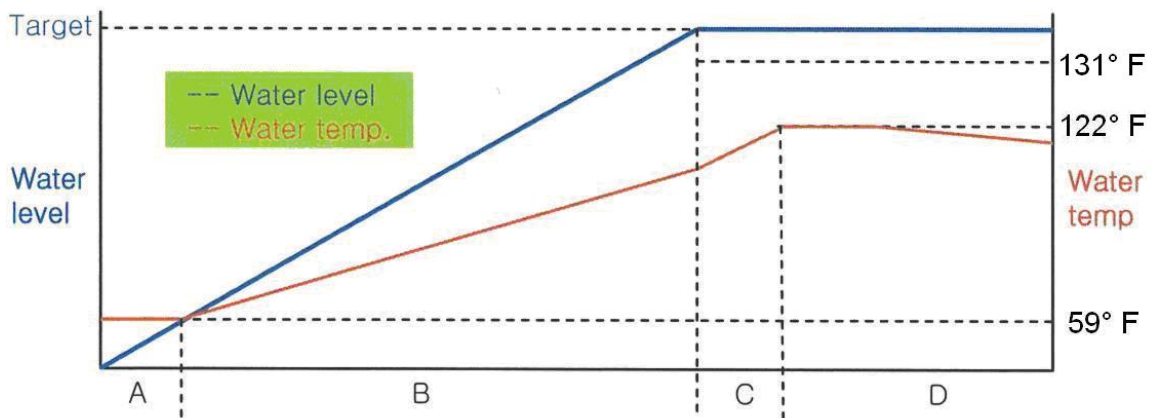
- A Prewash valve opens, cold water is supplied.
- B, D, and F Hot valve opens to raise the water temperature to 131° F.
- C, E, and G Cold valve opens to lower the water temperature to 122° F.
- H No water is supplied because the water level reaches the target.

Example 1



In example 2, HOT / COLD temperatures are chosen for a NORMAL cycle. The prewash valve is opened and cold water is supplied briefly, then the hot valve is opened and water fills the tub to the target water level. This water never reaches the set point, so the heater is energized. When the water temperature reaches 122° F, the heater is turned off.

Example 2



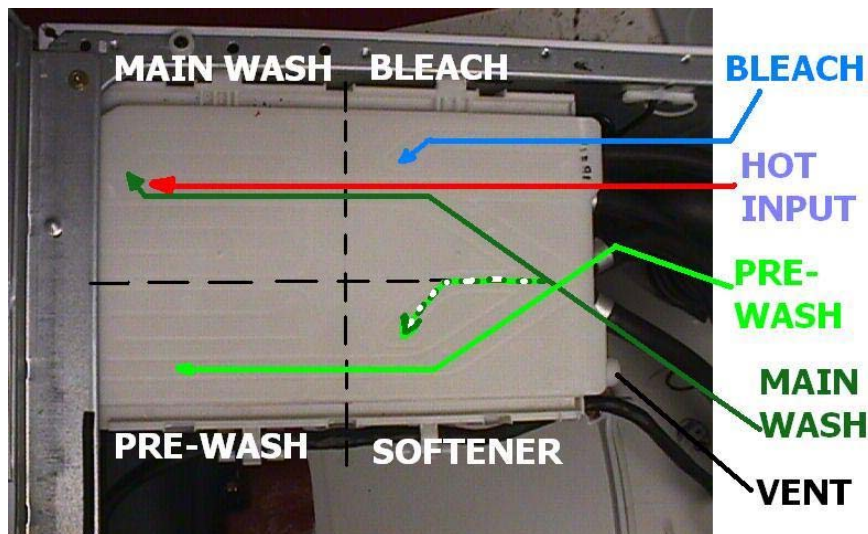
- A Prewash valve opens, cold water is supplied.
- B Hot valve opens to raise the water temperature to 122° F.
- C No cold water is supplied because it has already reached the target level.
- D Heater is not turned on because the target temperature of 122° F is reached.

DETERGENT DISPENSER



The dispenser drawer is a multi-chambered reservoir that allows the user to add all the appropriate laundry additives before starting the cycle. It has a place for pre-wash detergent, main wash detergent, fabric softener, and bleach. Powdered or liquid detergents may be used, but softener and bleach must be liquids. Detergents must carry the **HE** designation. Do not use regular detergents in the washer or oversudsing will occur. The MAX indicator shows the maximum amount that the cup will hold before siphoning action begins, **NOT** the maximum amount the customer should pour in.

The top of the dispenser box is shown here with the water paths marked.



The dispenser works by using various solenoids to apply water to different compartments. The liquid products are dispensed from a siphon box. As the appropriate chamber is flooded, the box fills and the water flushes the laundry product into the tub. It is mixed with water before contacting the laundry to prevent spotting or damaging the fabric.

Notice that the pre-wash and main wash fill tubes enter the dispenser at an angle. If one or the other fill valve is opened, the water goes into the appropriate detergent compartment. However, if they are opened simultaneously, the streams deflect and dispense the softener. Some water may run through the main and pre-wash compartments, but since the detergent has already been dispensed in an earlier part of the cycle, this is of no consequence.

If liquid detergent is added to the pre-wash box, it will run immediately into the tub. This doesn't affect the operation of the cycle. To use liquid detergent in the main wash, place the detergent siphon box in the main wash compartment. Otherwise, the main wash liquid detergent will run into the tub along with the pre-wash detergent, causing oversudsing in the pre-wash and no cleaning in the main wash.

The siphon boxes are designed to hold a liquid laundry product until the appropriate time for dispensing into the load. When the box fills with water, it begins to discharge its contents into the washer fill stream. Once the siphon action has started, it will continue until the siphon box has emptied itself. Use only regular viscosity bleaches and softeners; the ultra versions are usually thicker and do not dispense well, if at all.



By the end of any cycle, water will have run through all of the dispenser compartments, preventing any cross-contamination of subsequent loads.

THE RULE OF TWOs

We recommend the **RULE OF TWOS** concerning the usage of laundry products.

Use no more than **TWO TABLESPOONS** of detergent in either the pre-wash or the main wash cycles. Use no more than **TWO TEASPOONS** of softener or bleach. While some **HE** laundry detergents suggest the use of as much as **4 ounces** per load, this is entirely too much detergent for the LG machines. It will leave detergent film on your clothes, causing them to be dull and dingy. Over time, using too much detergent and softener will cause a thick film to build up on the inner surface of the tub. This buildup may become so thick it causes friction when the drum rotates, which will cause a malfunction of the machine. It may also generate a foul odor. While the use of a cleaning agent, like one designed to remove the soap scum from a whirlpool bath, will sometimes help, the best way to resolve this issue is to disassemble the machine, separate the tub halves, and use a pressure washer to remove the build up. This is costly, and **LG** recommends using the appropriate amounts of detergent and other laundry additives to prevent such an occurrence.

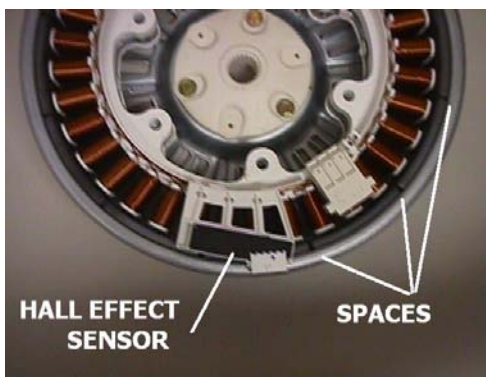
Due to the design of the machine, **LG** does not recommend using it to soak or dye clothing, nor do we recommend the use of various laundry additives such as enzyme pre-soaks, detergent boosters, borax additives, bluing, and others. **LG** further does not recommend the use of the extra thick or *ultra* products. The liquid laundry products should flow like water rather than ooze like molasses.

The MAX indicator shows the maximum amount that the cup will hold before siphoning action begins, **NOT** the maximum amount the customer should pour in.

DIRECT DRIVE MOTOR



The motor is a direct-drive, brushless, DC motor. It is attached to the drum via a splined shaft, eliminating belts, pulleys, transmissions, and the inherent problems associated with them. The rotor is attached to the shaft by one large bolt.



The DC motor can be driven from stopped to maximum speed in infinite steps in either direction. There are 36 poles on the stator; 12 permanent magnets spaced around the rotor. There are no brushes to wear out. Unlike a more traditional brushless motor, the rotor surrounds the stator rather than being attached to it. A hall effect sensor determines the speed and direction of the motor.

It also can read that the load is off balance when the drum speed fluctuates.



The hall effect sensor is easily removed and replaced. You'll have to remove the rotor and stator to access the sensor. When replacing the rotor, the drum may move forward enough to make replacing the bolt difficult. Carry a longer bolt in your toolbox to use to install the rotor, then remove and replace it with the factory bolt after the shaft has been pulled back and the rotor is pushed in place.



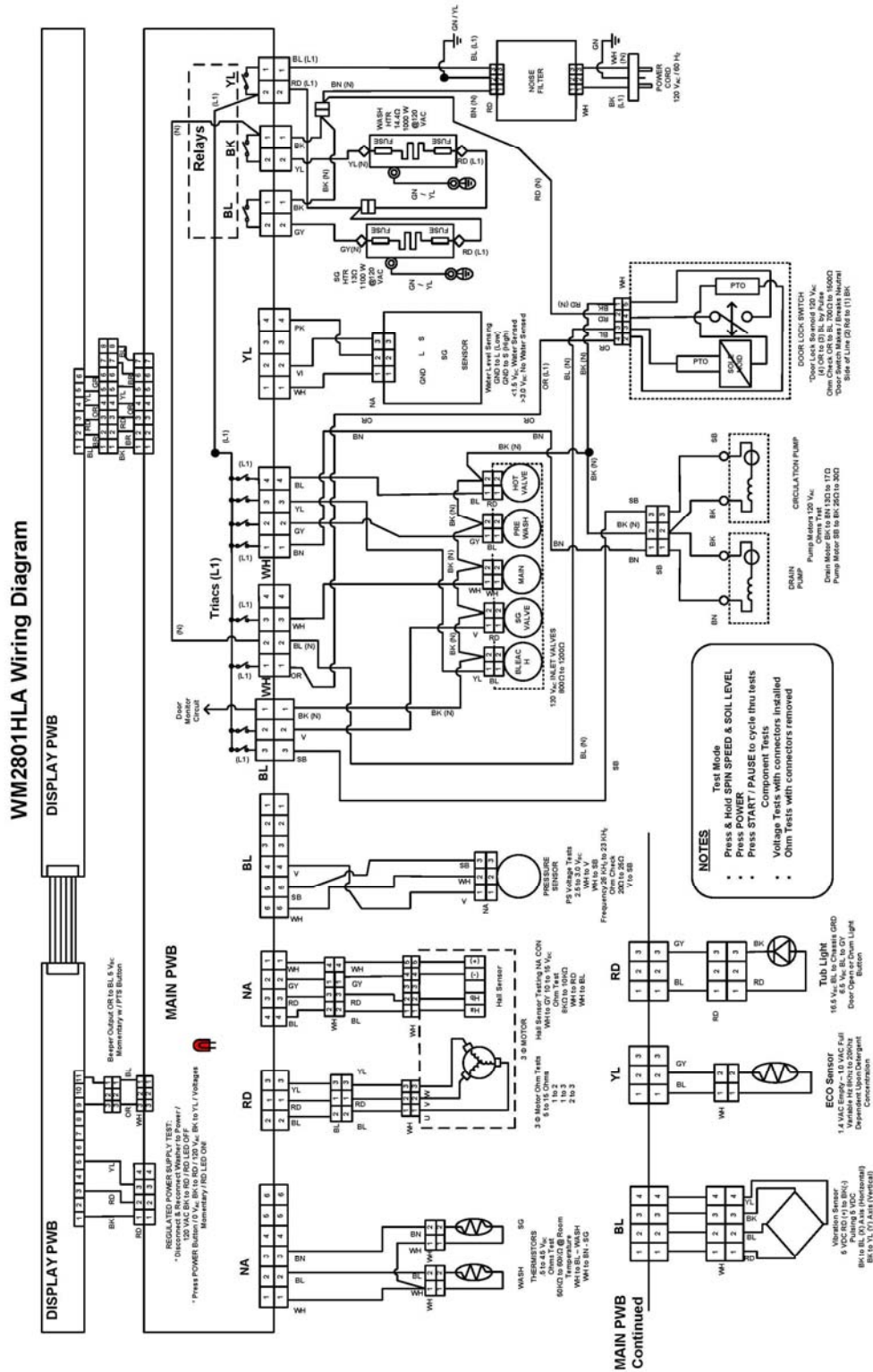
Before going to this trouble, check the connector on the main board. It is the white connector (circled in red.) Pull the connector off and verify the board is receiving a signal from the hall sensor. (See pages 73 ~ 77 for more information.)

DISASSEMBLY and REPAIR

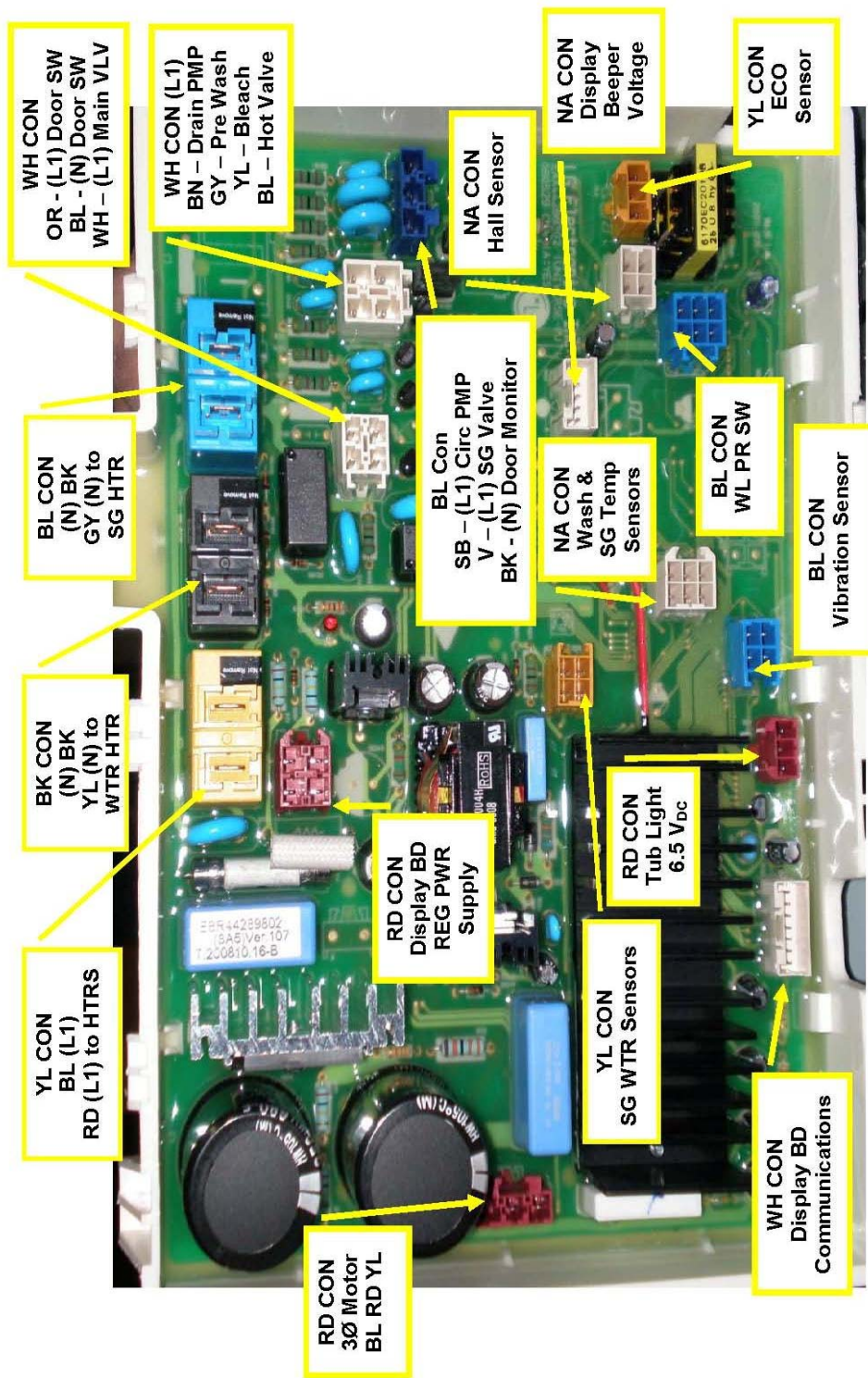
The following pages will show the instructions for disassembly, repair, replacement of parts, and re-assembly. Many times, electrical components may be tested by connecting the meter to the appropriate leads or connectors on the main PC Board. (Refer to the block wiring diagram, next page.)

Proper diagnosis will eliminate unnecessary labor and expedite repairs.

BLOCK WIRING DIAGRAM

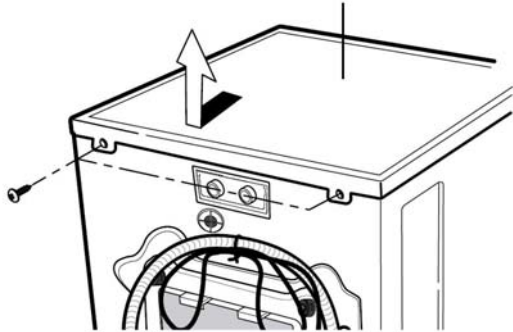


CONTROL BOARD CONNECTIONS LABELED



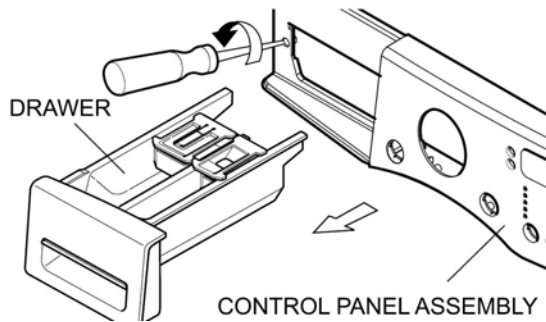
DISASSEMBLY/REPAIR

CONTROL PANEL



Remove the screws securing the top plate (cover.)

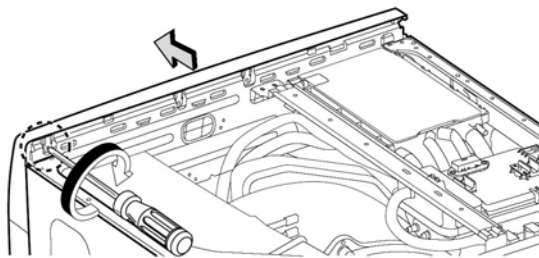
Push the top plate (cover) backward a couple of inches and then lift it off the machine.



Disconnect the cables connecting the washer and the display board.

Remove the dispenser drawer by pressing the release tab and pulling it all the way out.

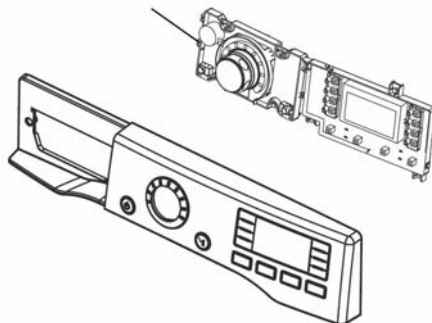
Remove the two screws at the dispenser.



Remove the screw from the back of the control panel on the side opposite the dispenser.

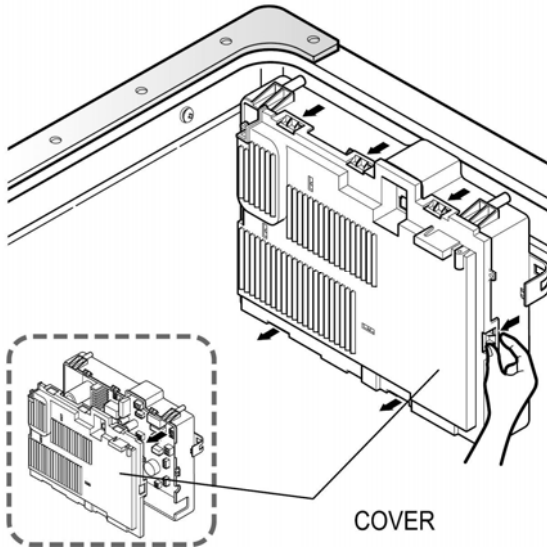
Lift the top of the control panel and roll it forward slightly to remove it from the machine.

DISPLAY PWB ASSEMBLY



Remove the eight screws that secure the display board to the control panel.

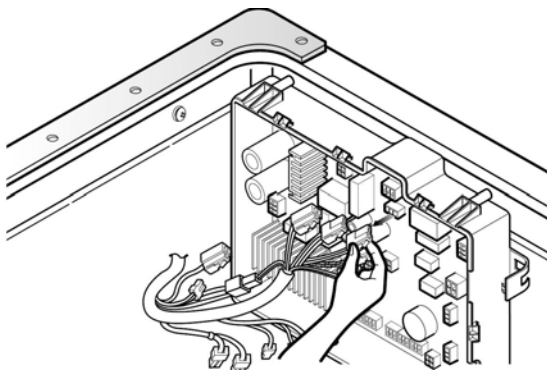
MAIN CONTROL BOARD



Unplug the machine.

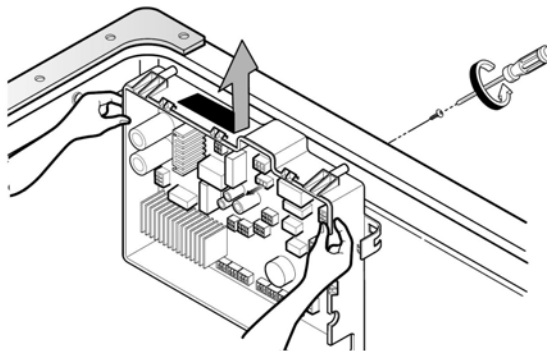
Remove the top plate (cover.)
(See page 42.)

Remove the protective cover by prying the plastic clips open.



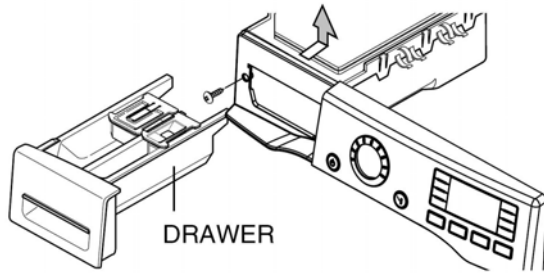
Disconnect all electrical connectors. Note that all the connectors are different in pin count, color, and configuration. This makes miswiring virtually impossible.

The connectors are labeled on page 41 to show where to make test readings and to make diagnosis easier. Pay attention to pin numbers and wire colors while looking at the schematic.



To replace the main board, remove the screw that secures it to the back of the machine and slide the board to the right to release it from its brackets.

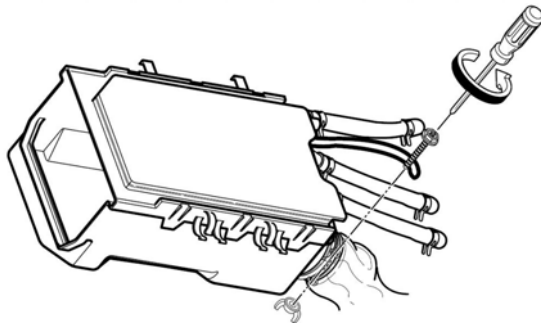
DISPENSER



Remove the top plate (cover.)
(See page 42.)

Remove the dispenser drawer.

Remove the two screws that secure the dispenser body.



Remove the 5 hose clamps. If you squeeze them and slide them a couple of inches down the hose, they will not be lost while the repair is made. Reconnection will be more convenient if you mark the hoses now. See TEST MODE (page 54) for information concerning verifying which hose is which.

Remove the clamp on the large hose attached to the dispenser. (When you replace it, set it with the screw on top and the wing nut on the bottom for easier reach in the future.)

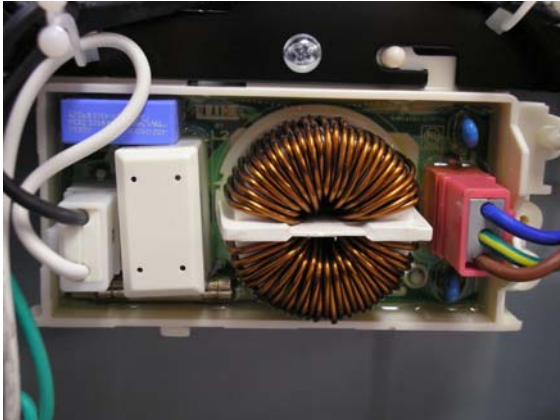
Unplug all the solenoids. (As with the hoses, reconnection will be more convenient if you mark the connectors and valves now.)

Remove the two screws at the back of the machine and lift out the solenoid array.



#	CONN	WIRE COLORS
1	Blue	(Yellow and Black)
2	Red	(Violet and Black)
3	White	(White and Black)
4	Blue	(Gray and Black)
5	Red	(Blue and Black) (Hot)

NOISE FILTER



To service the noise filter, remove the control panel cover.

Unplug the connectors of the noise filter and slide it out of the clips on the frame.

NOTICE THAT LINE AND NEUTRAL ARE REVERSED. SEE WIRING DIAGRAM.

See page 69 for test information.

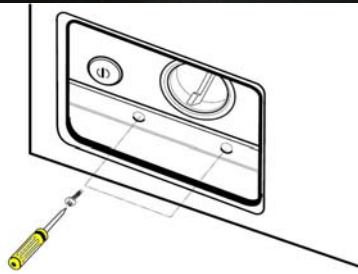
FRONT COVER



Remove the control panel and top cover (see page 42) and set them aside.

Open the filter and drain cover.

Remove the screw securing the cover and pry the cover out with a screwdriver or putty knife. Be careful to avoid damaging the rim of the opening.

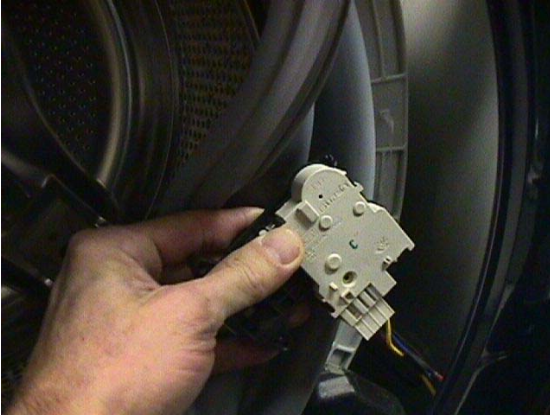


With the filter cover removed, remove the screw(s) that secure the base of the front cover to the machine frame.



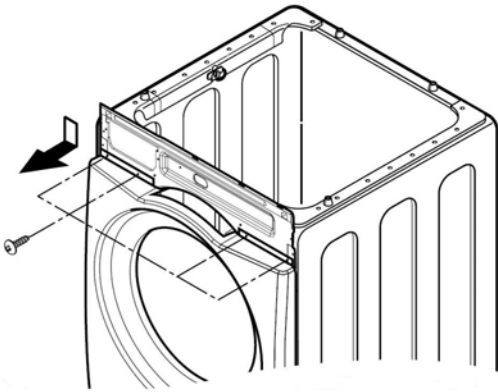
Remove the door gasket using special tool **383EER4001A** to remove the outer spring clamp.

(See **SPECIAL TOOLS** on page 104.)

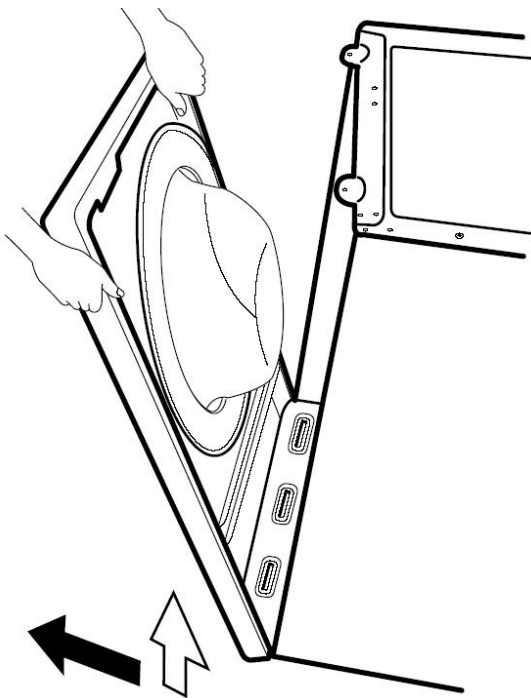


After removing the door gasket, you can reach inside the cabinet and unplug the electrical connector to the door switch.

If you are replacing the door switch, you can do it without any disassembly other than the door gasket. Remove the two screws that hold the switch in place, pull it out through the opening, and replace it.



Remove the two screws that secure the top of the front cover. Be careful that the front does not fall forward, causing injury or damage.

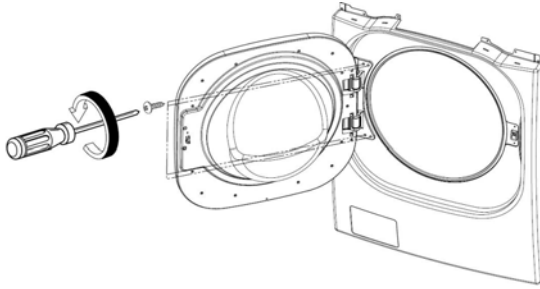


Lift the front cover off the tabs at the bottom of the machine.

Set it aside face down on a blanket or protective surface.

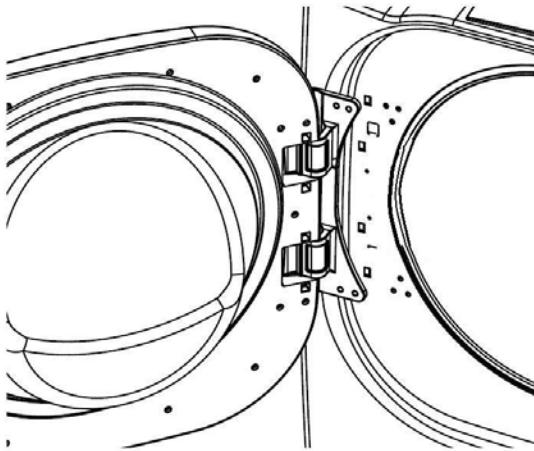
CAUTION!

The door is very heavy because of the large glass window.

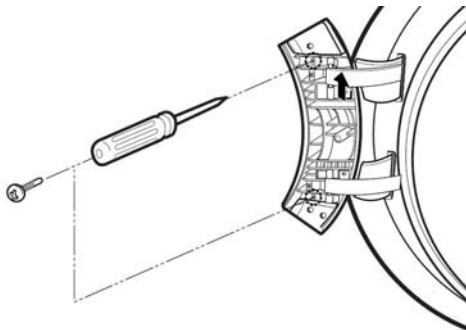
DOOR and HINGE

Open the door.

Remove the 7 screws that secure the hinge cover.



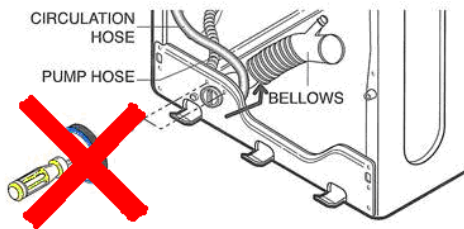
Pry the cover off with a screwdriver, taking care not to scratch or mar the surfaces.



Remove the screws from the door hinge clips.

Lift the door off the hinge and set it aside. Be sure to retain the plastic hinge shims.

PUMPS and FILTER HOUSING



Remove the front cabinet. (See pages 45 and 46.)

Drain the water from the sump.
Remove the clamps and hoses.

Since the pump sits on a platform assembly, no screws are used to attach it to the front of the machine frame.



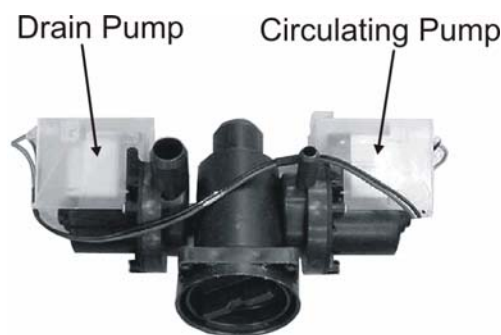
Both the drain pump (left) and the circulation pump (right) are mounted on the filter housing. The entire pump assembly is then mounted on a suspension plate base attached to the washer base by three antivibration bushings and 10 mm bolts. Use a socket and a short extension to remove the pump assembly.

The small hose is to allow draining the sump before servicing the washer.



Bottom view of the pump and filter assembly, showing the antivibration bushings and bolts and the two screws that hold the pump assembly to the base.

Removing the three large bolts allows the entire assembly to be tilted so either pump can be serviced without further disassembly.



DRAIN PUMP, continued

The drain pump and the circulating pump are attached to either side of the filter housing. The drain pump is used to exhaust the water from the washer. The recirculating pump serves three purposes: it sprays water from the tub onto the laundry, creating a better saturation of detergent and better rinsing, it keeps the window clean, and it allows the customer to see water in the tub. The filter between the pumps is not a lint filter in the traditional sense. It serves to trap larger objects (keys, coins, buttons, etc.) that may find their way into the washer and protects the pumps from physical damage.

WASH HEATER



Remove the front cover.

Disconnect the two electrical connections to the heater leads. Disconnect the thermistor (white plastic connector.)

Remove the outer nut and ground wire on the heating element.

Loosen it as far as possible but do not remove the second nut on the ground lug. This will release the tension on the gasket and allow the heater to be pulled out of the tub.



When replacing the heater, be sure the element slides into the retaining clip on the bottom of the tub.

See testing the heater, page 58.

FOREIGN OBJECT REMOVAL



Remove the front cover.

Remove the heater element, as described above.

You can then use a wire to fish out any foreign objects that have come between the drum and the tub.

Replace the heater, as described above.

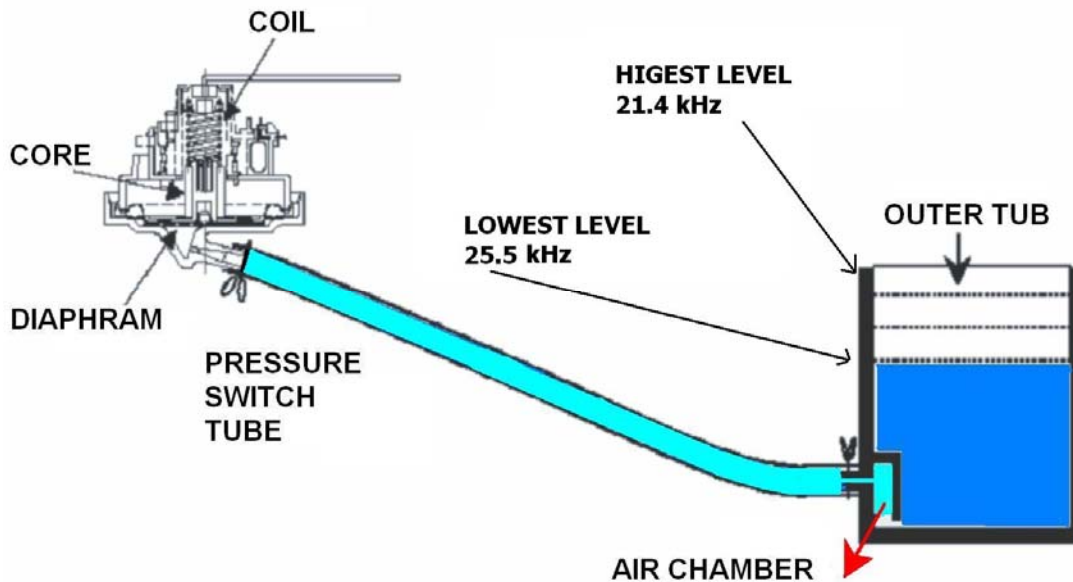
DISASSEMBLY and REPAIR, continued

WATER LEVEL SWITCH

The water level detector switch monitors the water level and feeds this information to the main board. The sensor reads air pressure in an air chamber on the tub. The air pressure changes in relation to the depth of the water, moving a diaphragm in the switch. As the water level fluctuates, it raises or lowers the iron center in the coil, which, in turn, changes the electric resonance of the oscillator circuit of which it is a part. As water level decreases, frequency increases.

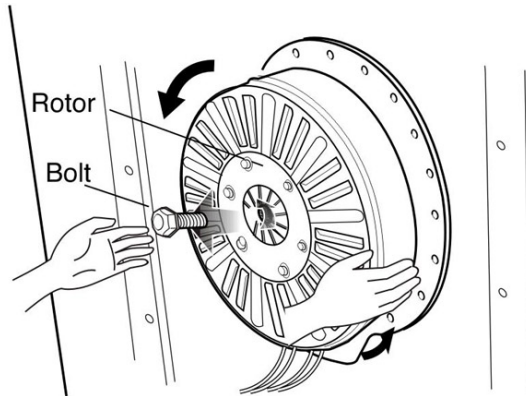
(e.g. A low water level may read **25.5 kHz**, while a high water level may read **21.4 kHz**. These readings are approximate; washers in the field may vary slightly from these figures.)

To read the frequency while the WM2801H*A is running, simultaneously press and hold the **SOIL LEVEL** and **WASH / RINSE** buttons. The number on the display should be divided by 10 to obtain the frequency reading in kHz. A display of **254** would indicate a frequency of **25.4 kHz**. The MICOM interprets the frequency reading as one of eight levels, with one being the lowest water level and any level greater than eight indicating an overflow situation.



DISASSEMBLY and REPAIR, continued

MOTOR

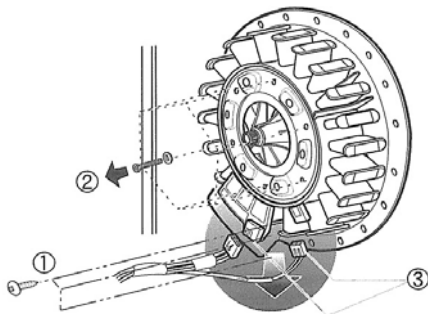


Remove the back cover.

Remove the large bolt in the center shaft.

DO NOT stick a screwdriver or other object through the slots in the rotor.

Pull the rotor off the shaft.



Remove the ground screws and wire retainers from the stator wires.
(See photo, below left.)

Remove two screws from the tub bracket.

Remove six bolts on the stator. Lift it off and support it while you unplug two connectors on the stator.

Set the stator aside.



When re-installing the stator, the clamps and the ground screw must be installed and the connectors pressed into place before the rotor is bolted onto the shaft.

When you replace the rotor, the shaft can be pressed forward so far the bolt will not reach it. If you can't hold the tub back while you install the bolt, get a longer bolt with the same thread. Place the rotor onto the shaft, install the long bolt, and pull the shaft back while you push the rotor all the way on. Then remove the long bolt and replace it with the correct bolt. Tighten to specification.

DISASSEMBLY and REPAIR, continued

TUB and DRUM



Removing the tub / drum assembly is major surgery. It is much lighter if you remove the weights and the motor. Generally speaking, you'll have to remove all that anyway.

Remove the motor. (See page 51.)

Drain the water from the sump.

Remove the control panel. (See page 42.)

Remove the front cabinet. (See page 45.)

Disconnect all hoses and electrical connections.



Remove the three dampers. (See page 53.) You can remove just one pin now and the other end after the drum is out of the machine. Notice that all previous versions of the dampers have been replaced by the newer, double-acting damper.

Pry apart the spring retainer clip.

Carefully lift the tub up off the springs and remove it from the machine.



Unbolt the bolts around the circumference of the seam. (top photo) Separate the halves. Be careful to avoid damaging the gasket. Do not pry on the surfaces between the halves.

Instead of replacing the bearings, **LG** recommends purchasing the back half of the tub with the bearings and seal already pressed in at the factory.

DISASSEMBLY and REPAIR, continued

DAMPERS



Disconnect the dampers from the tub and the base.

Be sure to press in the safety tab before pushing the pin out of the damper. You can use a socket to hold the tab in while you squeeze the pin with the special tool **383EER4003A**.

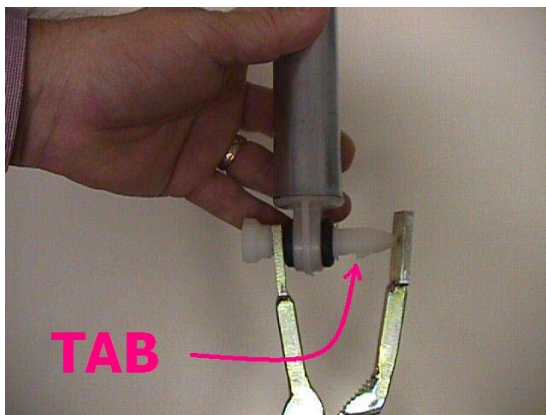
(See **SPECIAL TOOLS**, page 104.)



The flat end of the tool goes on the small end and the split end allows the head end to pass through while the pin is pushed out. Sometimes you can use a socket to hold the pin down while you press the pin out.

The color and/or appearance of the damper may vary by model but the operation is the same.

Use special tool **383EER4003A** to remove the damper pins. If you are replacing the dampers, you'll have to remove both ends. If you are removing the tub for major repair work, disconnect the damper ends at the base and leave the other ends connected until you remove the tub. When putting the tub back into the machine, connect the dampers to the tub first. It is much easier that way.



Be careful not to pull the dampers apart while they are disconnected. If you break them, they must be replaced, and they should be replaced as a set. Notice that all previous versions of the dampers have been replaced by the newer, double-acting dampers.

TEST MODE

The steam washer must be empty and off to enter the test mode.

1. Press and hold **SPIN SPEED** and **SOIL LEVEL**.
2. Press **POWER**. The buzzer will sound twice.
3. Press **START/PAUSE** to cycle through the test modes. (See chart, below.)

Number of times the Start/Pause button is pressed	Check Point	Display Status
None	Turns on all lamps and locks the door.	LOAD TEST MODE
1 time	Tumble clockwise.	rpm (42~50)
2 times	Low speed Spin.	rpm (35~45)
3 times	High speed Spin. (It will take approximately 2 minutes for the machine to reach the maximum spin speed.)	rpm (110~117)
4 times	Inlet valve for prewash turns on.	Water level frequency (0~255)
5 times	Inlet valve for main wash turns on.	Water level frequency (0~255)
6 times	Inlet valve for hot water turns on.	Water level frequency (0~255)
7 times	Inlet valve for steam turns on.	Water level frequency (0~255)
8 times	Inlet valve for bleach turns on.	Water level frequency (0~255)
9 times	Tumble counterclockwise.	rpm (42~50)
10 times	Heater turns on for 3 seconds.	Water temperature
11 times	Circulation pump turns on.	Water level frequency (25~65)
12 times	Drain pump turns on.	Water level frequency (25~65)
13 times	Steam water level sensor operates.	AG tub water level frequency (0~255)
14 times	Steam heater turns on for 1.2 sec.	Steam generator temperature
15 times	Vibration sensor check.	- None error (bs0) - Main vibration error (bs1) - Display vibration error (bs2) - Both error (bs3)
16 times	off	-

Notes:


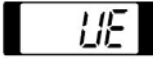
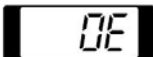
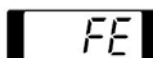

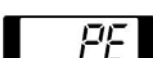
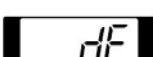
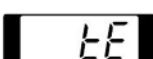
1. Insert a **zero** at the end of the displayed numbers larger than two digits to determine the actual rpm. 62 indicates either 62 or 620 rpm; 115 indicates 1,150 rpm.
2. Water levels are displayed as a frequency; this is interpreted by the main board as a water level but is meaningless to humans.

ERROR DISPLAY

If you press **START / PAUSE** when an error code is displayed, any error except **PE** will disappear and the machine will revert to **PAUSE** status. In the cases of a **PE**, **TE**, or **DE** error code, if the error is not cleared within 20 seconds, the machine will be turned off automatically and the error code will blink on the display. In the case of any other error code, if the error is not cleared within 4 minutes, the machine will be turned off automatically and the error code will blink on the display.

In the event of an **FE** error code, the machine will be turned off and will not be restarted.

ERROR CODES

	ERROR	SYMPTOM	CAUSE
1	WATER INLET ERROR		<ul style="list-style-type: none"> Correct water level (24.6kHz) is not reached within 8 minutes after water is supplied or it does not reach the preset water level within 20 minutes.
2	UNBALANCE ERROR		<ul style="list-style-type: none"> The load is too small. The appliance is tilted. Laundry is gathered to one side. Non distributable things are put into the drum.
3	DRAIN ERROR		<ul style="list-style-type: none"> Not fully drained within 10 minutes.
4	OVERFLOW ERROR		<ul style="list-style-type: none"> Water is overflowing. (water level frequency is over 21.3kHz). ※ If  is displayed, the drain pump will operate to drain the water automatically.
5	PRESSURE SENSOR ERROR		<ul style="list-style-type: none"> The PRESSURE SENSOR ASSEMBLY is out of order. When water level frequency maintain condition of below 10 kHz and over 30 kHz.
6	DOOR OPEN ERROR		<ul style="list-style-type: none"> Door not all the way closed. Loose electrical connections at Door switch and PWB Assembly. The DOOR SWITCH ASSEMBLY is out of order.
7	HEATING ERROR		<ul style="list-style-type: none"> The THERMISTOR is out of order.

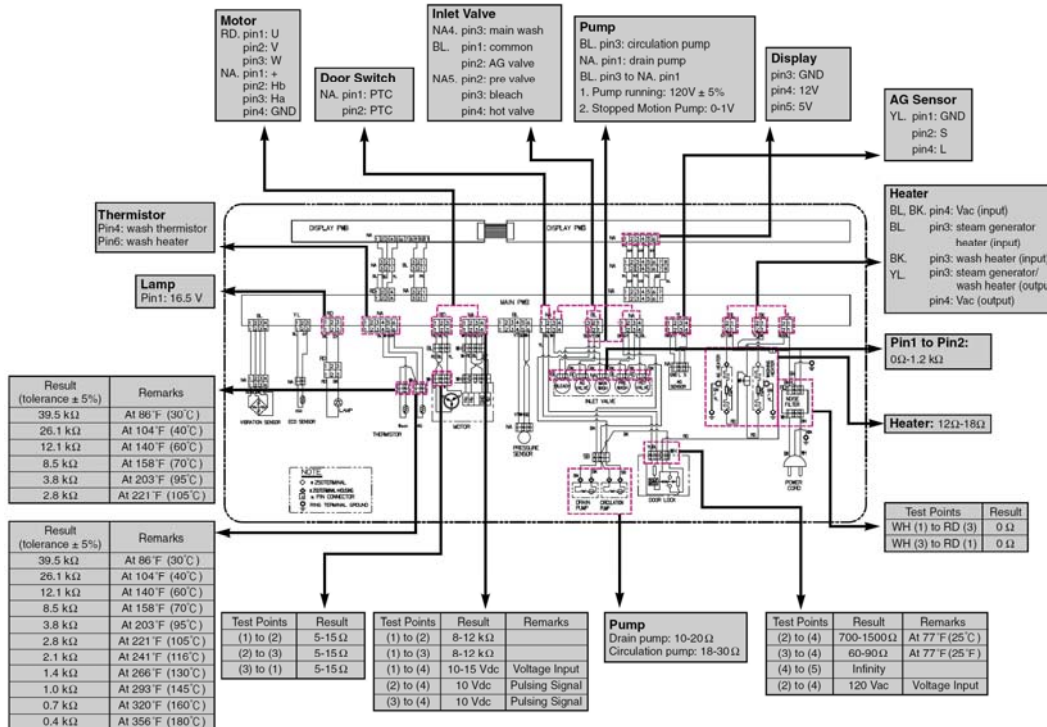
continued on next page

ERROR CODES, continued

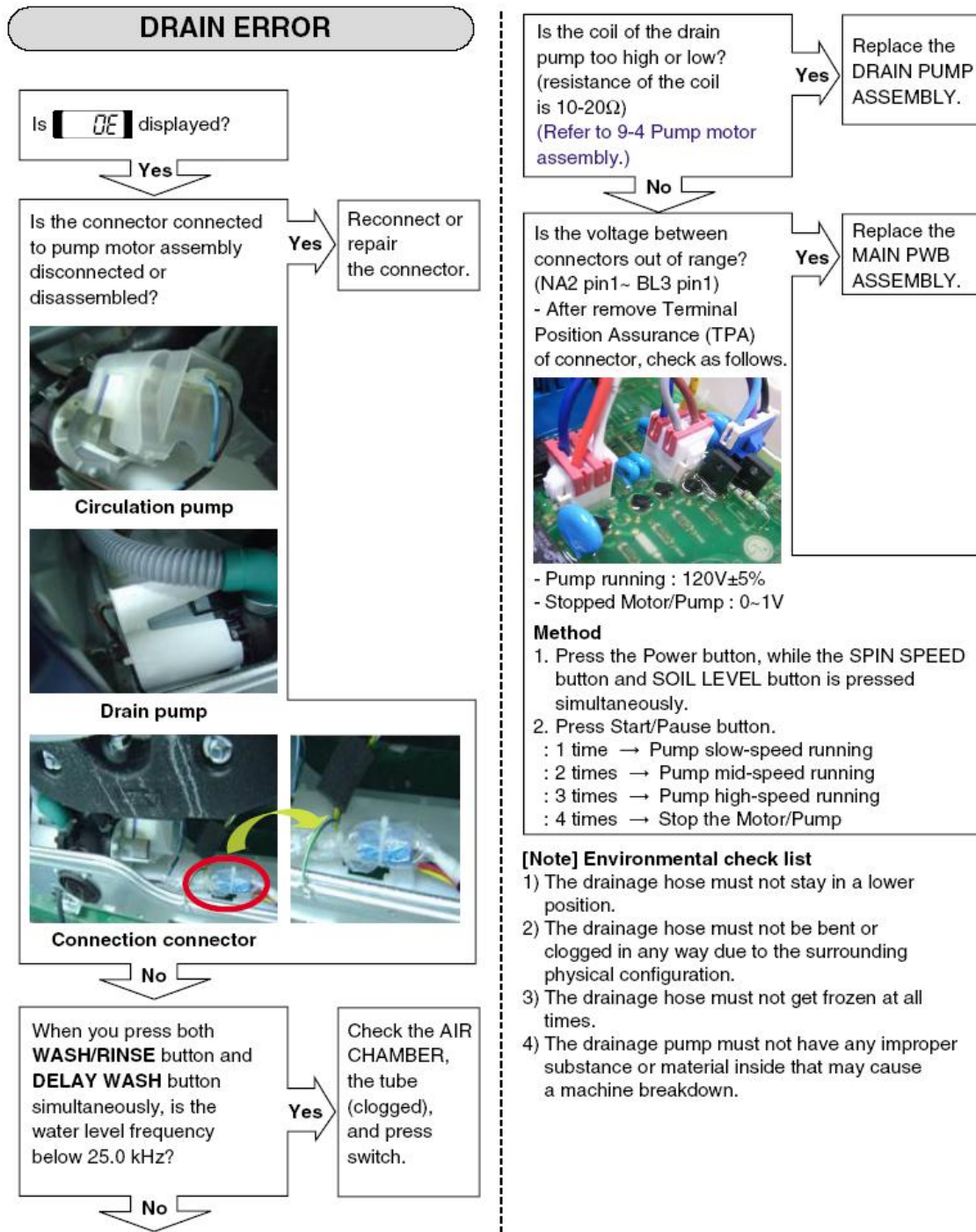
	ERROR	SYMPTOM	CAUSE
8	LOCKED MOTOR ERROR		<ul style="list-style-type: none"> The connector (3-pin, male, white) in the MOTOR HARNESS is not connected to the connector (3-pin, female, white) of STATOR ASSEMBLY. The electric contact between the connectors (3-pin, male, white) in the MOTOR HARNESS and 4-pin, female, white connector in the MAIN PWB ASSEMBLY is bad or unstable. The MOTOR HARNESS between the STATOR ASSEMBLY and MAIN PWB ASSEMBLY is cut (open circuited). The hall sensor is out of order/defective.
9	EEPROM ERROR		<ul style="list-style-type: none"> EEPROM is out of order. ※ Displayed only when the START/PAUSE button is first pressed in the Load Test Mode.
10	POWER FAILURE		<ul style="list-style-type: none"> After the power supply is stopped while washing machine is working, the power is supplied rapidly.

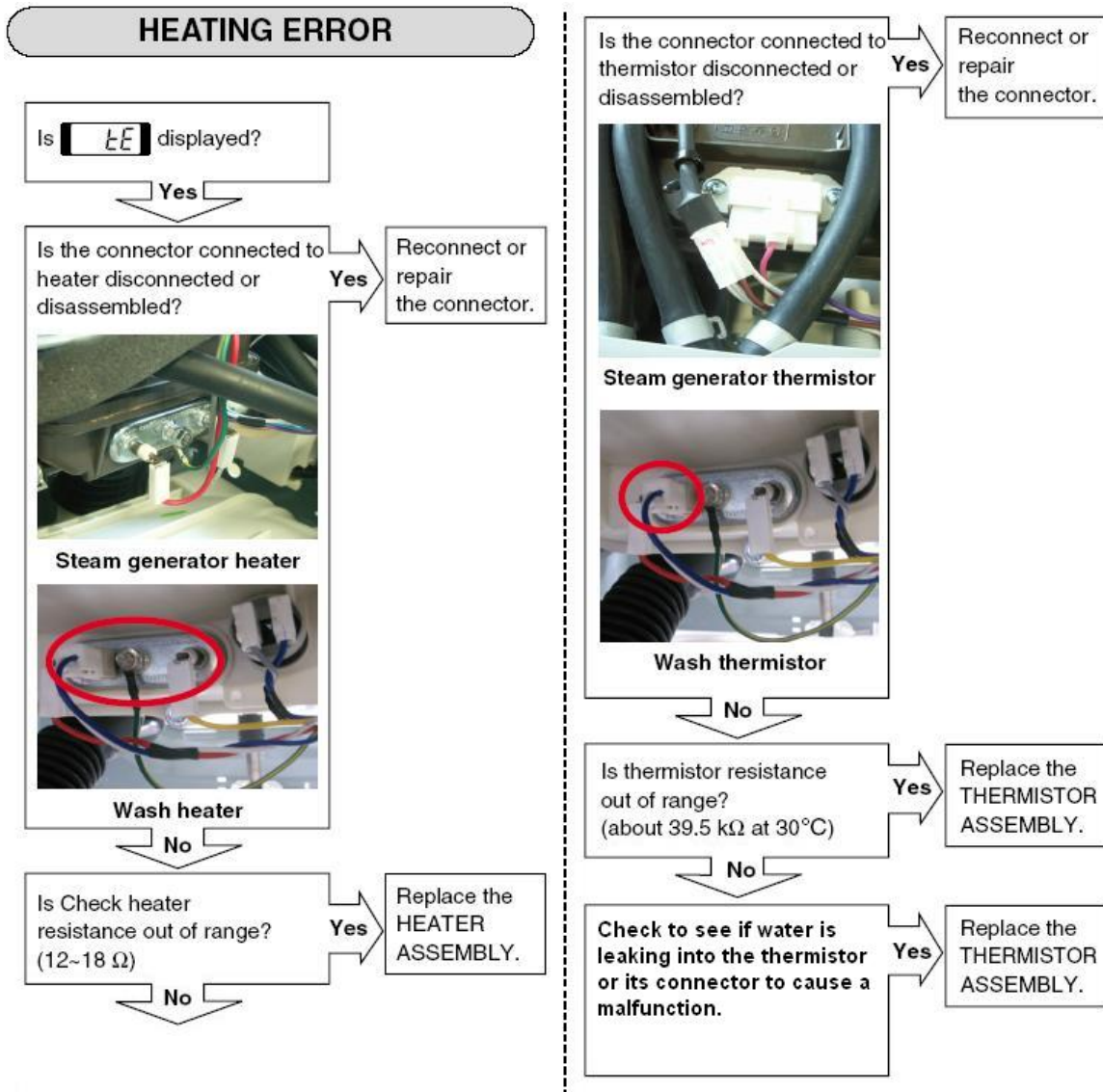
TROUBLESHOOTING SUMMARY

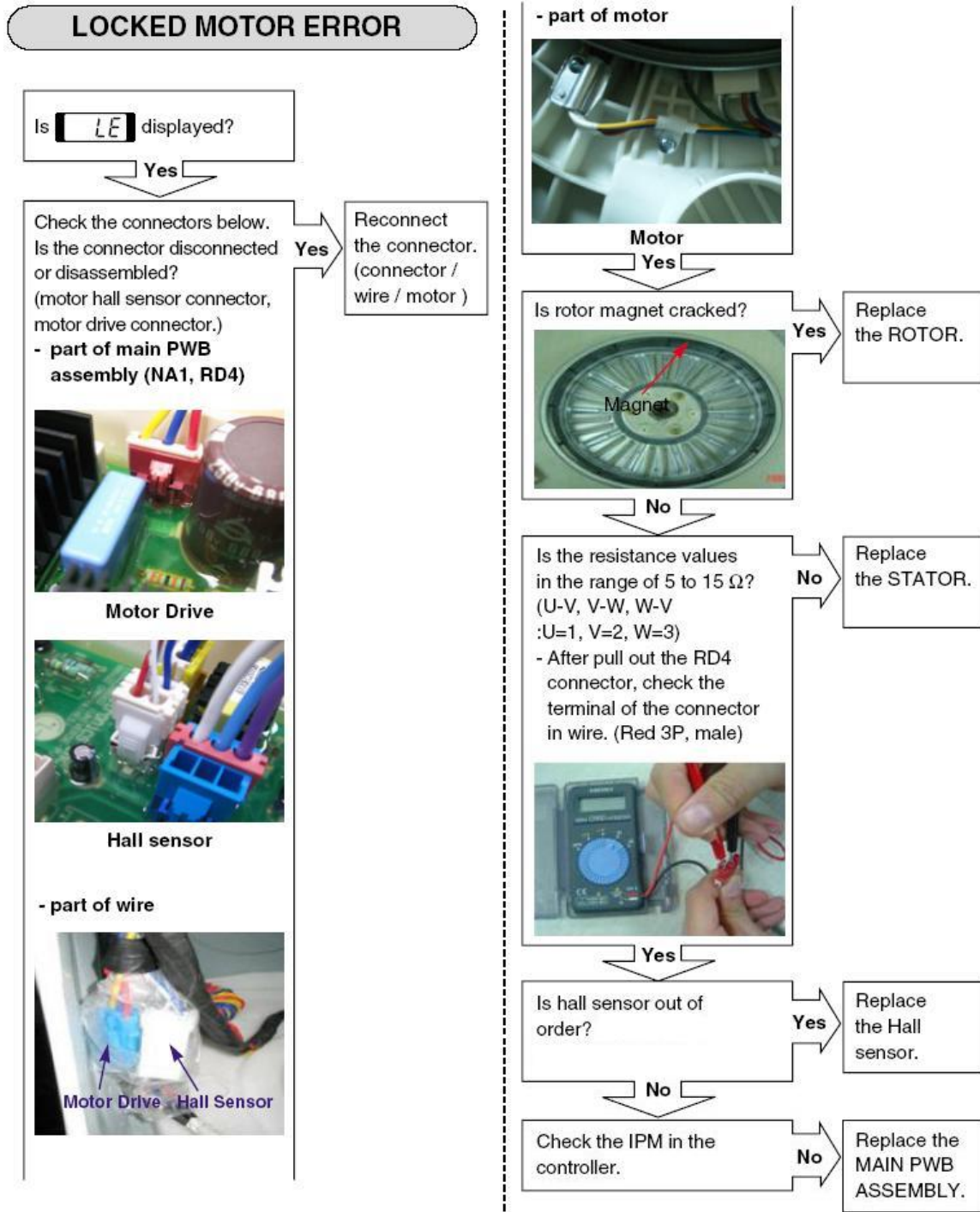
See the troubleshooting summary guide at the end of the manual on an oversized, fold-out page.

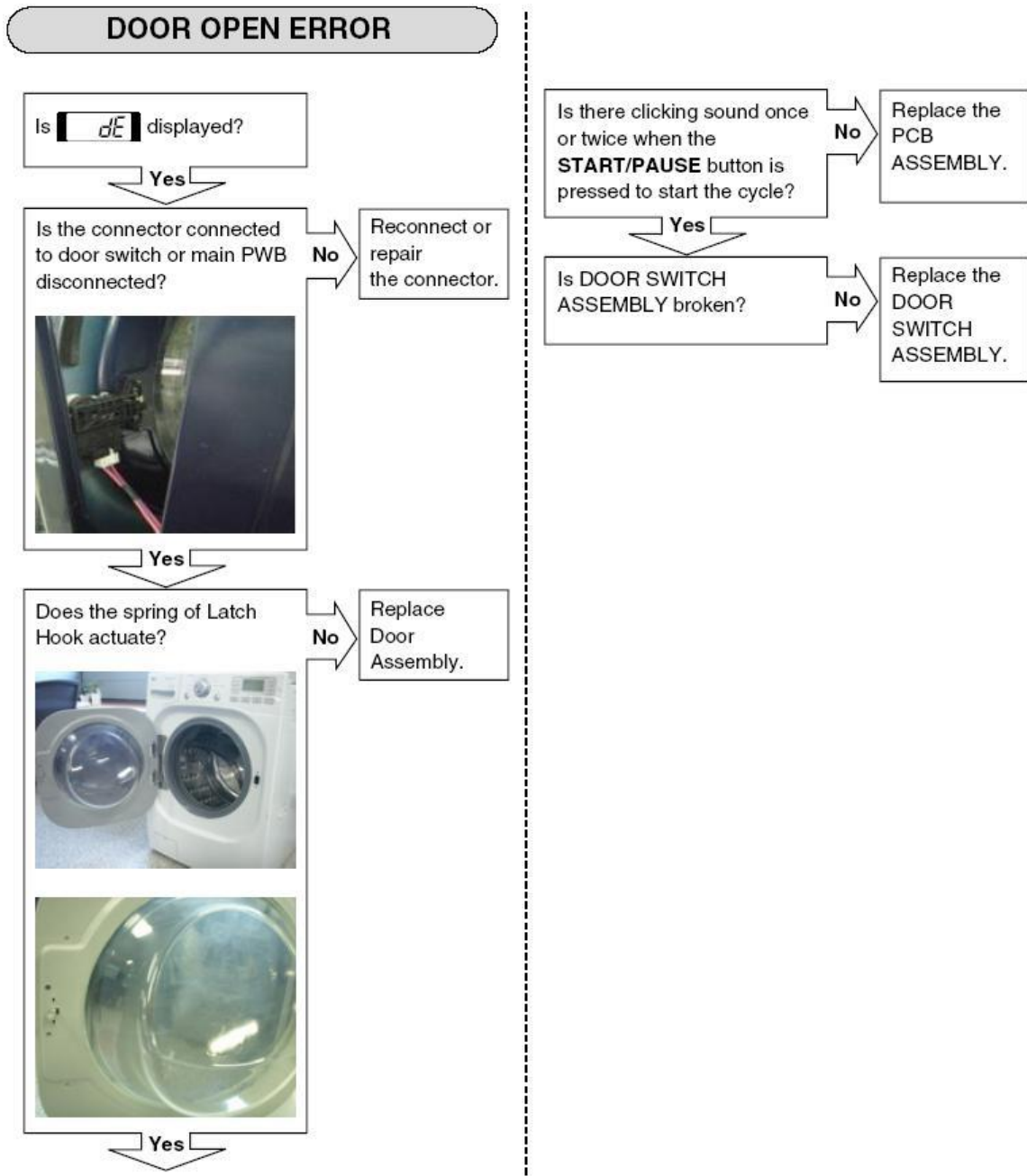


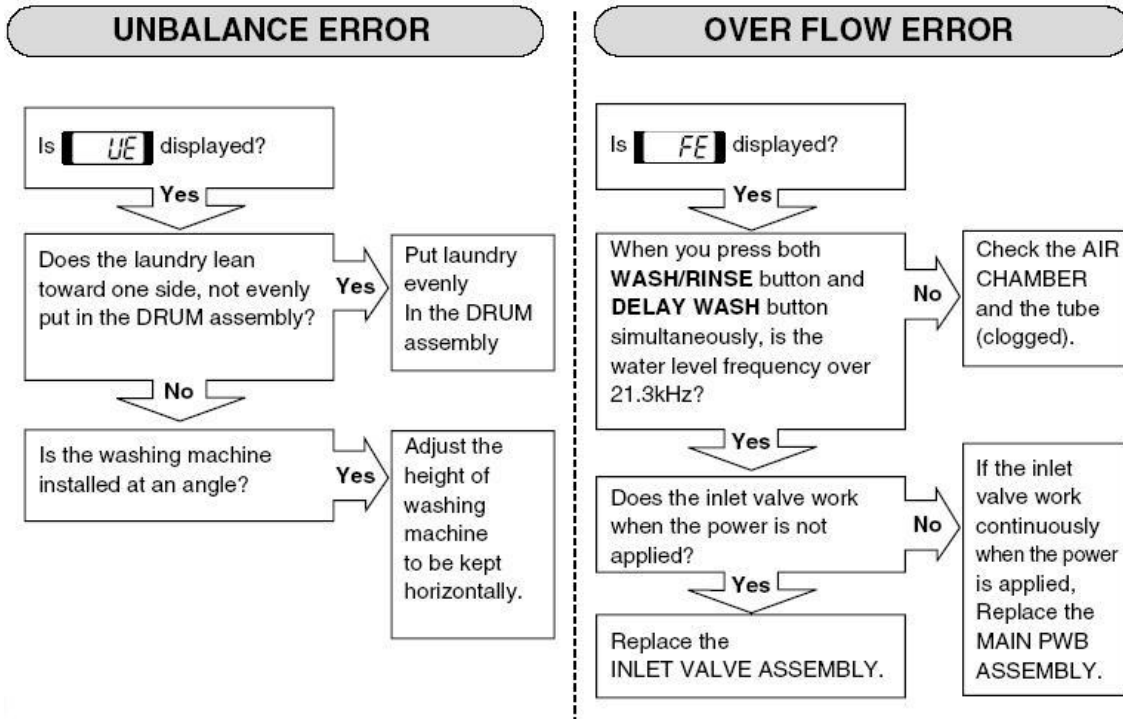
TROUBLESHOOTING (with error codes)



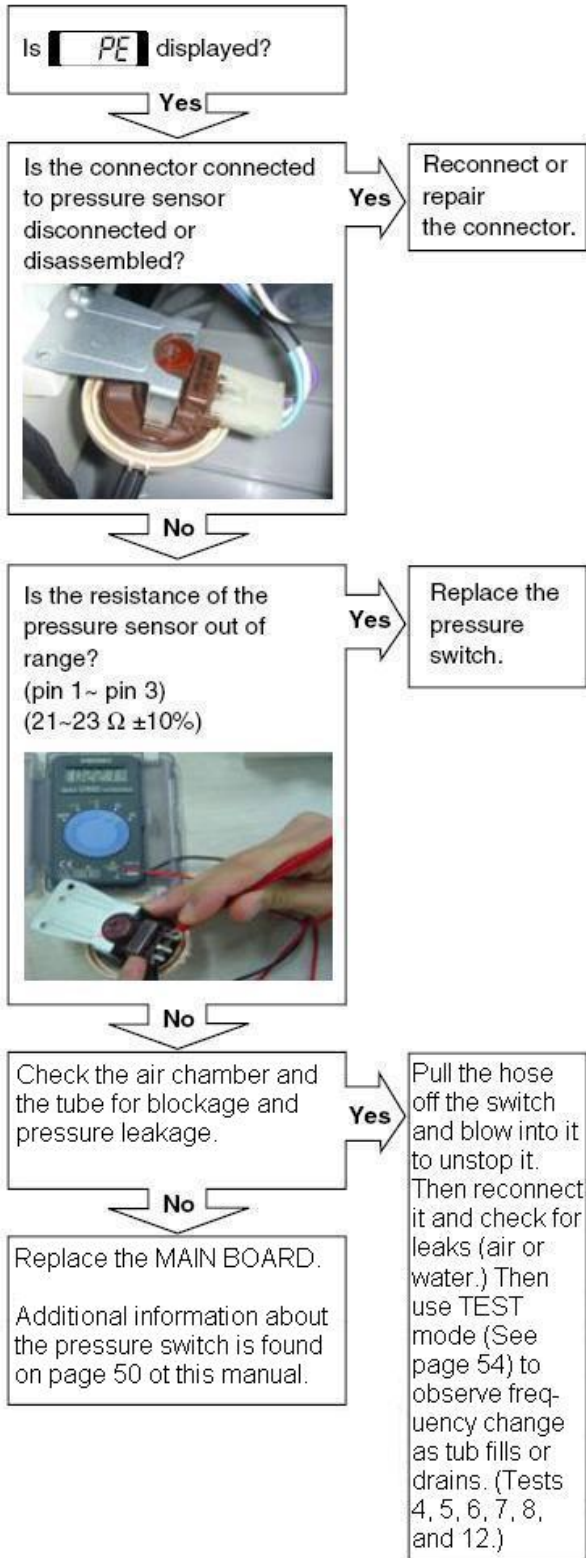


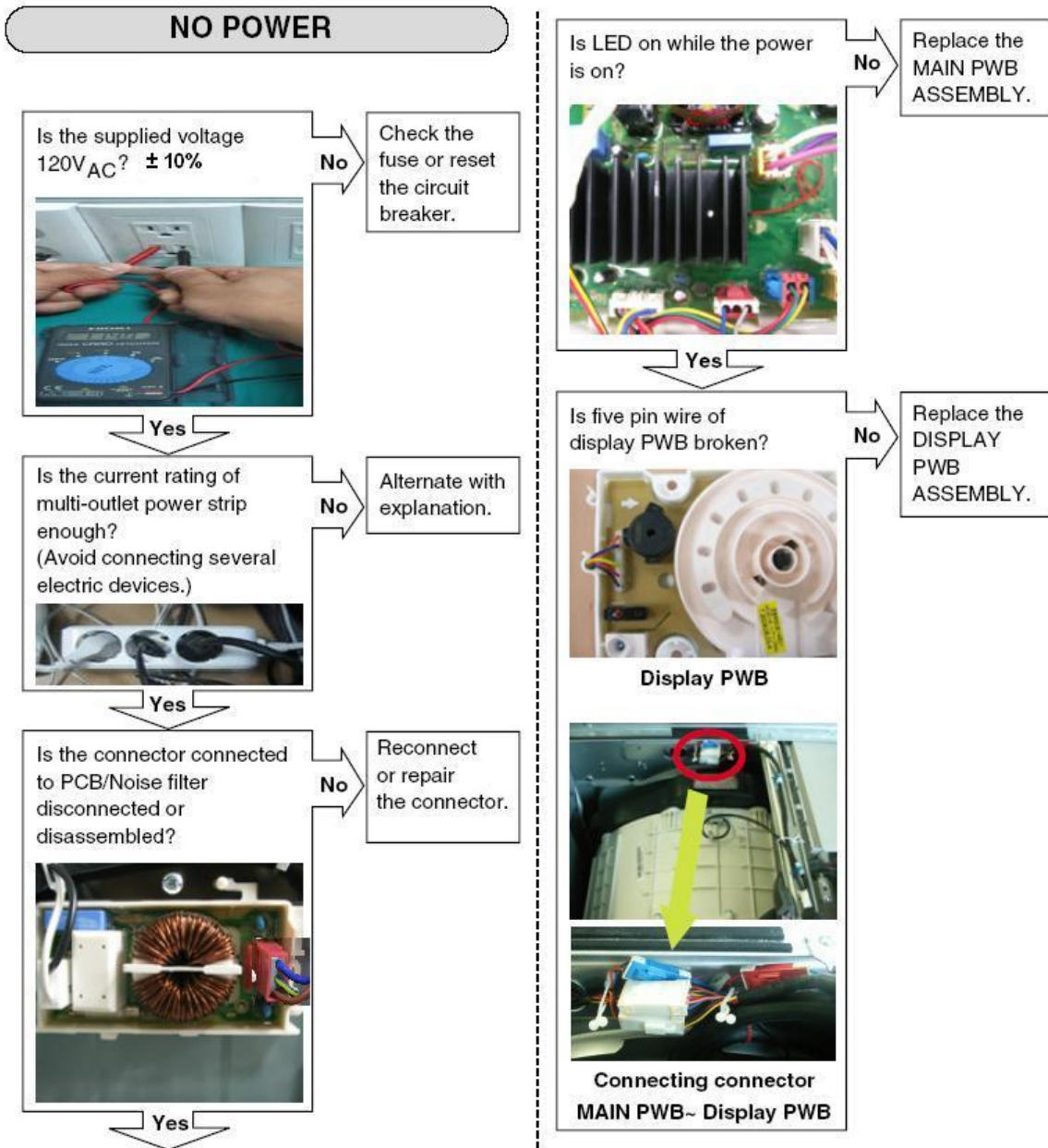






PRESSURE SENSOR ERROR





BUTTON DOESN'T WORK

Is the connector connected to Main PWB / Display PWB disconnected or disassembled?

Yes Reconnect or Repair the connector.



No

Is the panel button stuck?

Yes Repair the button.



No

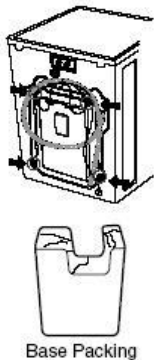
Is the display PCB broken? (check the buzzer sound and LED light while push the button.)

Yes Replace the DISPLAY PWB ASSEMBLY.



VIBRATION & NOISE IN SPIN

Have all the transit bolts and base packing been removed?



Base Packing


No
Remove the transit bolts and Base packing.

Is the washer installed on a solidly constructed floor?

No
Move the washer or reinforce the floor.

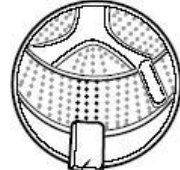
Check if the washer is perfectly level as follows:

Check the leveling of the washer with a level and check that the washer is stable.



Level

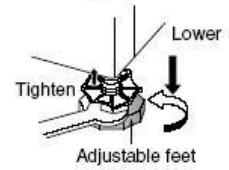
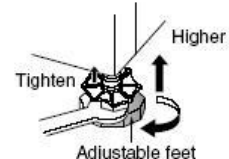
Put an unbalance part (rubber) inside of drum and start QC test mode and run in high spin.
When the machine is spinning in high speed, verify that it is stable.



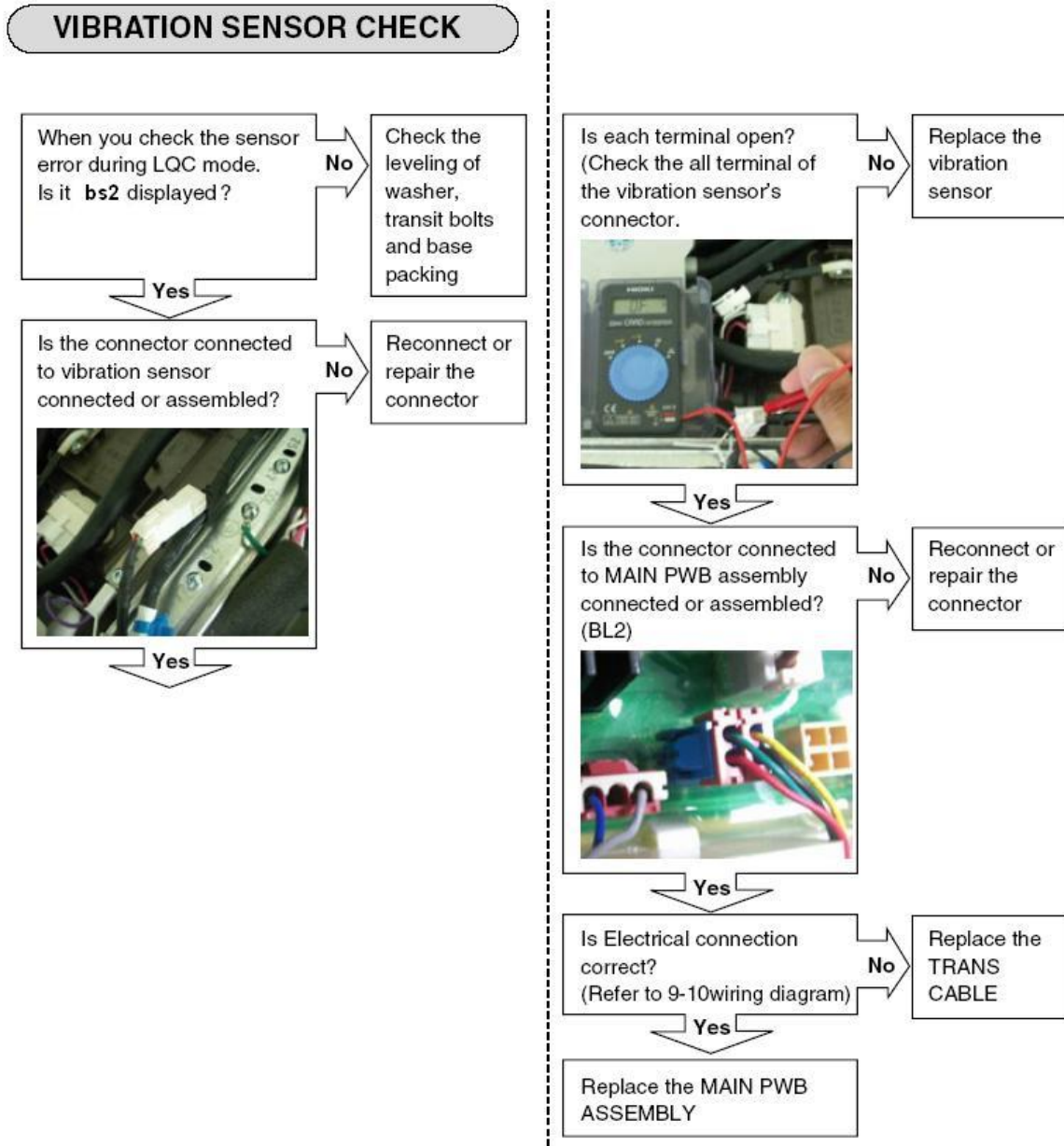
Unbalance Part
If you do not have the unbalance part, put 4.5 to 6.5 lbs (2 to 3 kg) of clothing. Once loaded, press power, Rinse+Spin and the start/pause button in sequence.
When the machine is spinning in high speed, verify that it is stable.

Yes

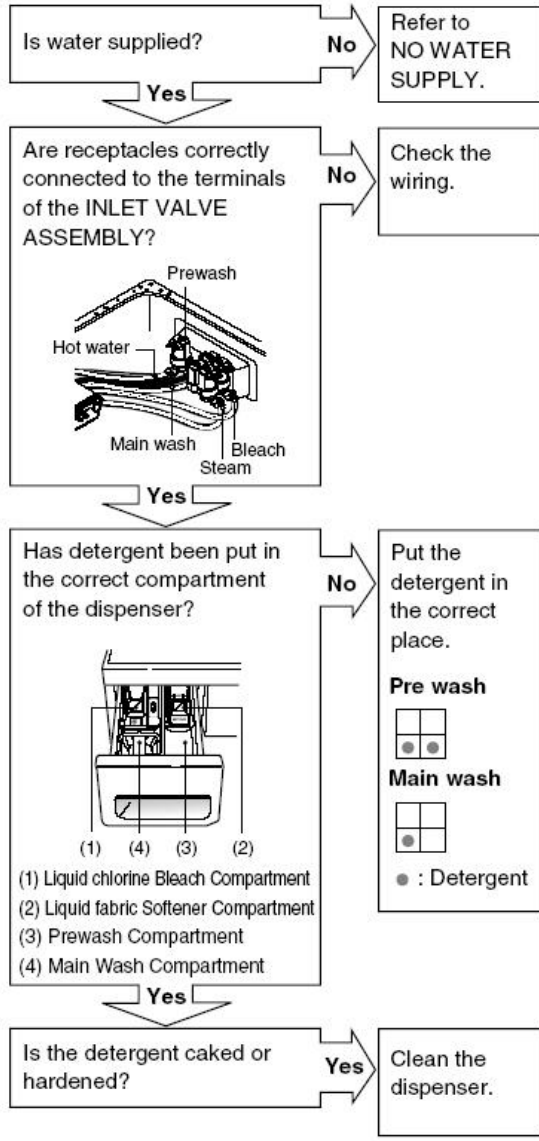
If it is not stable, adjust feet accordingly. After the washer is level, tighten the lock nuts up against of the base of the washer. All lock nuts must be tightened.



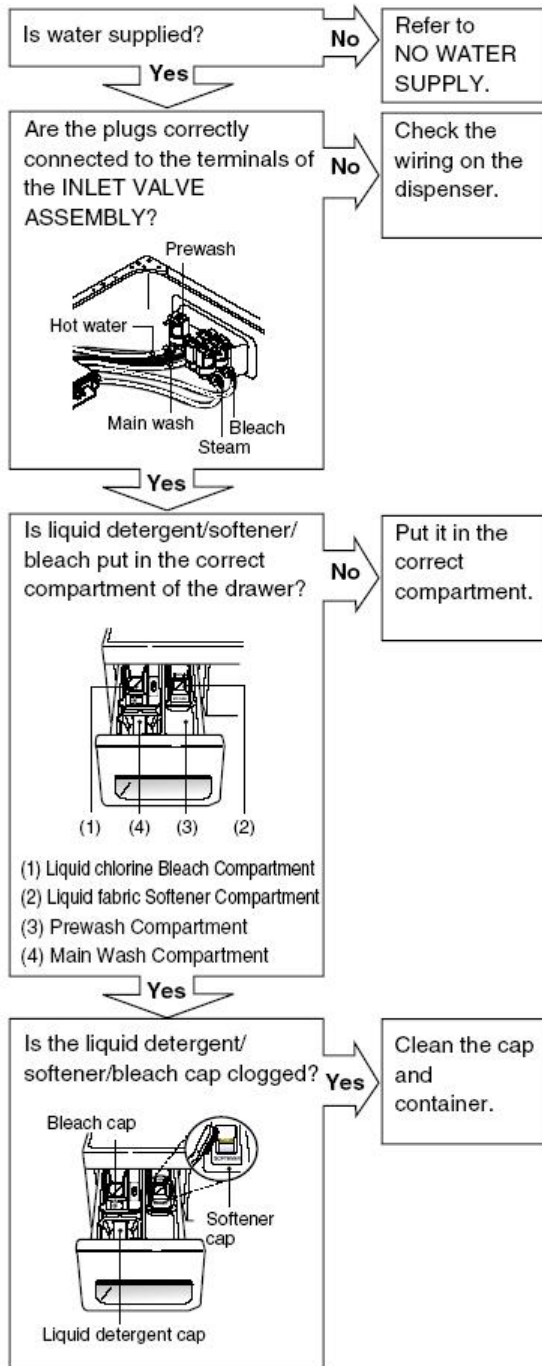
Yes
Check the vibration Sensor.



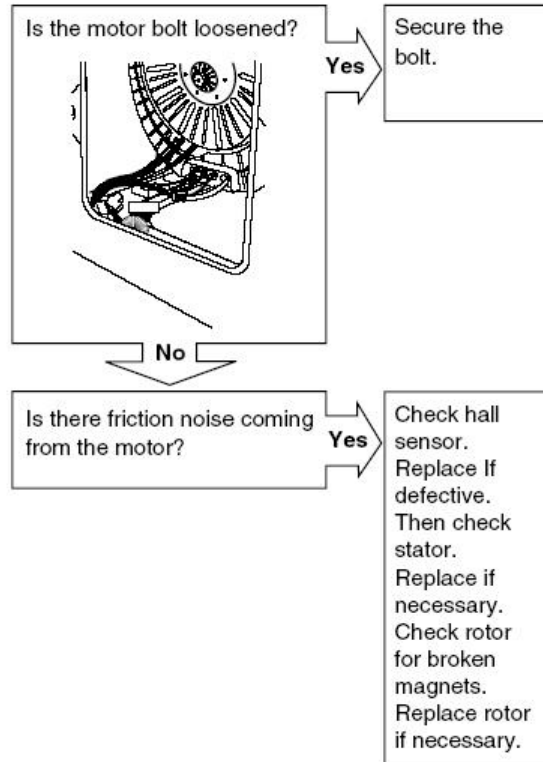
DETERGENT DOES NOT FLOW IN



LIQUID DETERGENT/SOFTENER/ BLEACH DOES NOT FLOW IN



ABNORMAL SOUND



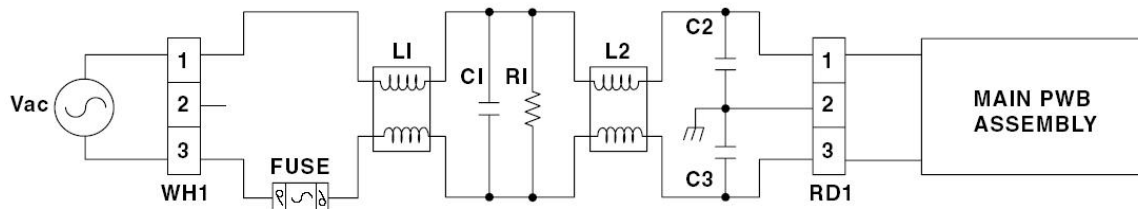
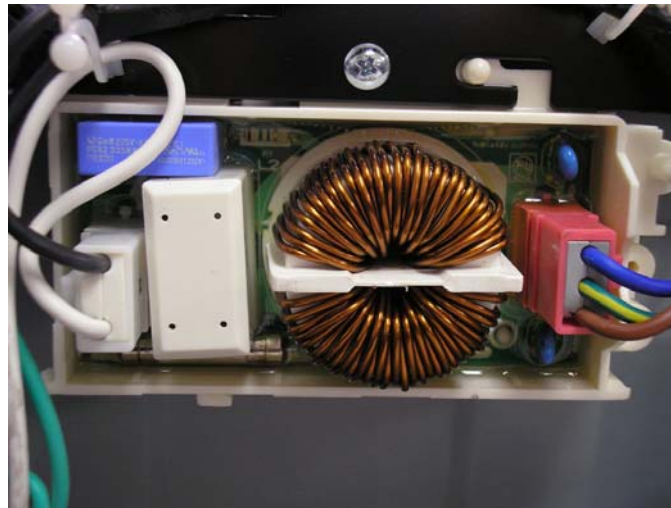
If the laundry products do not dispense properly, check the dispenser and related components. TEST MODE (page 54) will allow checking each solenoid to ensure it is getting power and dispensing water to the correct compartment.

COMPONENT TEST PROCEDURES

Several components of the machine can be tested before removing or exchanging them. Some test procedures can be completed without major disassembly other than to disconnect the component from its circuit; others may be tested from their connector on the control panel. Often, the only equipment required is a multimeter.

NOISE FILTER

The noise filter is designed to keep DC noise from the motor from filtering into the house wiring and affecting other appliances, particularly radios and televisions.



Using an ohmmeter, check from the white connector terminal 1 (white wire) to the red connector terminal 3 (blue wire.) The resistance should be 0 Ω .

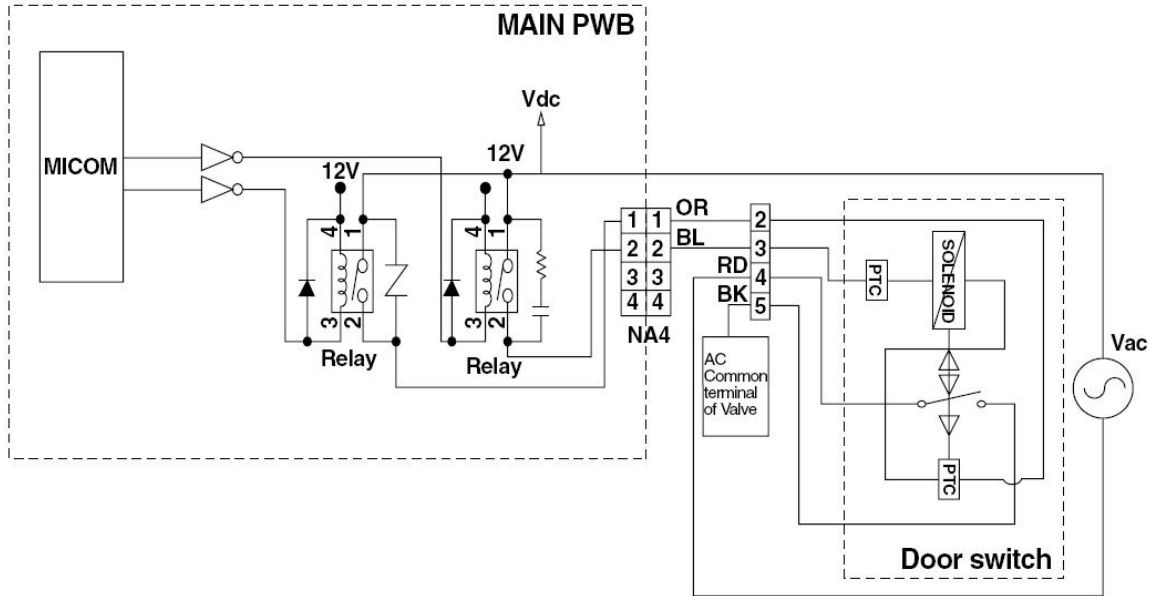
Then check from the white connector terminal 3 (black wire) to the red connector terminal 1 (brown wire.) The resistance should be 0 Ω .

If these tests pass, reconnect the white connector but not the red connector.

Plug in the machine in. Read the voltage across terminals 1 and 3 of the red (output) connector. It should be approximately 120 V_{AC}, the same as at the outlet.

DOOR LOCK SWITCH ASSEMBLY

The door lock switch assembly includes a heating PTC, a bimetal, a protection PTC, and a solenoid. The assembly locks the door during the wash cycle and under certain other conditions.



DOOR LOCKING

When the system is energized through terminals 2 and 4, the PTCs begin heating. Before the solenoid operation is activated, the cam forces the system to the OFF position. One impulse through terminals 3 and 4 locks the door. The lock is detected by the main board when terminals 4 and 5 are closed.

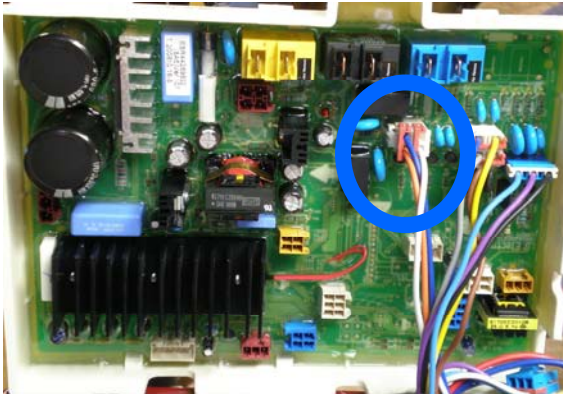
DOOR UNLOCKING

When the machine is paused, the main board sends an impulse to terminals 3 and 4 and rotates the cam to the open position. The maximum number of impulses is 3. Upon the 4th impulse, the cam reverts to the locked position.



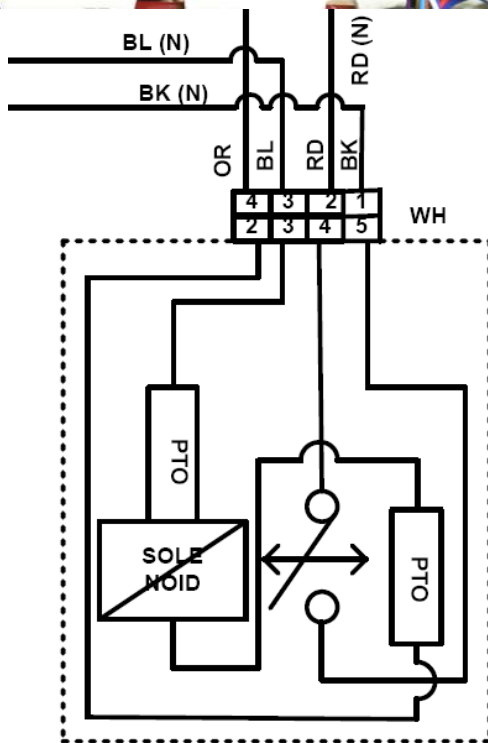
Test results at 77° F (25° C)

2 to 3	700 ~ 1,500 Ω
3 to 4	60 ~ 90 Ω
4 to 5	∞ (infinity)
2 to 4	120 V _{AC} (input voltage)



At the connector on the main board, the wires are:

OR	ORANGE	Door Switch (N)
BL	BLUE	Door Switch (L1)
WH	WHITE	Main Cold (N)



DOOR LOCK SWITCH

*Door Lock Solenoid 120 V_{AC}
 (4) OR to (3) BL by Pulse
 Ohm Check OR to BL 700Ω to 1500Ω
 *Door Switch Makes / Breaks Neutral
 Side of Line (2) Rd to (1) BK

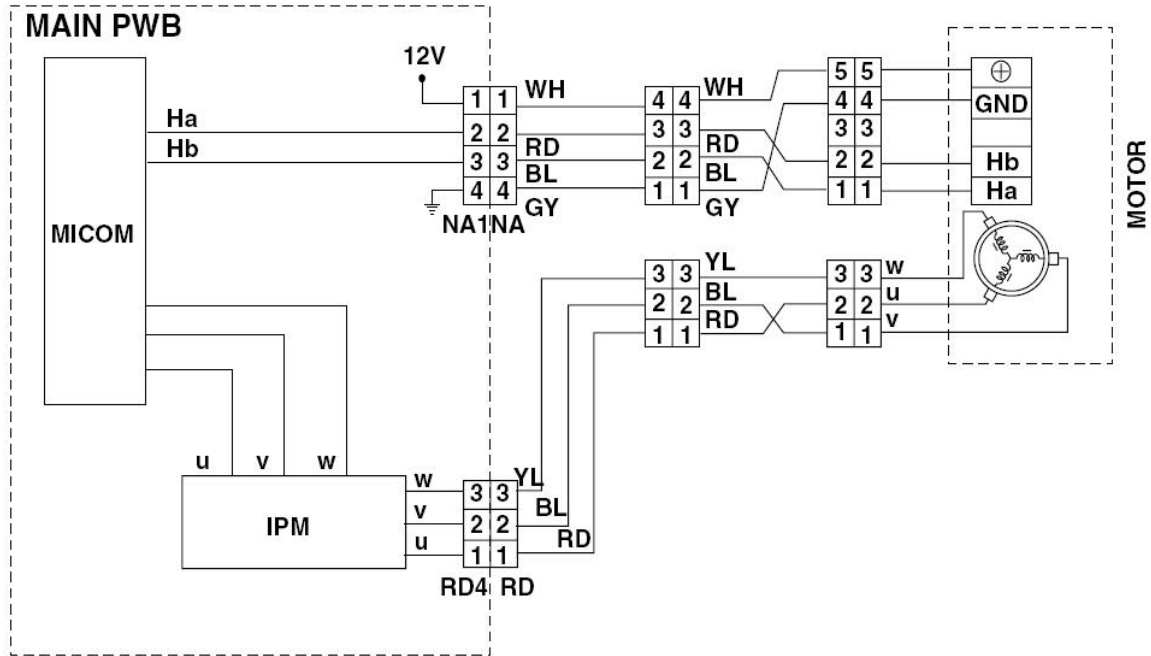
The door switch solenoid operates by a pulse of 120 V_{AC} between pins 3 and 4.

With the switch out of the circuit, read the resistance between pins 3 and 4 (ORANGE and BLUE,) which should be 1,100 Ω ± 400 .

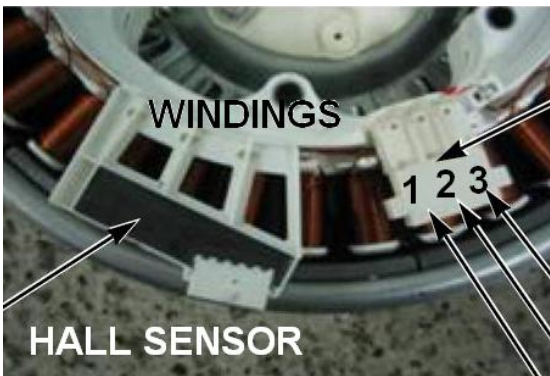
The door switch makes or breaks NEUTRAL between pins 1 and 2 (RED and BLACK.)

STATOR ASSEMBLY

The direct drive brushless DC motor can be driven from zero to maximum RPM in infinite steps in either direction. There are 36 poles on the stator and 12 permanent magnets on the inside of the rotor. A cracked magnet will cause the motor to stall.



The stator can be tested either from its connector or from the connector at the main board. Either one must be disconnected before reading the resistance with an ohmmeter.



All test points should read approximately the same.

- 1 to 2 5 ~ 15 Ω
- 2 to 3 5 ~ 15 Ω
- 1 to 3 5 ~ 15 Ω

HALL SENSOR

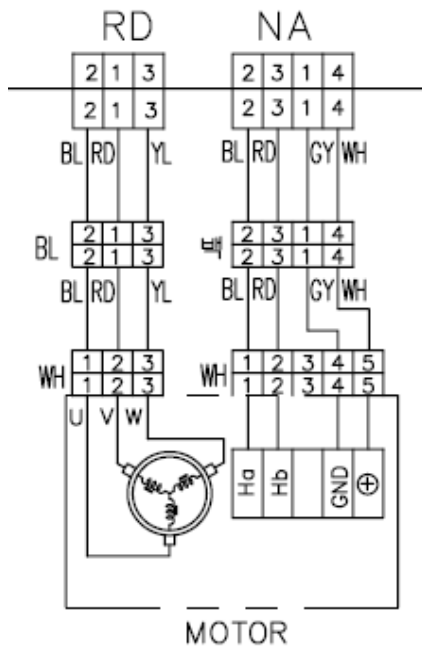
Check the wiring diagram for your machine. The wiring diagrams on *some* washing machines were incorrect in depicting the hall sensor wiring. The error involves wiring terminal designation. See the diagrams below.

The correct wiring terminal colors are:

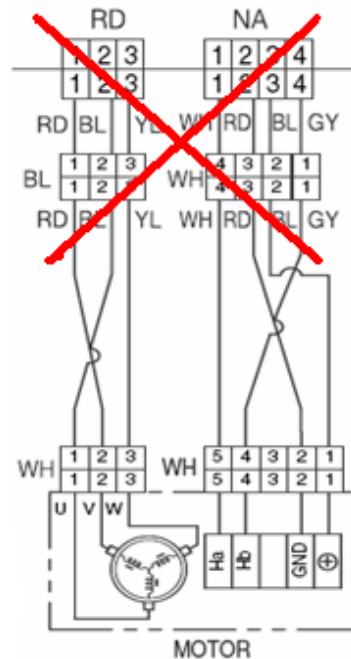
White is (+)
Red is Hb

Gray is (-)
Blue is Ha.

The correct depiction is shown **left** and the incorrect depiction is shown **right**.



Correct




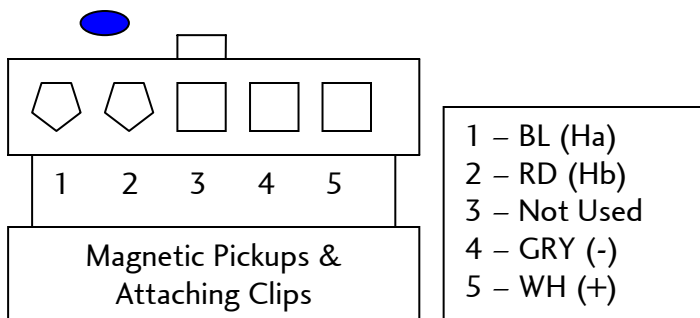
Incorrect

Pay particular attention to the **color codes** and the **position numbers** in the connectors. This will be critical when you take voltage readings to determine component malfunction.

Hall Sensor testing methods are now available on the following pages when LE error code troubleshooting says *“hall sensor is out of order or defective.”*

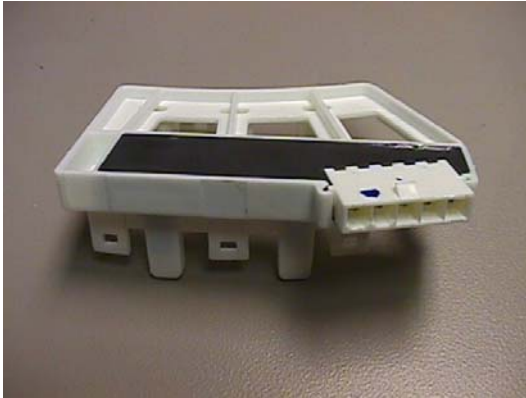
Test FIRST!!

<p>LOCKED MOTOR ERROR</p>		<ul style="list-style-type: none"> • The connector (3-pin, male, white) in the MOTOR HARNESS is not connected to the connector (3-pin, female, white) of STATOR ASSEMBLY. • The electric contact between the connectors (3-pin, male, white) in the MOTOR HARNESS and 4-pin, female, white connector in the MAIN PWB ASSEMBLY is bad or unstable. • The MOTOR HARNESS between the STATOR ASSEMBLY and MAIN PWB ASSEMBLY is cut (open circuited). • The hall sensor is out of order/defective.
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OHM Checking	Voltage Checking
5 to 1 = 10 K Ω	
5 to 4 = 10 to 15 V _{DC} Voltage Input	
5 to 2 = 10 K Ω	
4 to 1 = pulsing 10 V _{DC} Signal Output	
4 to 2 = pulsing 10 V _{DC} Signal Output	
Note: Ohm values are approximate; if the ohm check determines either resistor open, the hall sensor has failed and must be replaced!!	

Terminal Designation / Ohm & Voltage Specifications



Part No. 6501KW2002A

Hall Sensor Testing

The hall sensor can be tested from the control board or at the hall sensor.

Ohm Testing the Hall Sensor

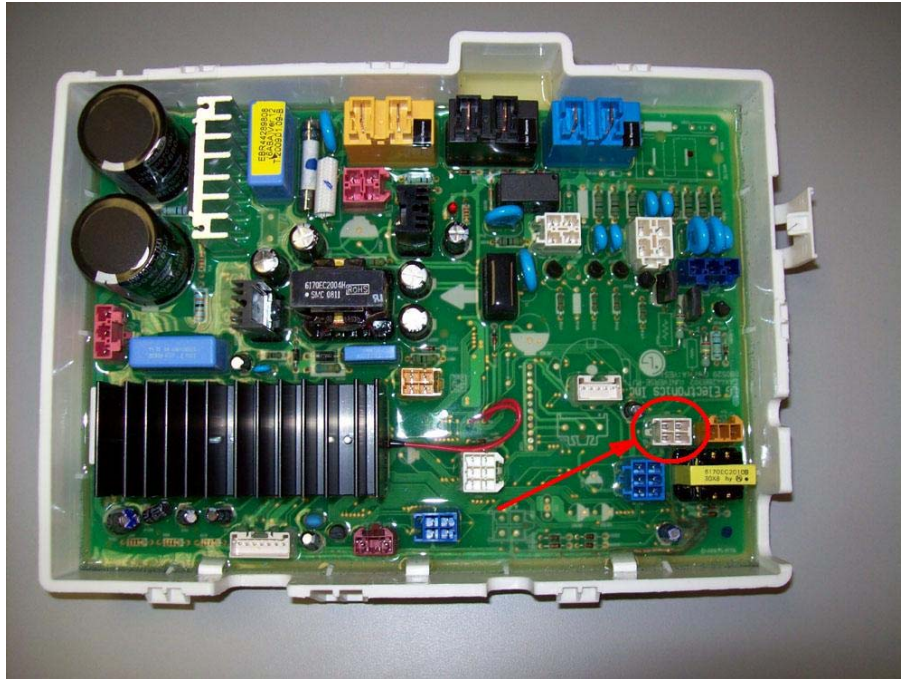
If tested off the stator using the diagram on the previous page, check the resistors from pin 5 to pin 1 and pin 2. If the hall sensor is good, you should measure approximately 10 K Ω from pin 5 to pin 1 and 10 K Ω from pin 5 to pin 2. If either test shows an open circuit (infinity), the hall sensor is defective and must be replaced.

Voltage Testing Hall Sensor at Stator

If measuring voltage from the control board to the hall sensor, follow the following steps:

1. Unplug the power cord.
2. Remove the rear washer panel.
3. Locate the Hall sensor connector on the stator behind the rotor.
4. Place the meter leads on terminals 5 to 4, white to gray.
5. Plug in the power cord, close the door, and press the power button.
DO NOT PRESS START!
6. You should measure 10 to 15 V_{DC}. If 10 to 15 V_{DC} is present, the control board is OK! ***If not, follow the testing output voltages on control board in next section.***
7. To measure output signal voltage from the hall sensor, carefully move test leads to terminals 4 (gray) to 1 (blue). Slowly rotate the motor rotor by hand. You should read a pulsing 10 V_{DC}. If 10V_{DC} is measured from 4 to 1, move the lead on the blue wire to the red wire, terminal 2. Repeat rotating motor rotor by hand. You should read a pulsing 10 V_{DC}.
8. If pulsing 10 V_{DC} is measured from pin 4 to pin 1 and pin 4 to pin 2, the hall sensor is OK! If either test netted only 9 to 10 V_{DC} without changing (no pulsing) the hall sensor is likely defective. Disconnect power by unplugging the washer. Ohm check the hall sensor as outlined in **Ohm Testing The Hall Sensor** (see above) to verify failure of the hall sensor.

Testing the Hall Sensor from the Control Board



Control Board Testing Location

Control Board Output and Hall Sensor Input can be measured with the connector connected to the board and the machine operating. Also, these voltages can be measured by parking the meter leads on the desired terminals and spinning the tub briskly with the power cord disconnected.

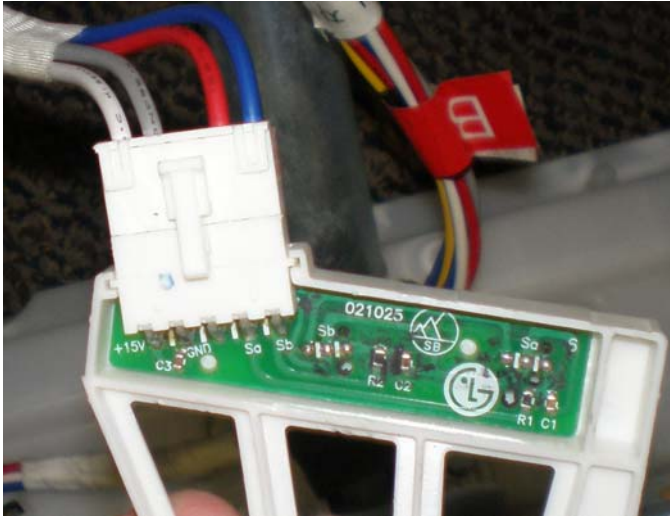
- White to Gray – 10 to 15 V_{DC}
- Gray to Blue – pulsing 10 V_{DC}
- Gray to Red – pulsing 10 V_{DC}

Note: If 10 V_{DC} from gray-to-blue or gray-to-red **does not** change (pulse), that resistor is open! Confirm by disconnecting the power, disconnecting the hall sensor connector on the main board, and ohm checking that individual circuit!

With power disconnected and the connector disconnected, the hall sensor can be tested ohmmetrically from:

- White to Blue – 10 K Ω
- White to Red – 10 K Ω

Note: Ohm values are approximate; if either ohm check shows an open, the wire harness is open or the hall sensor is defective. Test both separately to determine the exact location of the failure!



Actual Terminal Wiring

The potting epoxy has been removed to show the PC board and components.

Voltage Testing Hall Sensor at Control Board (See page 76.)

1. Unplug the power cord.
2. Remove the rear control panel cover.
3. Remove the top plate.
4. Remove the main board from the rear cabinet corner.
5. Identify the hall sensor connector on the main board, as shown on page 68, using the wiring diagram and wire colors as your guide. (See wiring diagram and main board photo, page 68.)
6. Plug in the power cord, close the door, and press **POWER**.

DO NOT PRESS START!

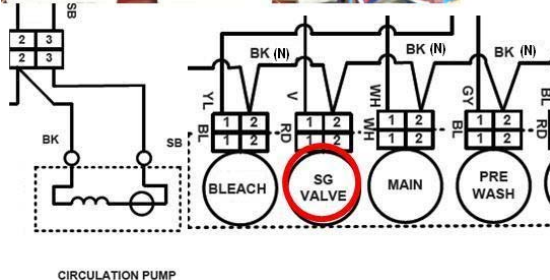
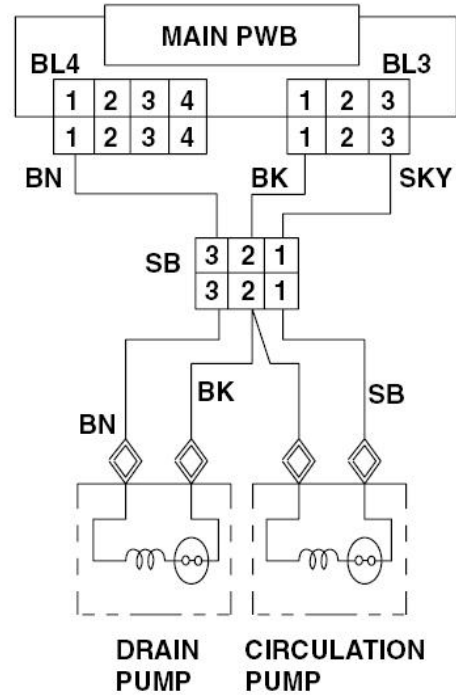
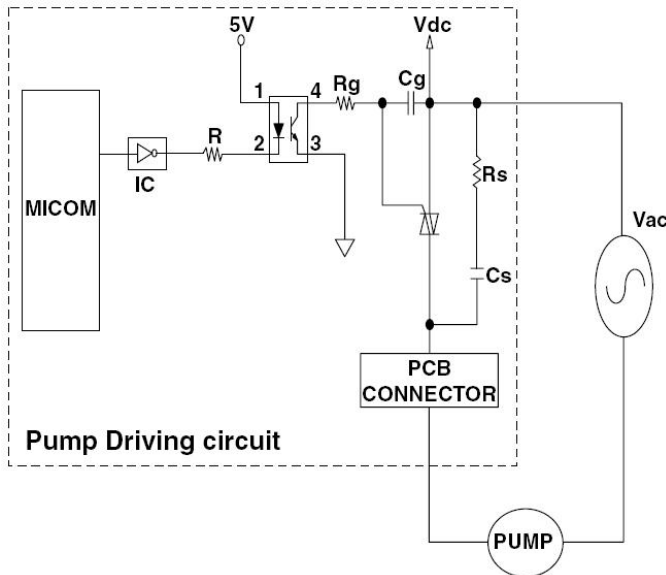
7. Place your meter leads on the **WHITE** and **GRAY** wires. You should read between 10 ~ 15 V_{DC} output from the main board to the hall sensor. If 10 ~ 15 V_{DC} are not observed, the main board is defective.
8. Place your meter leads on the **BLUE** and **GRAY** wires. Turn the motor rotor slowly by hand. You should measure a pulsing 10 V_{DC}. Place your meter leads on the **RED** and **GRAY** wires. Turn the motor rotor slowly by hand. You should measure a pulsing 10 V_{DC}.

If both of these tests measure a pulsing 10 V_{DC}, the hall sensor and wiring harness are OK. If either or both tests measures 9 ~ 10 V_{DC} but does not pulse or change, the hall sensor has failed and must be replaced.

If either test measures 0 (zero) voltage, check the red and blue wires for continuity. Repair or replace the wiring harness as necessary.

PUMP MOTORS

Two pump motors share a single housing at the machine sump. The motor on the left is to drain the machine; the motor on the right is to circulate the sump water back into the laundry. These pump motors are not interchangeable. There is a small rubber hose attached to the pump housing that is used to drain the sump to eliminate spillage when cleaning the filter or servicing the machine. The filter is not a lint filter in the usual sense of the term, but serves to protect the pumps from foreign objects like keys, coins, et al.

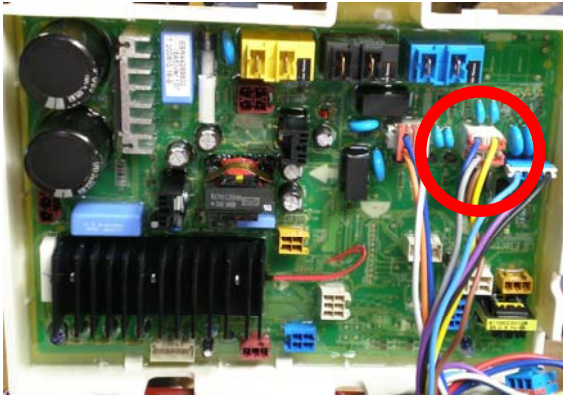


The connections are shown on the main board.

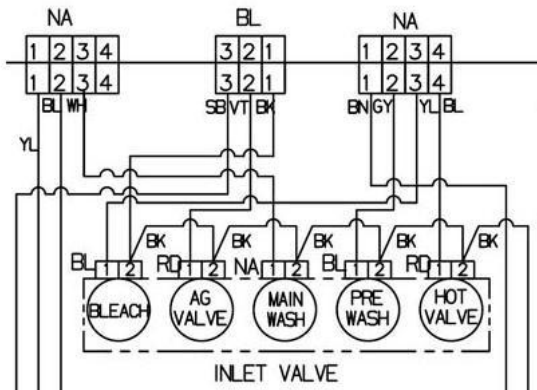
- SB Circulation pump L1
- V Steam Valve L1
- BK **NEUTRAL** to the valves, pump motors, and door monitor

Color code:

- SB Sky Blue
- V Violet
- BK Black



At this connector on the main board, all four wires are the L1 side of the line. Voltage is applied to the solenoids by the **BLACK** wire and the neutral side is completed or broken to actuate each solenoid.



- YL Bleach
- BL Hot
- GY Prewash
- BR Drain Pump

Color Code:

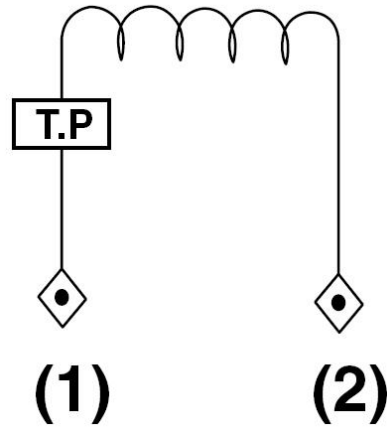
- YL Yellow
- BL Blue
- GY Gray
- BR Brown

PUMP TEST POINTS

Use an ohmmeter to test the resistance of the pump motor. Disconnect the pump from the circuit to test, either at the pump or at the connector on main board.

DRAIN PUMP (Left)	1 to 2	10 ~ 20 Ω
CIRCULATION PUMP (Right)	1 to 2	18 ~ 30 Ω

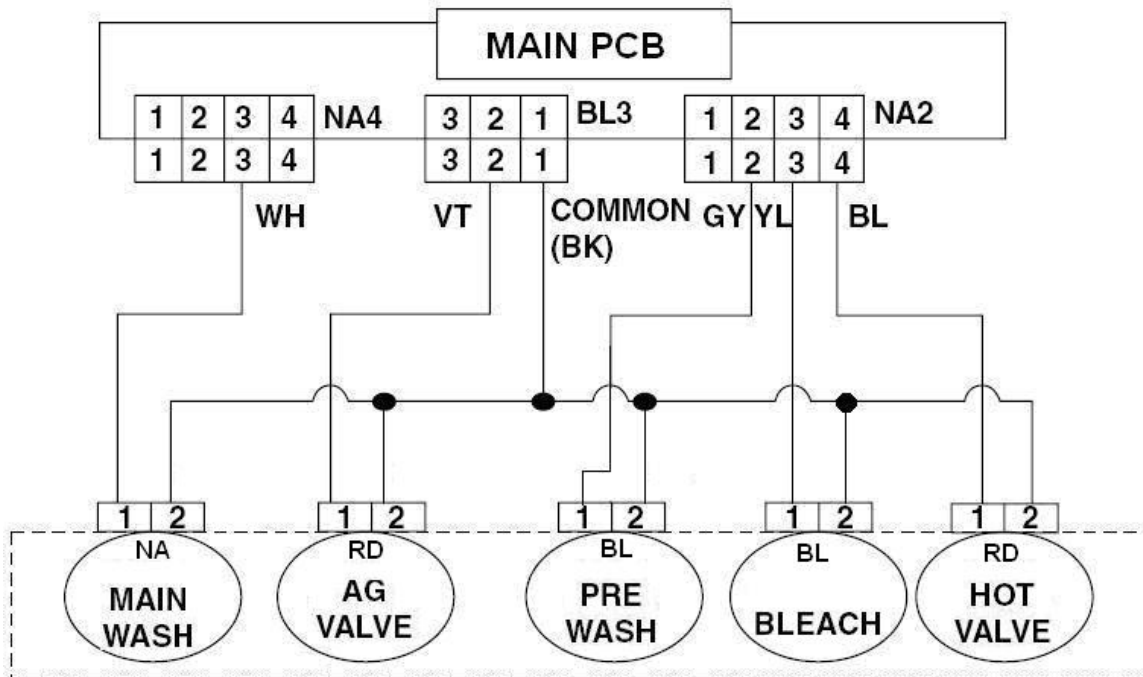
TEST POINTS



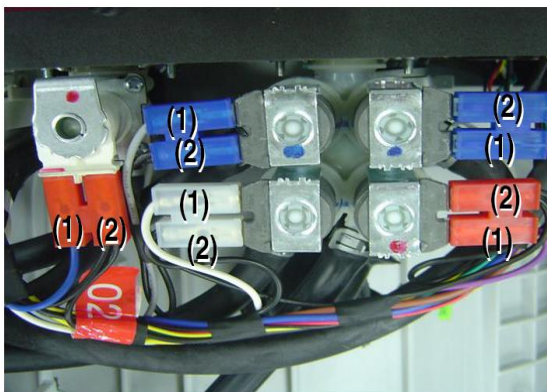
INLET VALVE ASSEMBLY

The valve assemblies introduce water to the tub and cause dispensing of the various laundry products. Hot water enters only through the main wash compartment. Cold water is directed by the four solenoids to the various laundry products.

(See the dispenser section on pages 35 ~ 36.)



The solenoids can be checked in TEST MODE. (See page 54.) Use a multimeter to verify that each solenoid is receiving 120 V_{AC} during the TEST MODE. Also verify that the proper valve is dispensing water to the appropriate dispenser compartment. This procedure can also be used to determine that the valves are connected correctly and the hoses are routed to the appropriate compartments after a repair.



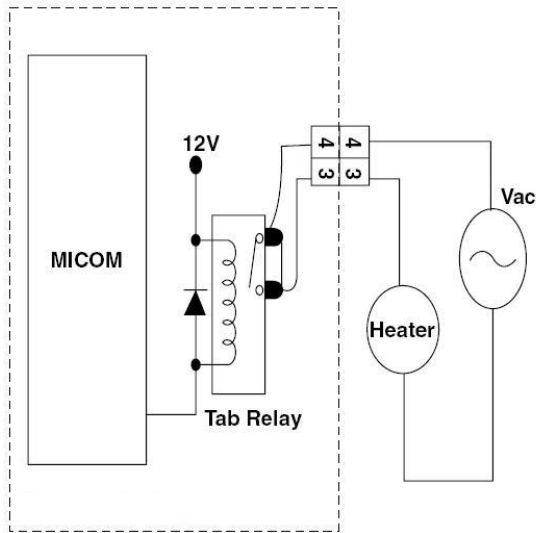
For all solenoids:

With the solenoid connected and energized, the voltage should be 120 V_{AC}.

With the connector removed from the solenoid, the resistance should be 1.0 Ω ± 20%.

HEATER DRIVER CIRCUIT (In General)

The heater driver circuits are similar for both heaters on the machine: the wash heater, which heats the water in the tub to the specified temperature; and the steam generator heater, which boils water to make steam for the steam cycles. The elements are similar, but not interchangeable, approximately 1,000-watt electric heaters.

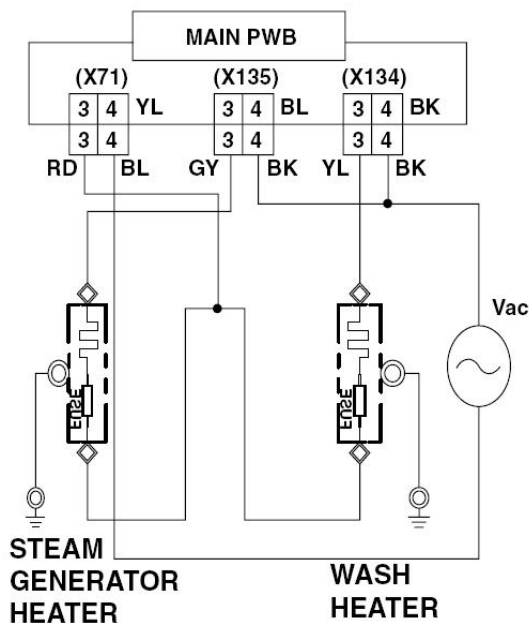


When the heater is energized, use your multimeter to read the voltage. It should be approximately 120 V_{AC}.

You can read the voltage either at the heater terminals or at its connector on the main board.

With the heater element disconnected from the circuit, the resistance should be 15 Ω ± 20%.

WIRING DIAGRAM



When using the connectors for test points, pay particular attention to connector and wire colors and numbers.

WASH HEATER



The wash heater is at the bottom of the tub where it heats the water in the sump.

Check the voltage to the wash heater by putting your voltmeter on the heater terminals and measuring the voltage, which should be approximately 120 V_{AC} when operating. This voltage can also be measured at the heater's connector on the main board. There is a point in TEST MODE that activates the dryer heater for 1.5 seconds, so have the meter connected before pressing the test button.

With the heater disconnected from the circuit, it should read $15 \Omega \pm 20\%$.

To remove the heater, first drain the sump.



Disconnect the electric terminals. Remove the outer nut that holds the ground wire to the center post. Unscrew the second nut on the ground post all the way to the end but do not remove it. This will remove the tension on the gasket and allow the heater to be pulled out.

If a foreign object becomes caught between the drum and tub, it can often be fished out through the heater opening with a wire after removing the heater.

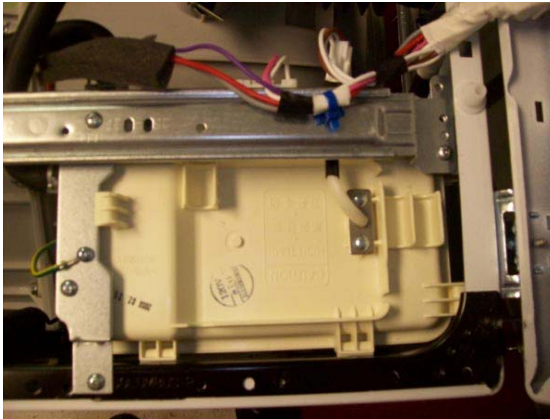


The wash heater thermistor can be tested at its connector or at the connector on the main board. Its rubber gasket is a pressure fit in the hole next to the heater. See the section on thermistors on pages 90.

The round object on the right is the ECO. It is the sensor that determines water hardness and detergent concentration.

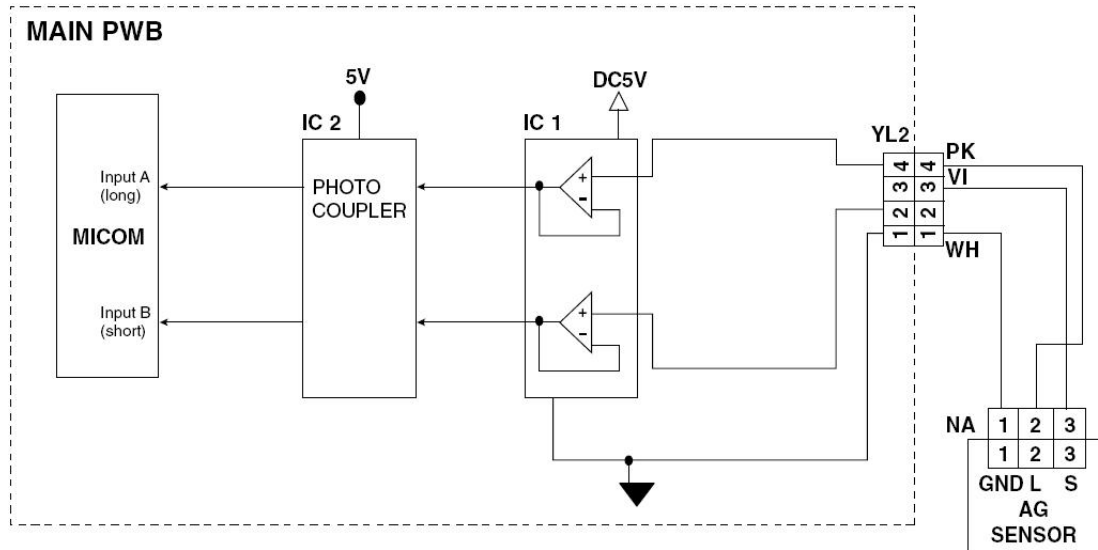
STEAM GENERATOR HEATER

The TSG (Turbo Steam Generator) is supplied as an assembly only; parts like the sensor, thermistor, or heater cannot be replaced individually. Diagnosis is limited to determining a malfunction and replacing the assembly. The steam generator does not have to be removed from the machine to be drained. Be sure to let the water cool to avoid a burn. Have a hose available to slip onto the connector or a large towel to catch the water so it doesn't run down into the machine cabinet. If you remove the steam generator before draining it, be sure to avoid tipping it and spilling the water.

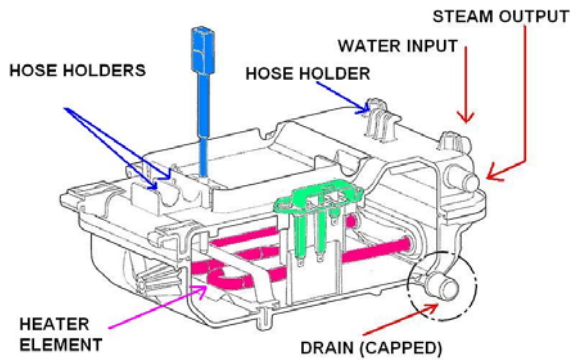


The steam generator has two water connections: water in and steam out. The water is supplied by one of the solenoids on the cold water input. The steam from the generator is directed through a rubber hose to a nozzle at the top of the door gasket, where it sprays out through the laundry as it tumbles.

The electrical connections include 120 V_{AC} to power the heater, ground, water level, and temperature sensors.



The electrical components can be tested with the generator in the machine. Unplug the heater and check the resistance across the leads. It should be $15 \Omega \pm 20\%$. It can also be checked at its connector on the main board. The voltage can be checked either at the terminals of the heater or at its connector on the main board. There is a test in the TEST MODE that supplies power to the heater briefly. Have your meter connected **before** pushing the button. Water level sensor testing is detailed on pages 87 ~ 89.



The steam generator can be removed as an assembly for diagnosis and replacement or tested in place.

Unplug the washer.

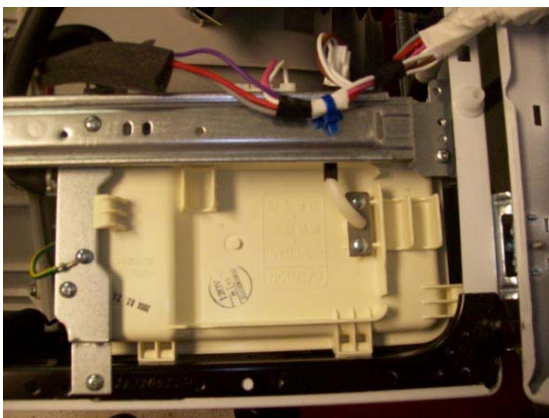
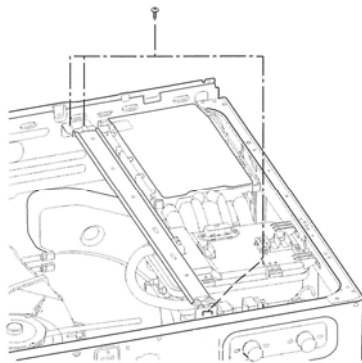
Disconnect all electrical connections, including ground.

Drain the water. (You can drain the water after removal from the washer and it is easier.)

Remove all the cable straps by squeezing the tabs and pulling them out. They can be reused.

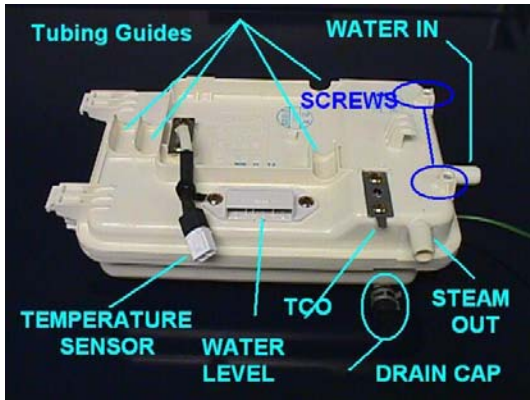
Remove the four screws holding the support rail in place and two screws attaching the steam generator.

Disconnect the hoses (water input and steam output.) See the next page for a warning concerning the check valve built into the input hose.



Push the steam generator toward the back of the washer to release it from the side rail. You can then remove it for draining, inspection, and replacement.

It is available as an assembly only and is not repairable.



When the Turbo Steam Generator is installed in the washer, the hoses to the dispenser should fit into the tubing guides.



Be particularly careful when removing and replacing the water input hose to the steam generator. There is a check valve that fits into the input port. The valve sometimes comes off and is stuck in the hose. This could cause the water not to flow, which would cause the steam generator to malfunction.

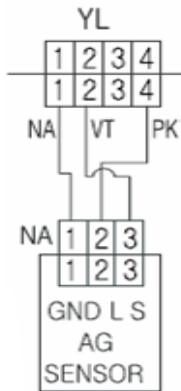


Pull the check valve out of the hose gently and replace it into the water input port. Then slide the hose onto the port and install the clamp.



Newer models have a retainer built into the check valve to eliminate this issue.

Sensor Wiring Diagram



Steam Generator



The Steam Generator is made up of 5 major components. They are the 1,100 watt heater @ 120 V_{AC}, the low water sensor, the high water sensor, the temperature sensing thermistor, and the water tank.

The water level sensors, the thermistor, along with the control board determine IF the steam generator heater will be activated. To the left and above you will see the wiring diagram for the water level sensors. The picture above shows 3 connectors. The rear connector with black and white leads is the temperature sensing thermistor. The center connector with a pink and white wire is the low water sensor. The front connector with a single violet lead is the high water sensor.

From the wiring diagram you will see that the white wire (NA) is the GROUND reference. The Pink wire is the low water sensor lead. The violet lead is the high water sensor lead.

Low Water Sensor Detecting Water



The sensors operate in a 5 V_{DC} environment. When water is present and conductivity exists from the white GROUND lead and the pink low water sense lead, less than 1.5 V_{DC} will be measured.

If the water tank were empty, the low water reading from WHITE (WH) to PINK (PK) would be greater than 3 V_{DC}.

(See High Water Sensor, next page.)

High Water Sensor Detecting Low Water



The photo to the left shows the high water sensor (VIOLET) wire. As the caption shows the meter is reading a voltage of 4.09 V_{DC}. Water in the housing is not touching the high water probe. When this occurs, the control board would activate the cold inlet valve for the steam generator before energizing the heater, IF steam was selected and the control board wanted steam.

High Water Sensor Detecting Full

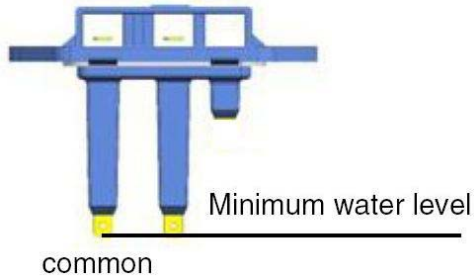


In this picture we see the meter displaying less than 1.5 V_{DC}. In this example, the water in the housing is touching the high water sensor probe and the ground probe. When this occurs, conductivity through the water is measured as a voltage drop and the control board knows the water housing is full of water.

Steam Generator Wiring



Water Level Sensor



The water level sensor is a simple device that uses electrodes to detect the presence of water at various levels and signals the main board to trigger the solenoid to supply water to the steam generator.



Low (left) and high water level sensors from the steam generator.

The steam generator heater is shown on the previous page. The heater operates on 120 V_{AC} @ 1,100 watts, drawing approximately 9 amps. The wiring shows a GRAY wire (N) and a RED wire (L1.)

When STEAM is selected or a TUB CLEAN cycle is selected, the control board will verify the water level, add water via the cold valve if needed, and then energize the heater. Steam is produced, and water is supplied as determined by the water level sensor.

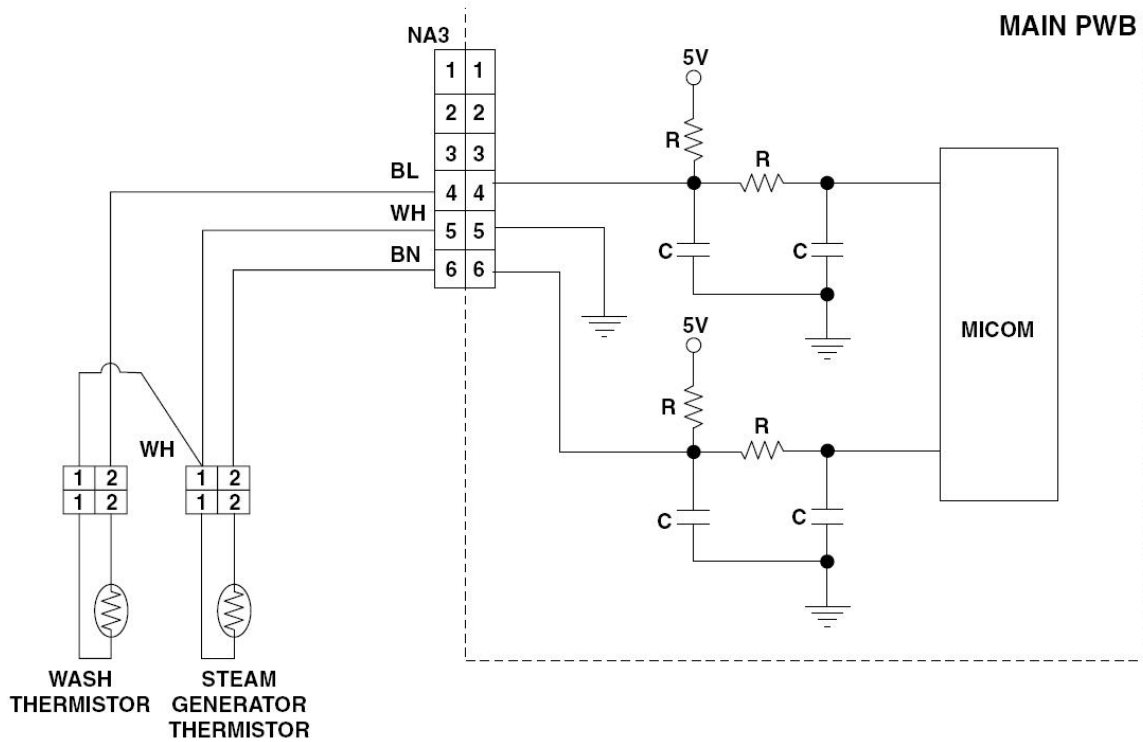
Serviceability is limited to testing component functions and available voltages or amperages. If any component fails, the steam generator must be replaced as an assembly.

The thermistor is a NTC (Negative Temperature Coefficient) device; as temperature goes up, resistance goes down. The ohm value at room temperature is approximately 60K Ω and the voltage measured across the sensor is approximately 3.6 V_{DC}. At 212° the ohm value is approximately 3.3 K Ω and the voltage measured across the sensor is 0.88 V_{DC}.

In the test mode, the heater will be ON for 1.5 seconds and the temperature for the steam generator will be displayed in degrees Celsius. While in the test mode, with the thermistor open or disconnected, the heater will not heat and the display will show 0. In a steam cycle, the heater will be OFF if the sensor is open or disconnected.

THERMISTOR ASSEMBLY

Each heater includes a thermistor to regulate the heat and to power down the heater in the event of a failure. The sensors can be tested at their location or at their connectors on the main board.



Use an ohmmeter to check the resistance of the sensor when it is disconnected from the circuit.

WASH THERMISTOR

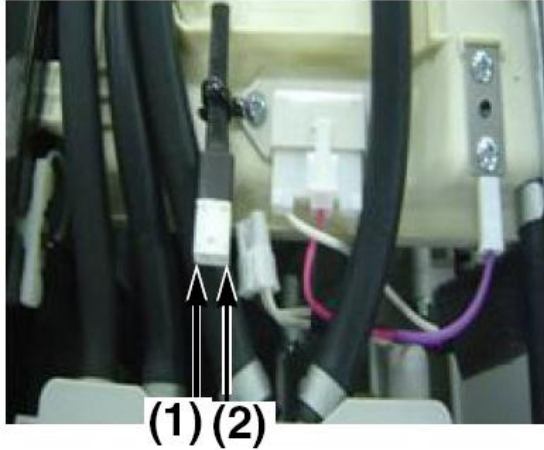


Test resistance across terminals 1 and 2.

- 39.5 kΩ ± 5% at 86° (30° C)
- 26.1 kΩ ± 5% at 104° (30° C)
- 12.1 kΩ ± 5% at 140° (30° C)
- 8.5 kΩ ± 5% at 158° (30° C)
- 3.8 kΩ ± 5% at 203° (30° C)
- 2.8 kΩ ± 5% at 221° (30° C)

STEAM GENERATOR THERMISTOR

The thermistor is located on the top of the steam generator. You can check it at the connector there.

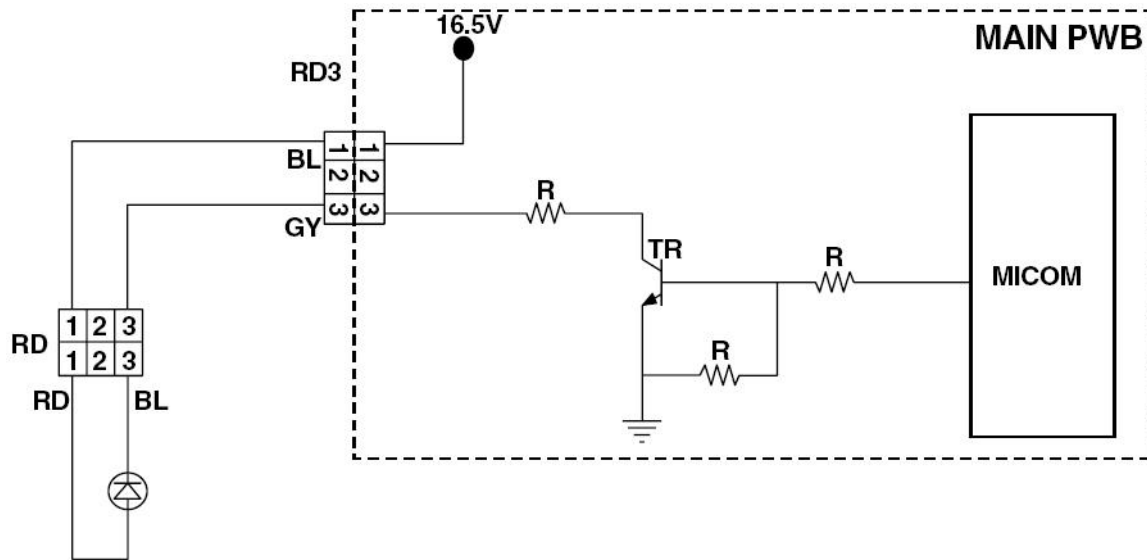


Test resistance across terminals 1 and 2.

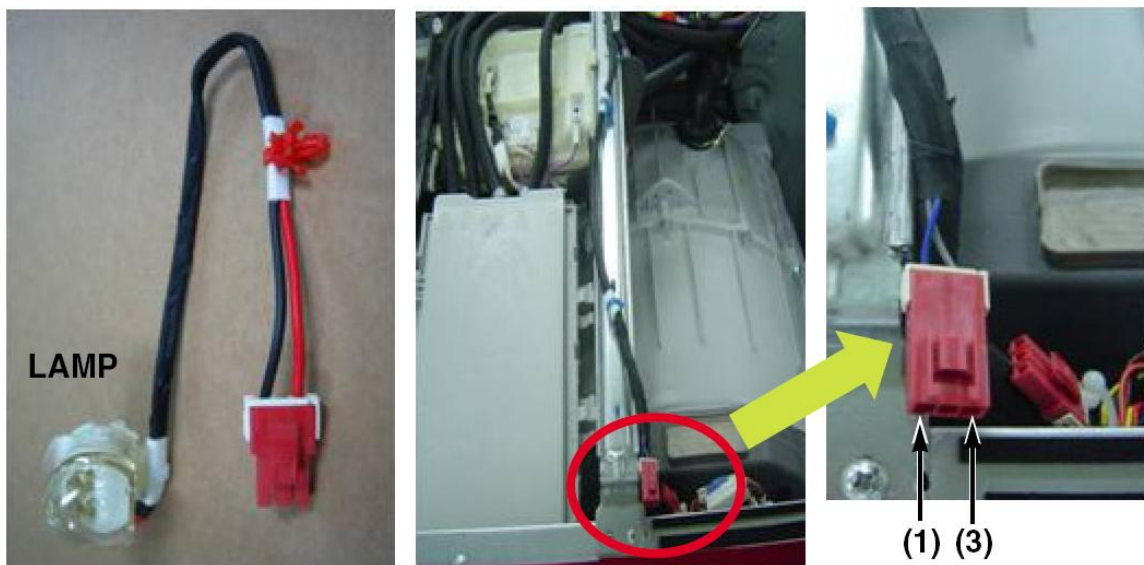
39.5 k Ω \pm 5%	at 86° (30° C)
26.1 k Ω \pm 5%	at 104° (40° C)
12.1 k Ω \pm 5%	at 140° (60° C)
8.5 k Ω \pm 5%	at 158° (70° C)
3.8 k Ω \pm 5%	at 203° (95° C)
2.8 k Ω \pm 5%	at 221° (105° C)
2.1 k Ω \pm 5%	at 241° (116° C)
1.4 k Ω \pm 5%	at 266° (130° C)
1.0 k Ω \pm 5%	at 293° (145° C)
0.7 k Ω \pm 5%	at 320° (160° C)
0.4 k Ω \pm 5%	at 356° (180° C)

DRUM LAMP

The drum lamp is an LED array. It comes on when the POWER button is pressed and goes off when the door is locked at the beginning of a cycle. It can be turned on during washer operation by pressing and holding the RINSE+SPIN button for three seconds; it will turn itself off again after 4 minutes. It also turns on at the end of any cycle and extinguishes four minutes later.

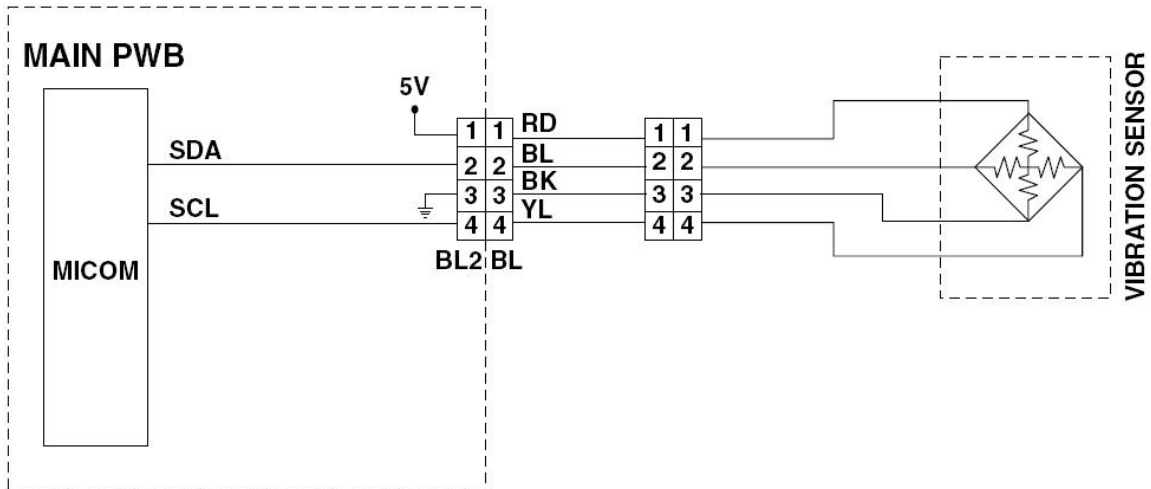


Testing between pin 1 or pin 3 and chassis ground at the lamp connector when the lamp should read approximately 16.5 V_{DC} whether the lamp is on or off. When the microprocessor switches the lamp on, the current is passed to ground through a resistor, effectively dropping the voltage at the lamp to 6.5 V_{DC}.



VIBRATION SENSOR

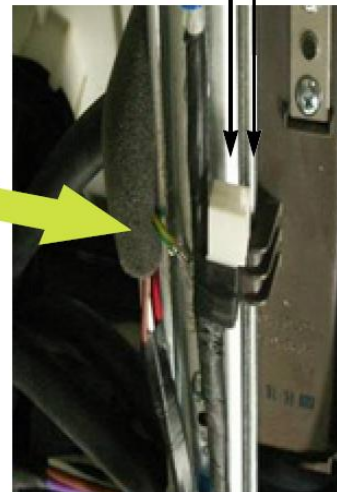
The vibration sensor is designed to decrease the vibration of the washing machine. It records movement on two axes (X, or lateral; and Y, or vertical) and sends the information to the main control board, which adjusts the rotational direction and speed of the drum to rebalance the load and control vibration, including the striking of harmonics within the structure of the building.



Vibration Sensor



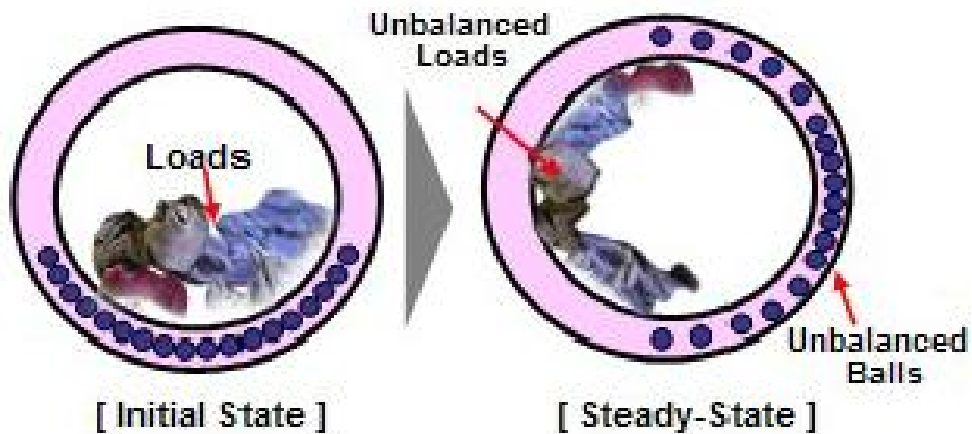
Original



The sensor is mounted on the top of the tub. The only test available is to verify the input voltage of 5.0 V_{DC} at the connector between pins one and three.

BALANCE RING

Another part of the anti-vibration system is the balance ring attached to the front of the drum. This balance ring contains several heavy steel balls and is filled with a viscous fluid. When the tub spins, the balls drift naturally and slowly to a position opposite the out-of-balance load to compensate. The vibration sensor detects the vibration generated by this out-of-balance load and limits the velocity of the drum until the balls have had time to regulate themselves. As the vibration is eliminated, the control board allows the motor to increase to full speed. This system eliminates the need for the SpinSense™ system that was included on earlier machines.



TIPS and TRICKS



HOSES

When replacing the large hoses, be sure to avoid getting the lip turned under the hose clamp. This will damage the hose and cause a leak. The large hoses have notches on the ends to index them on the connectors. Be sure the notch is pushed down all the way on the index boss. Use the ears on the hose ends to pull the hoses over the connections.



BAFFLES (Lifters)

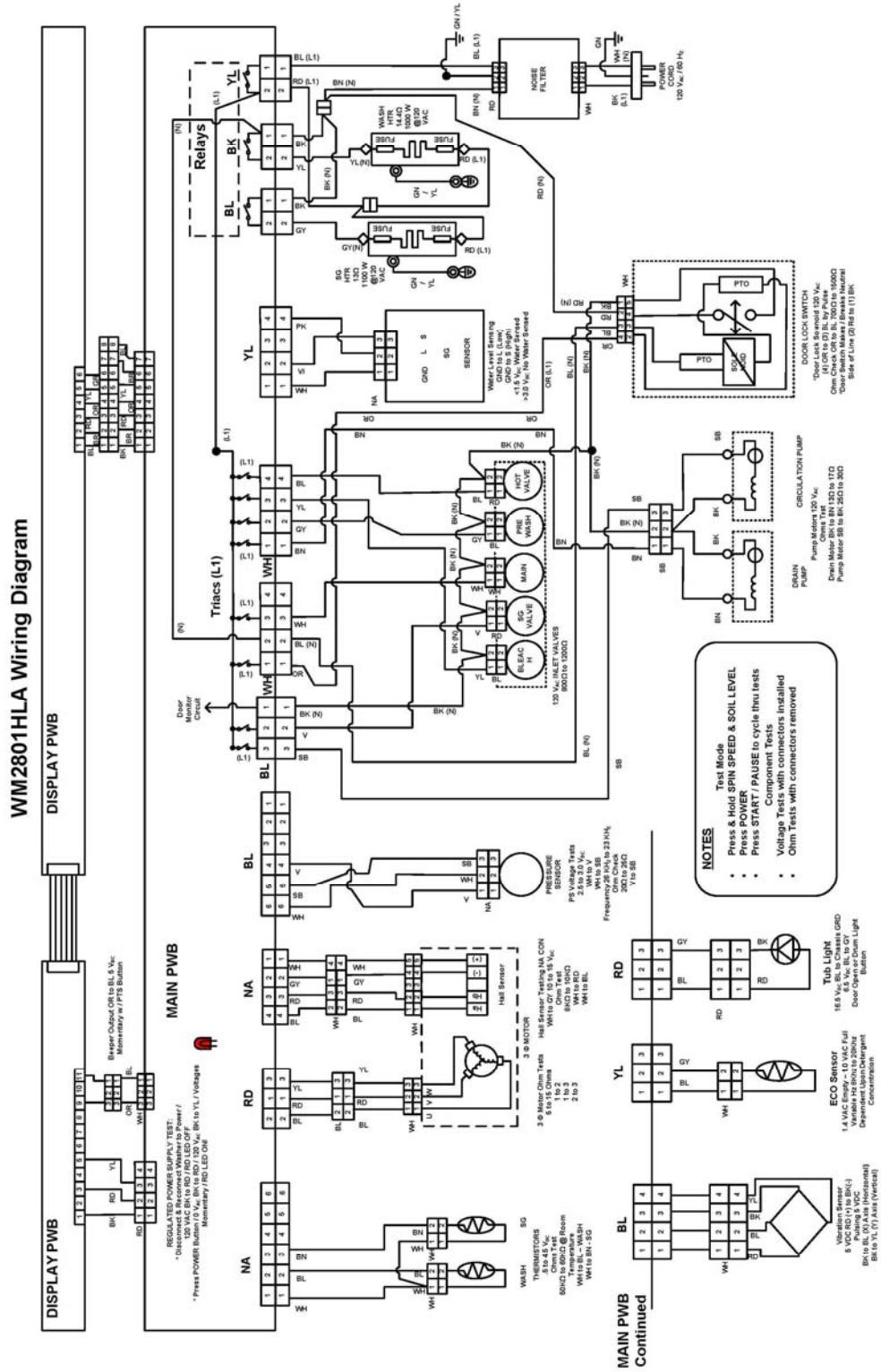
You can replace the baffle and rollers without having to remove the drum. Unscrew the retaining screw at the back of the baffle. Slide it toward the front of the washer to remove it. You can unscrew the retainer inside the baffle to replace the roller balls.



MUSHROOM VALVES

Be sure the mushroom is in place before attaching the hose. This will eliminate the ejection of water through the vent or dispenser in the event the drum spins and ejects water. If the stem is too long, it will contact the drum and make significant noise when the drum turns. The valves are shown on the exploded view, the locations have been numbered (X1 and X2) and the part numbers are shown on the parts list.

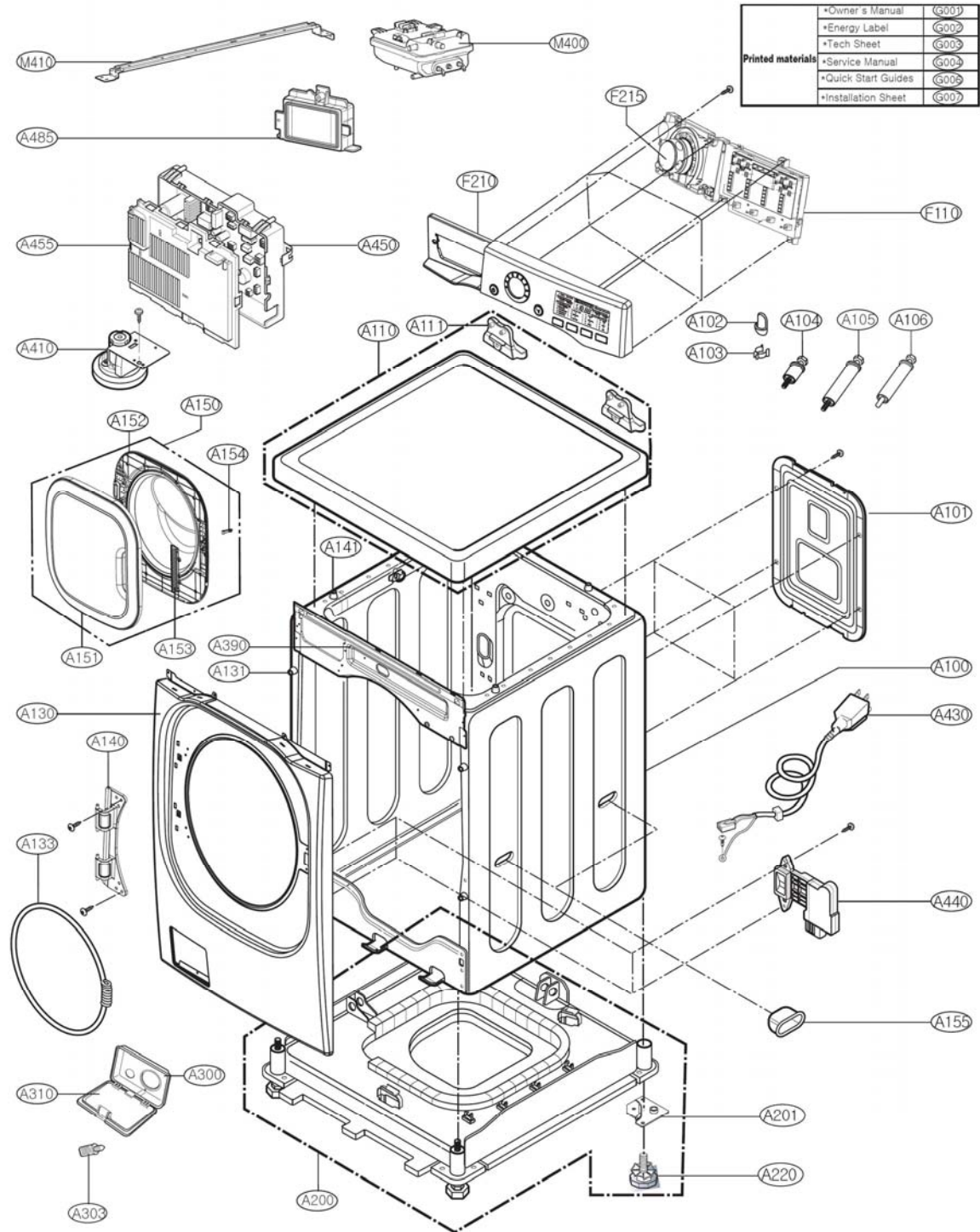
WIRING DIAGRAM



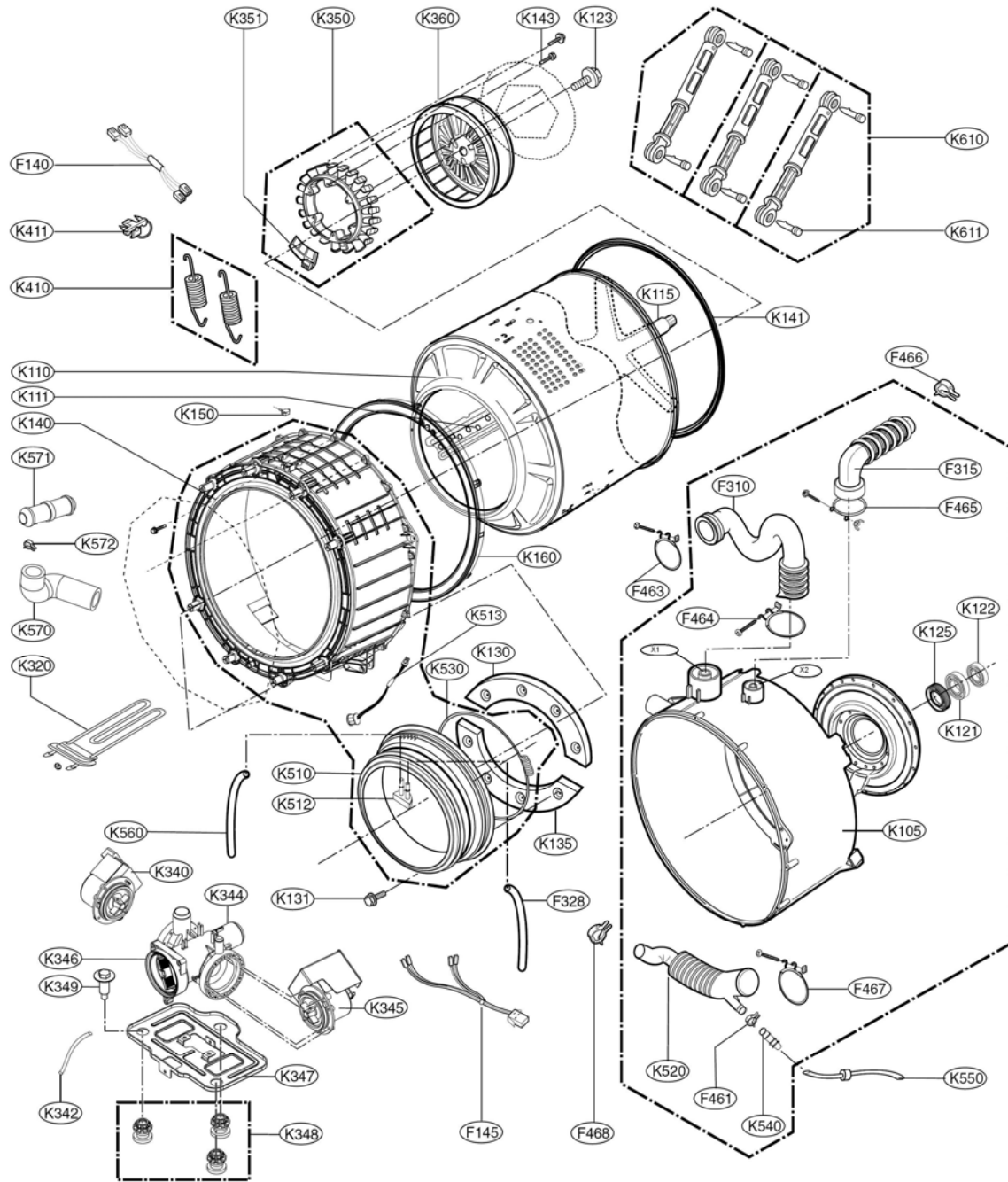
MAIN PWB Continued

EXPLODED VIEW

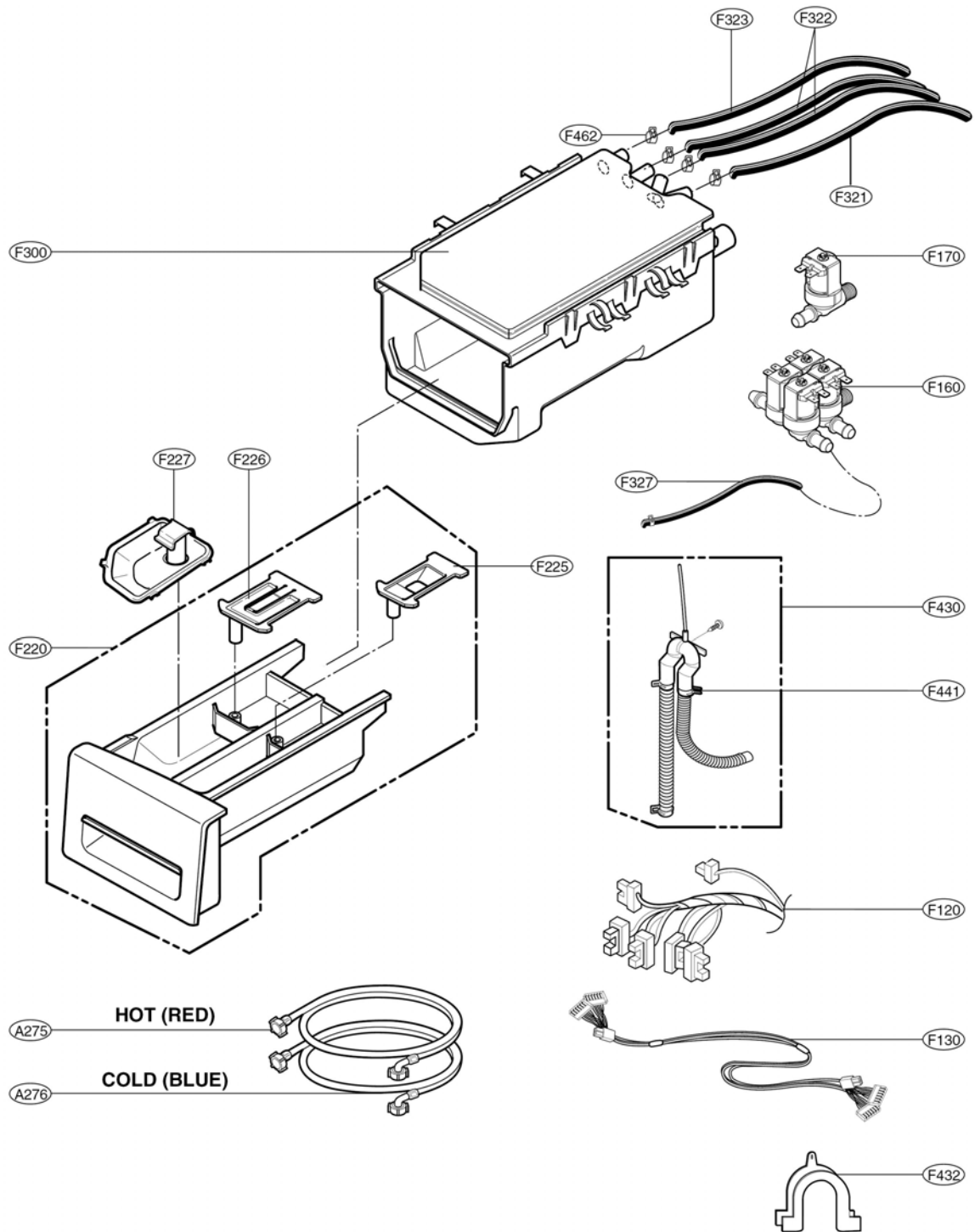
CABINET ASSEMBLY



DRUM and TUB ASSEMBLY



DISPENSER ASSEMBLY



PARTS LIST

The parts list was correct at the time of publication, but change is inevitable. Always check GCSC for the current and accurate part numbers and availability.

Loc #	Part No	Description
*001	AFN30385152	Manual Assembly, Owner's
*002	MAY53533701	Box, Carton
*003	3W20018B	Spanner
*009	MEG41552101	Holder
A100	ABJ30921721	Cabinet Assembly
A101	3550ER1028A	Cover, Rear
A102	4830ER3001A	Bush
A103	4930ER3014A	Holder
A104	4011FR3159E	Bolt Assembly
A105	4011FR3159D	Bolt Assembly
A106	4011FR3159J	Bolt Assembly
A110	AGU30071222	Plate Assembly, Top
A111	4810ER3021A	Bracket, Hinge
A130	MCK47135504	Cover, Cabinet
A131	AEJ33026601	Holder Assembly
A133	ACA56078801	Clamp Assembly
A140	AEH52645601	Hinge Assembly
A141	AEJ33026401	Holder Assembly
A150	ADC55673301	Door Assembly
A151	MDQ47137001	Frame, Door (Outer)
A152	MDQ47137901	Frame, Door (Inner)
A153	MEB47156901	Handle
A154	4026ER4004B	Locker, Hook
A155	3650FA3489A	Handle
A200	3041ER0001J	Base Assembly, Cabinet
A201	4810ER3006A	Bracket, Base
A220	4779ER3002A	Leg Assembly
A275	5215FD3715L	Hose, Inlet
A276	5215FD3715M	Hose, Inlet
A300	MBN47927901	Case
A303	5006ER3009A	Cap, Drain Hose
A310	5006ER2006Y	Cap, Cover
A410	6601ER1006E	Switch Assembly, Pressure
A430	6411ER1005K	Power Cord Assembly
A440	EBF49827801	Switch Assembly, Locker

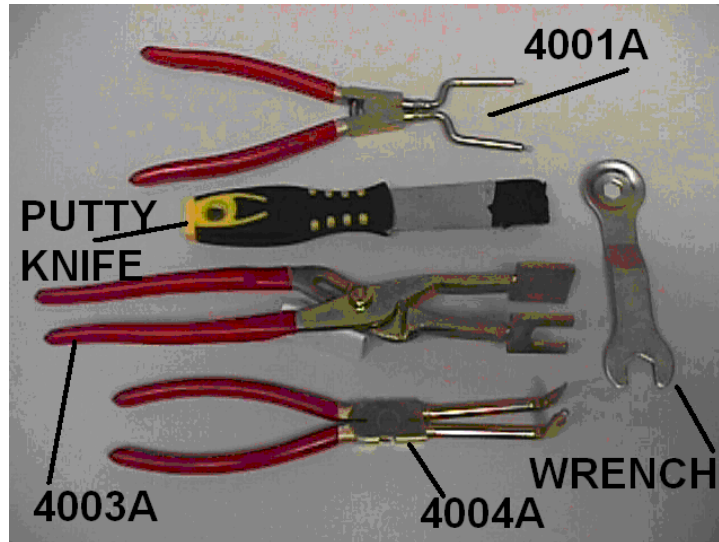
Loc #	Part No	Description
A450	EBR44289808	PCB Assembly, Main
A455	3550ER1032A	Cover, Protect
A485	6201EC1006L	Filter Assembly
F110	EBR61020701	PCB Assembly, Display
F120	EAD39334705	Harness, Multi
F130	6850ER2002N	Harness, Multi
F140	6877ER1016F	Harness, Multi
F145	6877ER3003B	Harness, Single
F160	5220FR2008F	Valve Assembly, Inlet
F160	5221ER1002B	Valve Assembly, Inlet
F170	5220FR2006H	Valve Assembly, Inlet
F210	AGL72788006	Panel Assembly, Control
F215	4941ER3005A	Knob Assembly
F220	AGL55862105	Panel Assembly, Drawer
F225	5006ER3021A	Cap, Softener
F226	5006ER3022A	Cap, Siphon
F227	3891ER2003A	Box Assembly, Detergent
F300	4925ER1015B	Dispenser Assembly
F310	4738ER1004B	Bellows
F315	4738ER2002A	Bellows
F321	5214ER4001R	Hose, Inlet
F322	5214ER4001J	Hose, Inlet
F323	5214ER4002F	Hose, Inlet
F327	5214FR4006F	Hose, Connector
F328	5214FR4006R	Hose, Connector
F430	5215ER2002G	Hose Assembly, Drain
F432	3W50712A	Hanger Assembly, Pivot
F441	4861FR3068C	Clamp
F461	4861FR3068E	Clamp
F462	4861FR3068A	Clamp
F463	4860FR3092D	Clamp
F464	4860FR3092C	Clamp
F465	4860FR3092H	Clamp
F466	4861FR3068M	Clamp
F467	4860FR3092C	Clamp
F468	4861FR3068E	Clamp
G001	MFL31245167	Manual, Owner's
G002	MEZ47152210	Label, Energy
G003	AAA35559311	Accessory Assembly

Loc #	Part No	Description
G004	MFL30599128	Manual, Service
G006	AAA72935701	Accessory Assembly
G007	3828FA3749Y	Sheet, Installation
K105	3045ER0048E	Tub Assembly, Outer
K110	AJQ54138201	Tub Assembly, Drum (Inner)
K111	4433ER1005A	Lifter Assembly
K115	4434ER0002A	Spider
K121	4280FR4048N	Bearing, Ball
K122	4280FR4048J	Bearing, Ball
K123	4040FR4051C	Bolt Assembly
K125	4036ER2004A	Gasket
K130	MAG47123901	Balance Weight
K131	1SZZER4002A	Screw, Customized
K135	MAG47123701	Balance Weight
K140	ACQ54376601	Cover Assembly, Tub
K141	4036ER4001B	Gasket
K143	4011FA4353B	Bolt, Common
K150	EBD48922801	Sensor Assembly
K160	AAJ54139801	Balance Assembly
K315	EBD50360201	Sensor Assembly
K320	AEG33121501	Heater Assembly
K340	4681EA2002H	Motor Assembly, AC, Pump
K342	5214FR4006L	Hose, Connector
K344	3108ER1001A	Casing, Pump
K345	4681EA2001D	Motor Assembly, AC, Pump
K346	383EER2001A	Parts Assembly
K347	MAZ41498201	Bracket, Pump
K348	MCQ41502701	Damper
K349	FAA30153701	Bolt, Common
K350	4417EA1002H	Stator Assembly
K351	6501KW2002A	Sensor Assembly
K360	4413ER1003A	Rotor Assembly
K410	4970FR2084Z	Spring, Hinge
K411	4930FR3040A	Holder
K510	MDS47123601	Gasket
K512	4932ER3007A	Connector, Nozzle
K513	6913ER4001A	Lamp
K520	4738ER1002A	Bellows
K530	4861ER2001J	Clamp Assembly

Loc #	Part No	Description
K540	3504ER3002A	Chamber, Air
K550	5214FR4125N	Hose, Inlet
K560	5214ER4002U	Hose, Inlet
K570	5214FR4058Y	Hose, Connector
K571	4932ER4007B	Connector, Hose
K572	4861FR3068A	Clamp
K610	383EER3001S	Parts Assembly
K611	4774FR3118B	Hinge
M400	3111ER1001D	Generator Assembly
M410	3210ER1318A	Frame, Body
		TOUCH-UP PAINT (Brush-in-lid)
	TUP-3796BK	Black
	TUP-3796WH	White
	TUP-3796BB	Bahama Blue
	TUP-3796BQ	Bisque
	TUP-3796DG	Dark Green
	TUP-3796NN	Navy Blue
	TUP-3796PG	Pearl Gray
	TUP-3796RR	Candy Red
	TUP-3796TG	Titanium Gray (Refrigerators Only)
	TUP-3796TT	Titanium (Laundry Only)
	TUP-3796PS	Pure Silver
	TUP-3796RB	Riviera Blue
	TUP-3796VS	Stainless
X1	4769ER4002A	Mushroom Valve
X2	4769ER4001A	Mushroom Valve

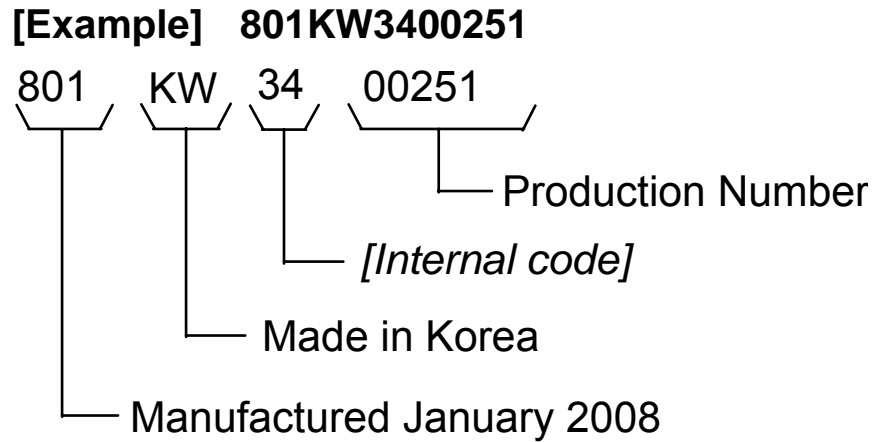
SPECIAL TOOLS

383EER4001A	OUTER GASKET PLIER (SPECIAL TOOL)
383EER4003A	DAMPER PLIER (SPECIAL TOOL)
383EER4004A	INNER GASKET PLIER (SPECIAL TOOL)
5214FR3018D	DRAIN HOSE EXTENSION (5 FEET)
	PUTTY KNIFE NOT USED THIS MODEL



SERIAL NUMBER IDENTIFICATION

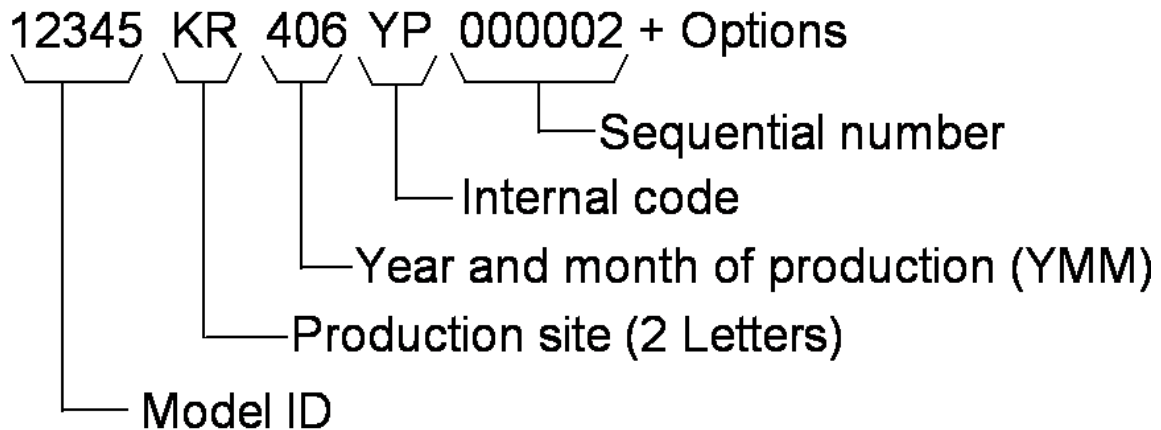
The serial number is unique to each product. It gives information concerning the time and place of manufacture. The serial number is required to be paid for warranty service and to get the correct part in the event a running production change was made. Some models may have four (4) letters instead of two (2) for the product code number. The third and fourth letters are significant only to the manufacturing facility. This chart will help you decode the serial number.



Newer Style With Barcode



New Serial Code



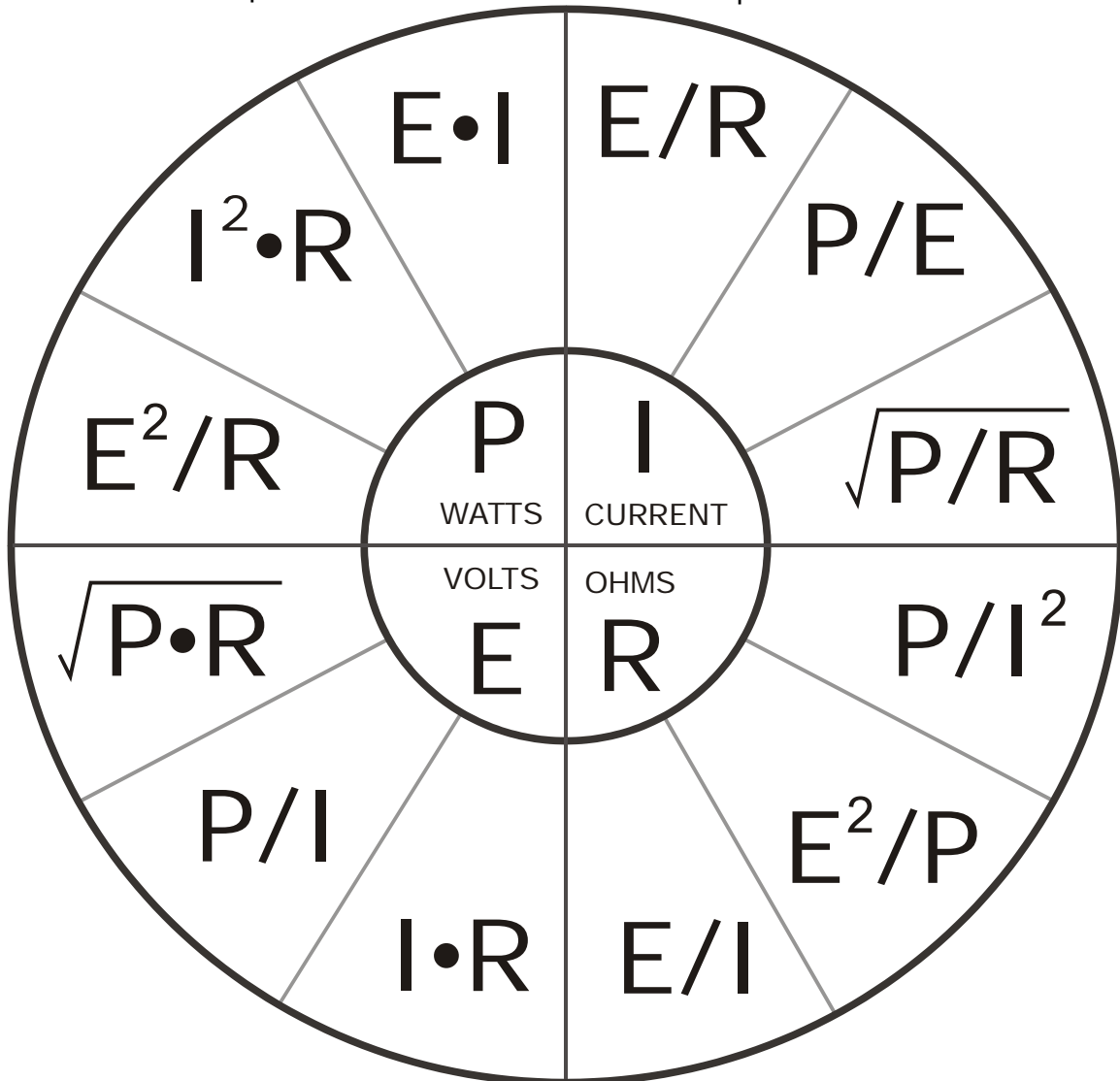
OHM'S LAW and WATT'S LAW

P = WATTS

Watts = Volts² / Ohms
 Watts = Amperes² x Ohms
 Watts = Volts x Amperes

I = AMPERES

Amperes = Volts / Ohms
 Amperes = Watts / Volts
 Amperes = $\sqrt{\text{Watts} / \text{Ohms}}$



E = VOLTS

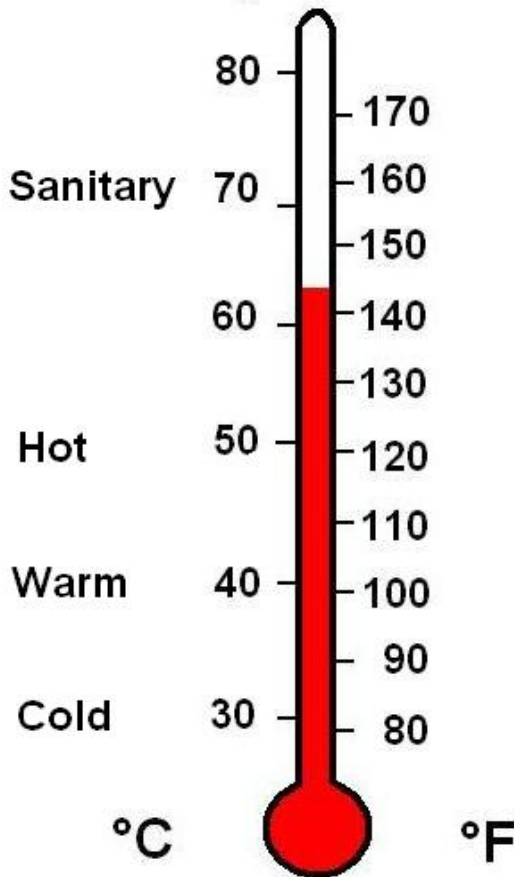
Volts = $\sqrt{\text{Watts} \times \text{Ohms}}$
 Volts = Watts / Amperes
 Volts = Amperes x Ohms

R = OHMS

Ohms = Volts / Amperes
 Ohms = Volts² / Watts
 Ohms = Watts / Amperes²

CONVERSION INFORMATION

FORMULAE



$$^{\circ}\text{F} = (9/5) ^{\circ}\text{C} + 32$$

$$^{\circ}\text{C} = (5/9) \times (^{\circ}\text{F} - 32)$$

WASH TEMPERATURES

Sanitary	158° F	(70° C)
Allergiene	140° F	(60° C)
Hot	122° F	(50° C)
Warm	104° F	(40° C)
Cold	86° F	(30° C)
Tap Cold	whatever is in the pipe	

SPIN SPEEDS

Extra High	1,320 rpm
High	1,150 rpm
Normal	1,000 rpm
Low	960 rpm
Gentle	400 rpm

STAIN CYCLE

Adds cycle time and increases wash temperature

SOIL LEVEL

Increases or decreases total cycle times (wash and rinse)
 Heavy 1:22
 Normal 0:52
 Low 0:47

PROCESS TECHNICAL INFORMATION

1. Standby
 - * The washer is plugged in but turned off.
2. Water Supply
 - * Drum rotates and fill begins after a cycle is selected.
 - * If PREWASH is selected, cold water is supplied via the PREWASH valve.
3. Soaking and Washing
 - * To facilitate wetting action, the load is tumbled clockwise and counterclockwise.
 - * If the water level is insufficient, the control board will continue to supply water until the correct level is reached.
4. Heating and Washing
 - * The heater heats the wash water in the tub and the drum rotates for washing.
 - * When the selected water temperature is reached, the heater is turned off but the drum continues to rotate.
 - * If the water temperature drops below the specification for that wash cycle, the heater will be energized again.
5. Washing
 - * FUZZY LOGIC determines the wash time according to load size, water temperature, and other factors.
6. Draining
 - * The drain pump drains the water from the sump.
 - * Spin starts after the pressure switch indicated the water has been drained.
 - * In cycles with hotter than usual water (Allergiene[®] and Sanitary cycles,) a cooling process is performed to lower the water temperature for safety and to avoid damaging the laundry.
7. Sensing Eccentricity
 - * The hall sensor is used by the microprocessor to determine eccentricity. It starts and stops the tumbling to redistribute the load.
 - * If the eccentricity is not resolved, the control board repeats the process. If the process is repeated several times without success, the machine stops and displays UE (Unbalance Error) on the control panel.
8. Intermittent Spin
 - * To set the correct spin speed, the motor spins the drum clockwise until it reaches the set spin speed.
 - * If the water level frequency is lower than 23.0 kHz, the control board interprets it as an oversudsing event and starts the desudsing process.

Process Technical Information, continued

9. Rinse Spin
 - * The water remaining in the load is extracted by centrifugal force while the drum is spun at the selected speed.
10. Remaining Spin
 - * The power to the motor is cut off and the drum continues to spin by inertia until it stops.
 - * This process overlaps the next process, rinsing.
11. Rinse Water Supply
 - * Cold water is supplied to the drum for rinsing the load.
12. Rinse
 - * After the water is supplied, the drum is rotated clockwise and counterclockwise to rinse the load.
13. Final Draining
 - * After the rinse cycle is completed, the power to the motor is cut off and the drum continues to spin by inertia until it stops.
 - * If RINSE HOLD is selected, the drum is not drained after the rinse cycle is completed.
14. Detangling
 - * At the end of the cycle, the power to the motor is cut off and the drum continues to spin by inertia until it stops turning. Then it is rotated slowly, alternately counterclockwise and clockwise, several times in each direction to help untangle the load.
15. End of Cycle
 - * At the end of the cycle, the display shows END for 8 seconds. The machine reverts to the STANDBY mode, and the door is unlocked.

